



# Instruction Manual

## BIOMASS GAS ANALYZAR

TYPE: ZPAF



# PREFACE

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Thank you very much for purchasing Fuji's Infrared Gas Analyzer (Type: ZPAF).

- Be sure to read this instruction manual carefully before performing installation, wiring, operation, and maintenance of the analyzer. Improper handling may result in accidents or injury.
- The specifications of this analyzer are subject to change without prior notice for further product improvement.
- Modification of this analyzer is strictly prohibited unless a written approval is obtained from the manufacturer. Fuji will not bear any responsibility for a trouble caused by such a modification.
- The person who actually operates the analyzer should keep this instruction manual.
- After reading through the manual, be sure to keep it near at hand for future reference.
- This instruction manual should be delivered to the end user without exception.

Manufacturer : Fuji Electric Co., Ltd.  
Type : Described in the nameplate on main frame  
Date of manufacture : Described in the nameplate on main frame  
Country of manufacture : Japan

## Request

- No part or the whole of this manual may be reproduced without written permission of Fuji.
- Description in this manual is subject to change without prior notice for further improvement.





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# CAUTION ON SAFETY

To operate the analyzer properly, be sure to read “Caution on Safety” carefully.

- The descriptions listed here provide important information on safety. Be sure to observe them at all times. Those safety precautions are classified into 3 levels, “DANGER,” “CAUTION” and “PROHIBITION.”

 <b>DANGER</b>	Improper handling may cause dangerous situations that may result in death or serious injury.
 <b>CAUTION</b>	Improper handling may cause dangerous situations that may result in medium-level troubles, minor injury, or property damage.
 <b>PROHIBITION</b>	Items which must not be done are indicated.
 <b>CAUTION</b>	Items which indicates the possibility of receiving electric shock if it is handled incorrectly.

<b>Caution on installation and transport of gas analyzer</b>	
 <b>DANGER</b>	<ul style="list-style-type: none"> <li>• The unit is not of explosion-proof specifications. Do not use it in an atmosphere of explosive gases. Otherwise, serious accidents such as explosion or fire may result.</li> </ul>
 <b>CAUTION</b>	<ul style="list-style-type: none"> <li>• For installation, observe the rule on it given in the instruction manual, and select a place where the weight of analyzer can be supported. Installation in an inadequate place may cause turnover or falling, resulting in injury.</li> <li>• Be sure to wear protective gloves when lifting the analyzer. Lifting it with bare hands may result in injury.</li> <li>• Be sure to fix the cover before transporting the analyzer. Transportation in unstable state may result in injury.</li> <li>• The gas analyzer is heavy. To transport the analyzer, please use a hand cart or equivalent. Prevent from carrying analyzer by hand as much as possible. Otherwise, unexpected harm to your body or injury may result.</li> <li>• Take care not to let cable chips and other foreign objects enter the unit during installation work. Otherwise, fire, failure, or malfunction may result.</li> </ul>

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**Caution on piping**



**Be sure to observe the following precautions while installing piping. Improper piping may result in gas leakage.**

**If the leaking gas contains a toxic component, serious accidents may result. If it contains combustible gases, explosion or fire may result.**

- Connect pipes correctly referring to the instruction manual.
- Discharge the exhaust gas outdoors to prevent it from remaining within the sampling device or indoors.
- Relieve the exhaust gas from the analyzer to the atmospheric pressure to prevent buildup of undesirable pressure to the analyzer. Otherwise, piping within the analyzer may be disconnected, resulting in gas leakage.
- Use pipes and pressure reducing valves to which no oil/grease is attached to the piping. Otherwise, fire may result.

**Caution on wiring**






• Be sure to turn off the power before installing wiring. Otherwise, electric shock may result.



• Be sure to perform protective earth ground connection. Otherwise, electric shock or failure may result.


• Select a proper wiring material that satisfies the ratings of the instrument. Otherwise, electric shock or fire may result.

• Be sure to connect a power supply of correct rating. Otherwise, fire may result.

<b>Caution on use</b>	
 <b>DANGER</b>	<ul style="list-style-type: none"> <li>• Be sure to read the instruction manual for reference gases before handling reference gases such as calibration gas to use them properly.</li> <li>• Analyzer purge with N<sub>2</sub> or air is indispensable.</li> <li>• Handle H<sub>2</sub>S with great care as it is toxic, flammable, and corrosive.</li> <li>• For safety, install an H<sub>2</sub>S alarm around the analyzer.</li> </ul>
 <b>CAUTION</b>	<ul style="list-style-type: none"> <li>• Leaving the analyzer unused for a long time or restarting it after long-term suspension requires procedures different from normal operation or suspension procedures. Be sure to follow the instructions in each instruction manual. Otherwise, intended performance may not be achieved. Also, accidents or injury may result.</li> <li>• Do not operate the analyzer for a long time with its cover left open. Otherwise, dust, foreign matter, etc. may contaminate on internal walls, thereby causing faults.</li> </ul>

<b>Caution on use</b>	
 <b>PROHIBITION</b>	<ul style="list-style-type: none"> <li>• Do not touch the input/output terminals with metal or finger. Otherwise, electric shock or injury may result.</li> <li>• Do not smoke or use flames near the analyzer. Otherwise, fire may result.</li> <li>• Do not allow water to enter the analyzer. Otherwise, electric shock or internal fire may result.</li> </ul>

<b>Caution on maintenance and check</b>	
 <b>DANGER</b>	<ul style="list-style-type: none"> <li>• Before performing work with the cover of the analyzer kept open for maintenance and check, be sure to purge completely not only within the analyzer but also measuring gas lines with nitrogen or air. Otherwise, poisoning, fire, or explosion may result due to gas leakage.</li> </ul>
 <b>CAUTION</b>	<p><b>Be sure to observe the following to perform work safely, avoiding electric shock or injury.</b></p> <ul style="list-style-type: none"> <li>• Remove the watch and other metallic objects before work.</li> <li>• Do not touch the instrument with wet hands.</li> <li>• If the fuse is blown, eliminate the cause and replace it with the one of the same capacity and type. Otherwise, electric shock or accidents may result.</li> <li>• Do not use replacement parts other than those specified by the manufacturer. Otherwise, intended performance may not be achieved. Besides accidents or failures may result.</li> <li>• Dispose replacement parts such as maintenance parts as inflammables according to the local waste disposal regulations.</li> </ul>

<b>Others</b>	
 <b>CAUTION</b>	<ul style="list-style-type: none"> <li>• If the cause of any fault cannot be identified by referring to the instruction manual, be sure to contact your dealer or Fuji's technician in charge of adjustment. Disassembling the instrument carelessly may result in electric shock or injury.</li> </ul>

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# WARRANTY AND MAINTENANCE

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## 1. Scope of application

To use this equipment, the following conditions must be met:

- the use of the equipment incurs no risk of a serious accident even if a failure or malfunction occurs on the equipment, and
- in case of product failure or malfunction, safety measures such as redundant design, prevention of malfunction, fail safe system, foolproof mechanism are provided outside of the equipment.

Be sure to use this instrument under the conditions or environment mentioned in this instruction manual. Please consult us for specifications for the following applications:

Radiation-related facilities, systems related to charging or settlement, or other usages which may have large impact on lives, bodies, property, or other rights or interests.

## 2. Operating conditions and environment

Refer to "Caution on Safety".

## 3. Precautions and prohibitions

Refer to "Caution on Safety".

## 4. Warranty

### 4-1. Period of warranty

- (1) Warranty period for this product including accessories is one year after delivery.
- (2) Warranty period for the parts repaired by our service providers is six months after the completion of repair.

### 4-2. Scope of warranty

- (1) If any failure or malfunction attributable to Fuji Electric occurs in the period of warranty, we shall provide the product after repairing or replacing the faulty part for free of charge at the place of purchase or delivery.

The warranty does not apply to failure or malfunctions resulting from:

- a) inappropriate conditions, environment, handling or usage that is not instructed in a catalog, instruction book or user's manual, or overuse of the product
- b) other devices not manufactured by Fuji Electric
- c) improper use, or an alteration or repair that is not performed by Fuji Electric
- d) inappropriate maintenance or replacement of expendable parts listed in the instruction book or the catalog
- e) damages incurred during transportation or fall after purchase
- f) any reason that Fuji Electric is not responsible for, including a disaster or natural disaster such as earthquake, thunder, storm and flood damage, or inevitable accident such as abnormal voltage.

- (2) Regardless of the time period of the occurrence, Fuji Electric is not liable for the damage caused by the factors Fuji Electric is not responsible for, opportunity loss of the purchaser caused by malfunction of Fuji Electric product, passive damages, damage caused due to special situations regardless of whether it was foreseeable or not, and secondary damage, accident compensation, damage to products that were not manufactured by Fuji Electric, and compensation towards other operations.

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## 5. Failure diagnosis

Regardless of the time period of the occurrence, if any failure occurs, the purchaser shall perform a primary failure diagnosis. However, at the purchaser's request, Fuji Electric shall provide the diagnosis service for a fee. In such a case, the purchaser shall be charged for the service.

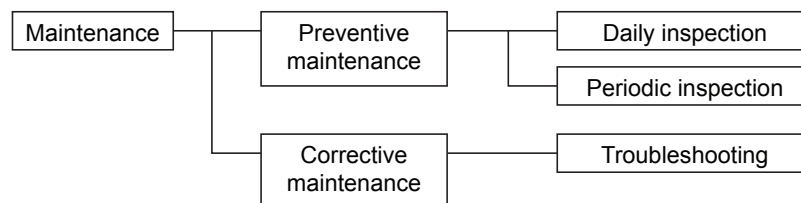
## 6. Service life

This product, excluding limited-life parts and consumable parts, is designed for a service life of 10 years under a general condition (average ambient temperature of 30°C).

The service life may be shortened depending on operating conditions and environment. To ensure the service life, it is important to perform planned maintenance of the product including limited-life parts and consumable parts.

## 7. Maintenance plan

Maintenance can be divided into "preventive maintenance" and "corrective maintenance". Preventive maintenance can further classified into "daily inspection" and "periodic inspection". Preventive maintenance is achieved through systematic implementation of "daily inspection" and "periodic inspection".



### (1) Daily inspection

Be sure to perform daily inspection prior to operation to check for any problem in daily operation. For the specific items of daily inspection, refer to Chapter 7, "Maintenance".

### (2) Periodic inspection

Periodic inspection is to replace limited-life parts before their service lives are over, thus preventing failure. Inspection interval: 6 months to 12 months If you are using the instrument under harsh environment, we recommend you to shorten the inspection interval. For the specific items of periodic inspection, refer to Chapter 7, "Maintenance".

### (3) Corrective maintenance

Corrective maintenance is a measure to be taken after a trouble has occurred. Refer to Chapter 8, "Error message". If the measures mentioned in this instruction manual do not solve the problem, please contact our sales office or service office.

## 8. Limited-life parts and consumable parts

This product contains the following limited-life parts and consumable parts which may affect the service life of the product itself.

### (1) Aluminum electrolytic capacitors

- Design life: 5 years under general working conditions (annual average of ambient temperature: 30°C)
- Symptoms when a capacitor loses its capacity: deterioration of power quality, malfunction
- Factors which affect capacitor life: temperature The life is shortened by half when the temperature rises by 10°C. (Arrhenius' law)

- 
- Replacement: Estimate the lifetime of capacitor according to your operating environment, and have the capacitor replaced or overhauled at appropriate time, at least once in 10 years. Do not use capacitors beyond its lifetime. Otherwise, electrolyte leakage or depletion may cause odor, smoke, or fire. Please contact Fuji Electric or its service providers when an overhaul is required.

(2) Batteries

- Design life: depends on operating conditions and environment.
- Symptoms when batteries are depleted: Time setting will be lost.
- Factors which affect battery life: temperature The life is shortened by half when the temperature rises by 10°C. (Arrhenius' law)
- Replacement: Estimate the lifetime of batteries according to your operating environment, and replace them at appropriate time.

(3) LCD

- Design life: approx. three years for continuous use
- Symptoms of LCD screen's end-of-life: deterioration of display, backlight failure, etc.
- Factors which affect LCD's life: temperature. The life is shortened by half when the temperature rises by 10°C. (Arrhenius' law)
- Replacement: Estimate the lifetime of LCD according to your operating environment, and have the LCD replaced at appropriate time.

## 9. Spare parts and accessories

Refer to Chapter 2, "Name of delivered items and each parts" or Chapter 7, "Maintenance" for details.

## 10. Period for repair and provision of spare parts after product discontinuation (maintenance period)

The discontinued models (products) can be repaired for five years from the date of discontinuation. Also, most spare parts used for repair are provided for five years from the date of discontinuation. However, some electric parts may not be obtained due to their short life cycle. In this case, repair or provision of spare parts may be difficult even in the above period.

Please contact Fuji Electric or its service providers for further information.

# 1. OVERVIEW


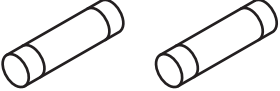
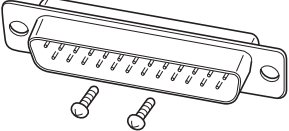

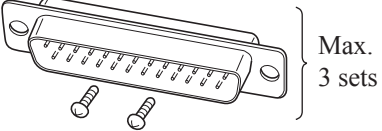
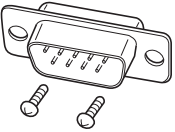
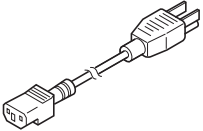
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This instrument can simultaneously measure up to four gas components (CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>S, O<sub>2</sub>) in biogas plants. CH<sub>4</sub> and CO<sub>2</sub> are measured by infrared absorption method, H<sub>2</sub>S by constant-potential electrolytic method, and O<sub>2</sub> by galvanic method. The microprocessor and LCD incorporated into the instrument make it highly versatile and easy to use, while ensuring high-precision measurement.

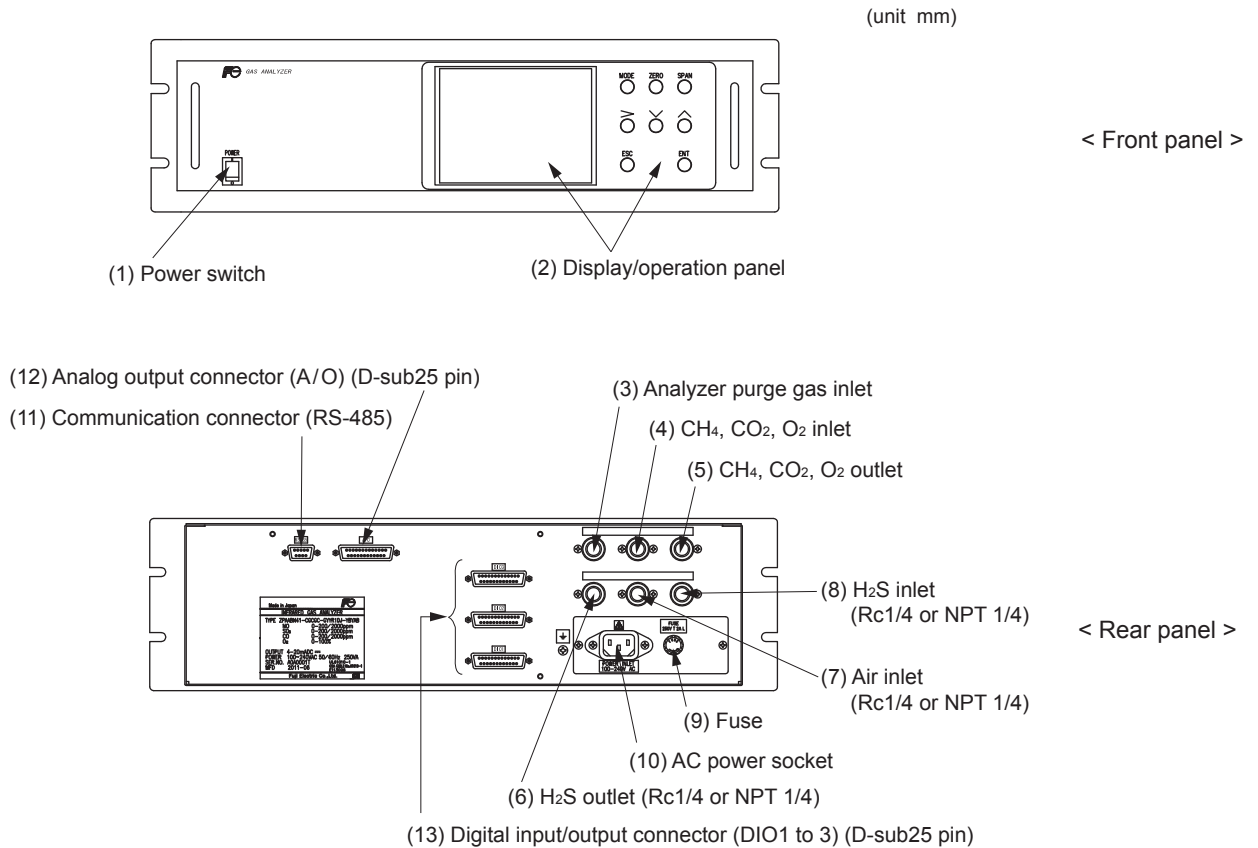
It offers an ideal solution for process monitoring and emission monitoring in biogas plants.

## 2. NAME OF DELIVERED ITEMS AND EACH PARTS

### 2.1 Confirmation of delivered items

Analyzer: 1 unit		
Fuse: 2 pcs		Standard: IEC127-2 Size: $\varnothing 5 \times 20\text{mm}$ Rating: 250V/2A delay type Part No.: R75796N17
Analog output connector: 1 Fixing screws: 2		25 pin D-sub connector (male) Part No.: R77256N262 $M2.6 \times 4\text{mm}$
Instruction manual (this manual): 1 copy (INZ-TN2ZPAF-E)		
Digital input/output connector: 3 max. with the number of DIO Fixing screws: 6 max. (When digital input/output function is specified)		25 pin D-sub connector (male) Part No.: R77256N262 $M2.6 \times 4\text{mm}$
RS-485 connector: 1 Fixing screws: 2 (When provided with communication function)		9 pin D-sub connector (male) Part No.: R77256N284 $M2.6 \times 4\text{mm}$
Power supply cord: 1		

## 2.2 Name and description of analyzer



	Name	Description
(1)	Power switch	For turning on/off the analyzer.
(2)	Display/operation panel	LCD and keys
(3)	Analyzer purge gas inlet	For connecting the purge gas tube.
(4)	CH <sub>4</sub> , CO <sub>2</sub> , O <sub>2</sub> inlet	For connecting the CH <sub>4</sub> , CO <sub>2</sub> , and O <sub>2</sub> gas tube.
(5)	CH <sub>4</sub> , CO <sub>2</sub> , O <sub>2</sub> outlet	For connecting the exhaust line.
(6)	H <sub>2</sub> S outlet	For connecting the exhaust line.
(7)	Air inlet (for purging H <sub>2</sub> S path)	For connecting the air line used for purging H <sub>2</sub> S path.
(8)	H <sub>2</sub> S inlet	For connecting the H <sub>2</sub> S gas to be measured.
(9)	Fuse	
(10)	AC power socket	For connecting the power cable.
(11)	Communication connector	RS/485 connector for communication.
(12)	Analog output connector (D-sub 25 pin)	Connector for analog output
(13)	Digital input/output connector (D-sub 25 pin)	Connector for digital input/output

### 3. INSTALLATION

#### DANGER

This unit is not explosion-proof type. Do not use it in a place with explosive gases to prevent explosion, fire or other serious accidents.

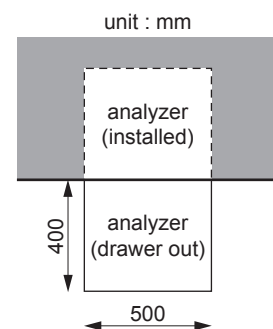
#### CAUTION

- Entrust the installation, movement or re-installation to a specialist or the supplier. A poor installation may cause accidental tipover, electric shock, fire, injury, etc.
- The gas analyzer is heavy. It should be installed with utmost care. Otherwise, it may tipover or drop, for example, causing accident or injury.
- For lifting the gas analyzer, be sure to wear protective gloves. Bare hands may invite an injury.
- This unit should be installed in a place which conforms to the conditions noted in the instruction manual. Otherwise, it may cause electric shocks, fire or malfunction of the unit.
- During installation work, care should be taken to keep the unit free from entry of cable chips or other foreign objects. Otherwise, it may cause fire, trouble or malfunction of the unit.

### 3.1 Installation conditions

To install the analyzer for optimum performance, select a location that meets the following conditions;

- (1) This instrument is system built in type. This instrument should be used while embedded in a panel, locker, or enclosure of steel sheet.  
Keep a minimum clearance of 10 cm above the analyzer for heat dissipation. The same clearance is required for each analyzers when you install several units on a multistage rack.
- (2) Use this instrument indoors.
- (3) A vibration-free place
- (4) A place which is clean around the analyzer.
- (5) Power supply
  - Rated voltage : 100V to 240V AC
  - Operating voltage : 85V to 264V AC
  - Rated frequency : 50/60 Hz
  - Power consumption : 100 VA max.
- (6) Operation conditions
  - Ambient temperature : 5°C to 40°C  
15°C to 40°C (when the 6th code is “Y”)
  - Ambient humidity : 90 % RH or less, no condensation
- (7) Maintenance space  
When analyzer is installed by itself, please make sure to keep the space shown in the dimension of the figure for maintenance. In case analyzer is installed as an unit, please refer to the instruction manual of the analyzer unit.
- (8) A breaker that meets IEC60947-1 and IEC60947-3 should be included in the installation.
- (9) A breaker should be installed near the analyzer where an operator can access it.
- (10) A label that clearly identifies the breaker should be placed on it.
- (11) The breaker rating should meet the analyzer rating max 2A and a breaker should conform to all necessary approvals.



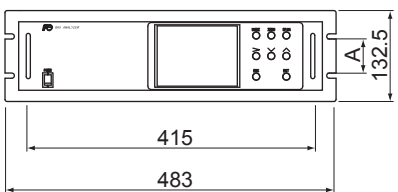
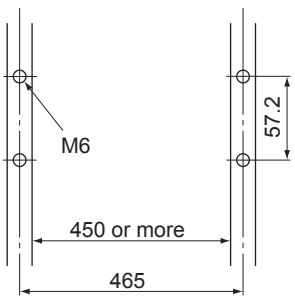
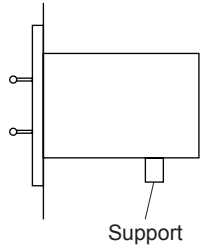
- (12) Analyzer purge with N<sub>2</sub> or air is indispensable.
- (13) Handle H<sub>2</sub>S with great care as it is toxic, flammable, and corrosive.
- (14) For safety, install an H<sub>2</sub>S alarm around the analyzer.

## 3.2 Installation

### 3.2.1 Installation of analyzer main frame

Installation methods for the analyzer main unit is shown below.

(Unit : mm)

Type	External dimensions	Mounting dimensions	Mounting method
19-inch rack mounting	 <p>"A" : 57.2 (EIA)</p>		 <p>Support</p>

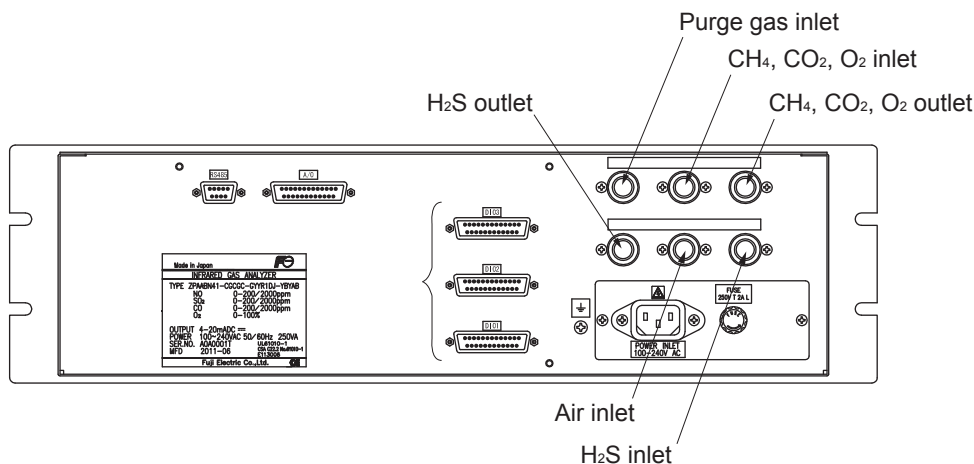
- Note)
- The analyzer weight must be supported at the bottom of the casing.
  - The analyzer should be installed in a place where ambient temperature is within 5°C to 40°C (15°C to 40°C when the 6th code is "Y"), and temperature fluctuation during using is minimum.
  - Where vibration is unavoidable, protect the analyzer from vibrating.  
For example, install rubber material around the case to isolate vibration from the support structure.



### 3.3 Piping

Observe the following when connecting the gas tube.

- Piping should be connected to the gas inlets and outlets at the rear panel of the analyzer.
- Use a corrosion resistant tube of Teflon, stainless steel or polyethylene to connect the instrument to a sampling system. Even if there is a danger of corrosion, refrain from using a tube of rubber or soft vinyl. The instrument provides inaccurate indication due to gas absorption by piping materials.
- Pipe connection port is Rc1/4 female thread (or NPT1/4). Piping should be cut as short as possible for a quick response. About 4 mm inner diameter is recommended.
- Entry of dust into the instrument may result in defective operation. Use a clean piping and coupling.



**Sampling gas inlet:** Attach the gas tube to introduce gas to be measured such as one that has completed dehumidification process and standard gases for zero and span calibration to this inlet.  
Gas flow to be introduced should be constant within the range of 0.5L/min ± 0.2 L/min.

**Sampling gas outlet:** Exhaust measured gas through the outlet. Attach the tube to exhaust measured gas outdoors or to the atmosphere.

**Purge gas inlet:** It is used for purging the inside of the gas analyzer.  
Use dry gas N<sub>2</sub> or instrumentation air for purge gas. (Flow rate is 1L/min or more, and dust or moisture/mist are unallowable.)

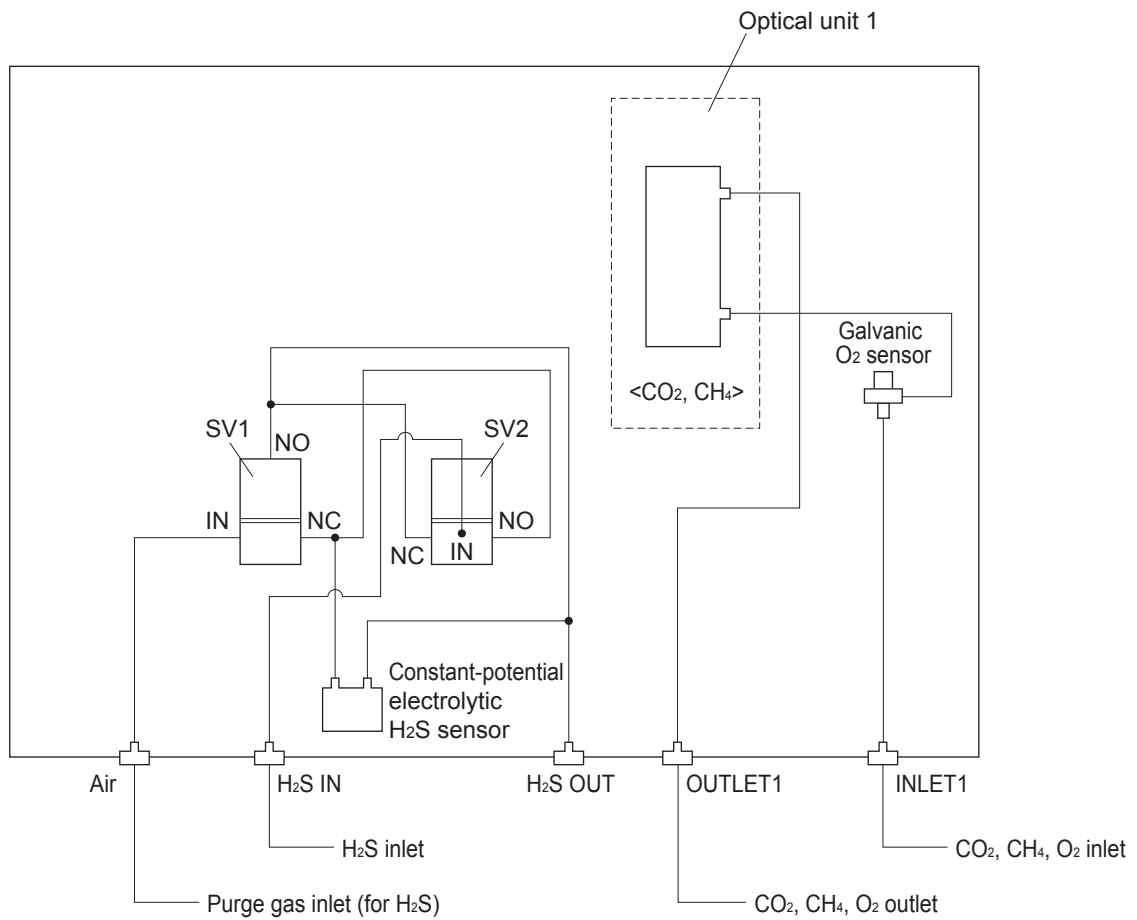
**Air inlet (for H<sub>2</sub>S purge):**  
Intake for atmospheric air (moist air saturated at the temperature from room temperature through 2°C) after necessary treatment such as dehumidification. It is used to purge the H<sub>2</sub>S gas line. Be sure to use the air which includes oxygen.  
Air flow rate should be constant within the range of 0.5L/min ± 0.2L/min.

<Requirements>

Use moist air saturated at the temperature from room temperature through 2°C. Do not use dry air saturated at 2°C or less.

Flow rate: 0.5L/min ± 0.2L/min

Internal piping diagram



Correspondence of measured components and optical units

Measuring components	Optical unit 1 (CH <sub>4</sub> /CO <sub>2</sub> )	Galvanic O <sub>2</sub>	Constant-potential H <sub>2</sub> S
1-component	None	None	H <sub>2</sub> S
2-components for CH <sub>4</sub> /CO <sub>2</sub>	CH <sub>4</sub> or CO <sub>2</sub>	None	H <sub>2</sub> S
3-components	CH <sub>4</sub> + CO <sub>2</sub>	None	H <sub>2</sub> S
	CH <sub>4</sub> or CO <sub>2</sub>	O <sub>2</sub>	H <sub>2</sub> S
4-components	CH <sub>4</sub> + CO <sub>2</sub>	O <sub>2</sub>	H <sub>2</sub> S

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## 3.4 Sampling

### 3.4.1 Conditions of sampling gas

- (1) Dust contained in the sampling gas should be completely removed with a filter. For the final stage filter, use a filter that allows removing dust particles of 0.3 $\mu$ m.
- (2) Dew point of the sampling gas must be lower than the ambient temperature to avoid occurrence of drain in the gas analyzer. If vapor is contained in the sampling gas, dew point should be lowered to 2°C by using a dehumidifier.
- (3) If SO<sub>3</sub> mist is contained in the sampling gas, use a mist filter or cooler to remove SO<sub>3</sub> mist. Other mists should be removed by using a mist filter or gas dryer.
- (4) Corrosive gases such as Cl<sub>2</sub>, F<sub>2</sub> and HCl, if they are contained in the sampling gas in considerable amounts, will shorten the life of component parts.
- (5) Temperature of the sampling gas should be within 0 to 50°C. Pay attention not to flow hot gas directly into the instrument.

#### Note

Do not flow H<sub>2</sub>S before warming-up operation is complete. If you continuously flow H<sub>2</sub>S (of 2000 ppm or higher) during warming-up operation, the sensor may be deteriorated and reliable measurement cannot be provided.

### 3.4.2 Sampling gas flow

Flow of sampling gas should be 0.5L/min  $\pm$  0.2L/min.

Avoid flow fluctuation during measurement.

Observe the flow reading by a flowmeter provided as shown in the example of the sampling system configuration (Section 3.4.6).

### 3.4.3 Preparation of standard gas

Routine calibration is required by standard gas for keeping this instrument under normal operation condition (once a week). Prepare a standard gas cylinder for zero calibration and span calibration.

	Calibration gas
Zero gas	Air (saturated at 2°C or lower temperature)
Span gas for gases to be measured by infrared sensor	Each gas with concentration of 90 to 100% of its measurement range, balance N <sub>2</sub>
Span gas for O <sub>2</sub> measurement	a) O <sub>2</sub> of 90 to 100% of FS, balance N <sub>2</sub> , or b) atmospheric air (21% O <sub>2</sub> )
Zero gas for H <sub>2</sub> S measurement	Air (moist air saturated at the temperature from room temperature through 2°C. Do not use dry air saturated at 2°C or less.)
Span gas for H <sub>2</sub> S measurement	H <sub>2</sub> S with concentration of 90 to 100% of its measurement range, balance N <sub>2</sub>
Purge gas for H <sub>2</sub> S measurement	Air (moist air saturated at the temperature from room temperature through 2°C. Do not use dry air saturated at 2°C or less.)

### 3.4.4 Purging of instrument inside

The inside of instrument need not be purged generally except for the following cases.

- (1) A combustible gas component is contained in the sample gas.
- (2) Corrosive gas is contained in the atmospheric air at the installation site.
- (3) The same gas as the sample gas component is contained in the atmospheric air at the installation site.

In such cases as above, the inside of analyzer should be purged with the air for instrumentation or dry N<sub>2</sub>.

Purging flow rate should be about 1L/min.

Purging gas, if used, must not contain dust or moisture.

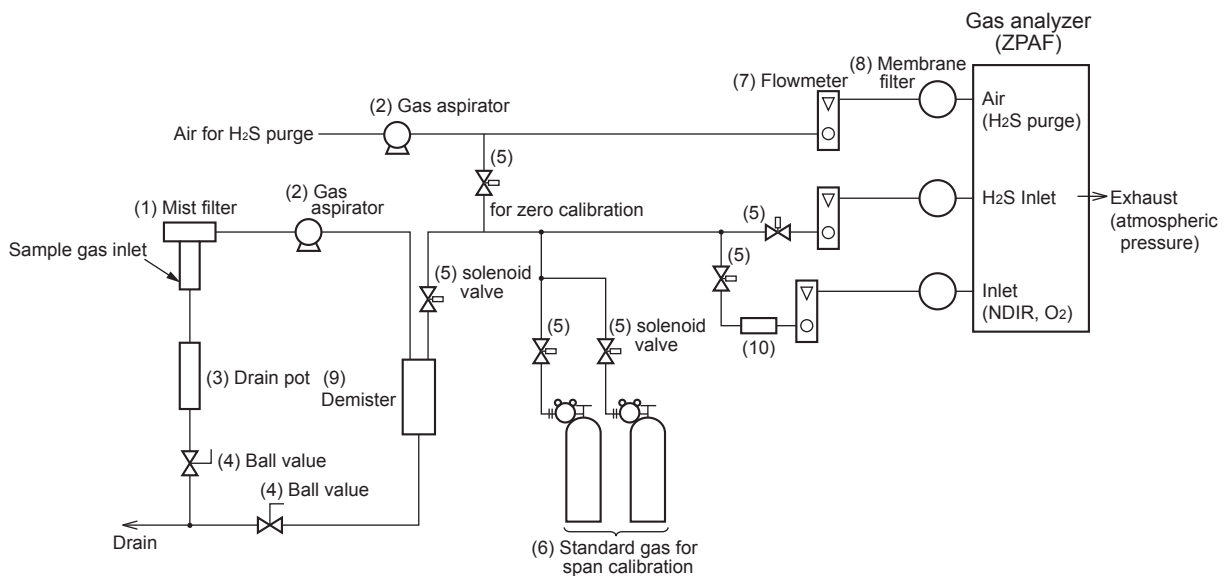
### 3.4.5 Pressure at sampling gas outlet and reference gas outlet

Pressure at the sampling gas outlet should be adjusted to the atmospheric pressure.

### 3.4.6 Example configuration of gas sampling system

The following illustrates a typical system configuration for five component gas measurement for monitoring combustion exhaust gas from boiler, refuse incinerator, etc.

Contact Fuji Electric for system configuration matching the particular use or further information.



Name	Description	Name	Description
(1) Mist filter	Removes drain, mist, and dust.	(7) Flowmeter	Adjusts and monitors the flow rate of the sample gas.
(2) Gas aspirator	For aspiration of the sample gas	(8) Membrane filter	PTFE filter used to eliminate fine dust particles.
(3) Drain pot	Collects drainage.	(9) Demister	Corrects drainage.
(4) Ball valve	Used for discharging drainage.	(10) H <sub>2</sub> S scrubber	Removes H <sub>2</sub> S gas.
(5) Solenoid valve	Used for flowing the calibration gas.		
(6) Standard gas	Standard gas used for calibrating zero and span of the analyzer, depending on the measured gas.		

Install the H<sub>2</sub>S scrubber on the pipe for NDIR and O<sub>2</sub> measurement.

### 3.5 Wiring

**⚠ CAUTION**

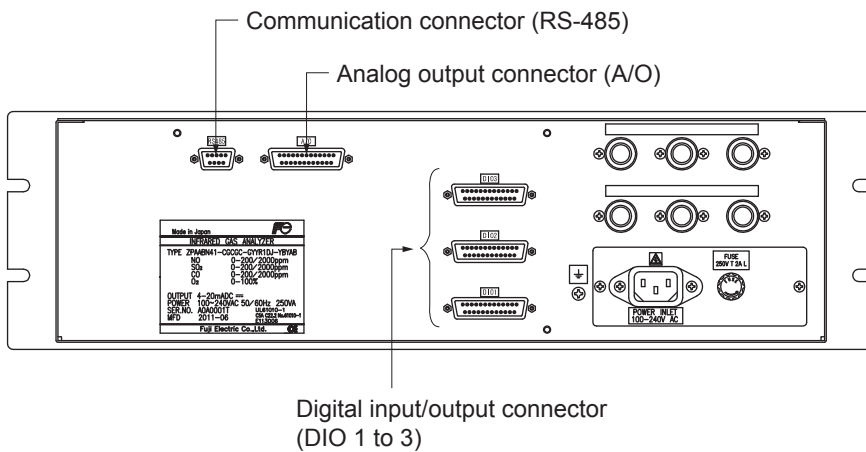
- Be sure to turn off the power before installing wiring. Otherwise, electric shock may result.
- Be sure to perform protective earth connection. Otherwise, electric shock or failure may result.
- Select a proper wiring material that satisfies the ratings of the instrument. Otherwise, electric shock or fire may result.
- Be sure to connect a power supply of correct rating. Otherwise, fire may result.

**⚠ CAUTION**

**⚡ Electric Shock**

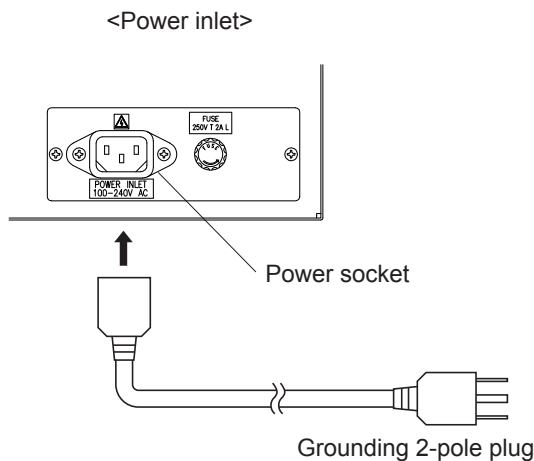
Please be sure to make ground (grounding) connection for safety.

The power terminal block and external input/output connector is provided at the rear panel. Refer to the following.



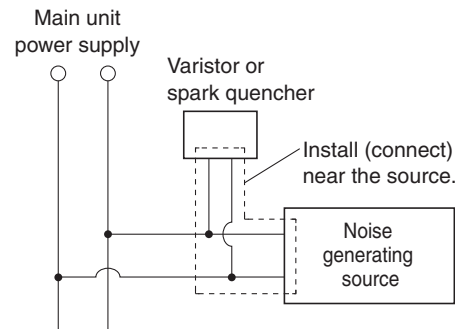
**(1) Power supply (standard terminal 1 to 2)**

Plug the power cable into the socket.



**When noise source is in the vicinity**

- Avoid installing this instrument near an electrical unit (high frequency furnace or electric welder) that generates much electrical noise. If using the instrument near such a noise generating unit is unavoidable, use a different power line to avoid noise.
- Mount a noise suppressor such as varistor or spark quencher as shown at right figure to the noise generating unit when noise is generated from relays or solenoid valves.  
Mount the suppressor near the noise generating source, or it will have no effect.



**(2) Analog output signal: Analog output connector (A/O)**

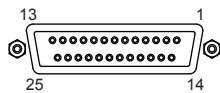
Output signal : 4 to 20 mA DC or 0 to 1 V DC (selected when ordering)

Minus lines for the insulation and signal are common from the ground and internal circuit

Allowable load: 4 to 20 mA DC, 550Ω or less

0 to 1 V DC, 100kΩ or more

< Analog output > A/O connector



D-sub 25-pin female

Note) Display Ch number is same as the AO number under standard specifications.

- ① ————— AO1+
- ⑭ ————— AO1-
- ② ————— AO2+
- ⑮ ————— AO2-
- ③ ————— AO3+
- ⑯ ————— AO3-
- ④ ————— AO4+
- ⑰ ————— AO4-
- ⑤ —————
- ⑱ —————
- ⑥ —————
- ⑲ —————
- ⑦ —————
- ⑳ —————
- ⑧ —————
- ㉑ —————
- ⑨ —————
- ㉒ —————
- ⑩ —————
- ㉓ —————
- ⑪ —————
- ㉔ —————
- ⑫ —————
- ㉕ —————
- ⑬ —————

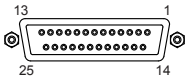
The analog output signals of the instrument are not isolated individually. It is recommended to isolate the signals individually to eliminate the interference from the unnecessary signals or the effect of external interference, especially if the cable exceeds 30 meters or leads to outdoors.

### (3) Contact input/output (DIO): digital input/output connector (DIO1 to 3)

Contact input signal : Voltage is applied from the external 12 to 24 V DC, max 15mA  
Photo-coupler isolation (from each DI and ground)

Contact capacity : C contact relay output 24V/1A AC/DC resistive load

< Digital input/output > Connector for DIO 1 to 3 (option)

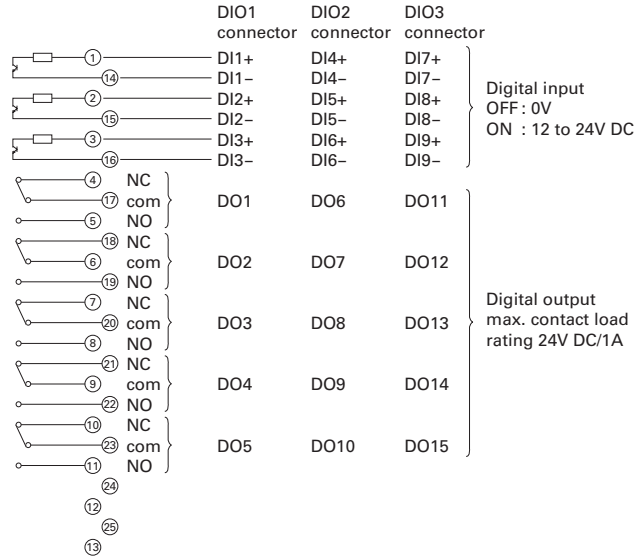


D-sub 25-pin female

Note) DIO 1 to 3 have the same internal circuit of the connector.

Contents of digital input signal

DI1	Remote hold
DI2	Average value reset
DI3	A. cal. start
DI4	A. zero. cal. start
DI5	Remote range Ch1
DI6	Remote range Ch2
DI7	Remote range Ch3
DI8	Remote range Ch4
DI9	Remote range Ch5



Digital input  
OFF : 0V  
ON : 12 to 24V DC

Digital output  
max. contact load  
rating 24V DC/1A

Allocation table of digital input signal

22th digit →	A	B	C	D	E	F	G	H	Y
DI1	○	○	○	○	○	○	○	○	
DI2	○	○	○	○	○	○	○	○	
DI3		○			○		○	○	
DI4		○			○		○	○	
DI5				○		○	○	○	
DI6				○*		○*	○*	○*	
DI7				○*		○*	○*	○*	
DI8				○*		○*	○*	○*	
DI9				○*		○*	○*	○*	

○ sign shows the function is valid.

\* : The function might be invalid depending on the number of measurable components.

For example: DI5 corresponds to 1st component, DI6 corresponds to 2nd components.

Contents of digital output signal

22th digit →	Independent on the number of component	1-component analyzer		2-component analyzer	3-component analyzer
		B,E	D,F,G,H	B,D,E,F,G,H	B,D,E,F,G,H
DO1	Instrument error	Instrument error	Instrument error	Instrument error	Instrument error
DO2	Calibration error	Calibration error	Calibration error	Calibration error	Calibration error
DO3		A.cal.status	(A.cal.status)	(A.cal.status)	(A.cal.status)
DO4		For zero gas	(For zero gas)	(For zero gas)	(For zero gas)
DO5		For span gas Ch1	(For span gas Ch1)	(For span gas Ch1)	(For span gas Ch1)
DO6	(Alarm1)	(Alarm1)		(For span gas Ch2)	(For span gas Ch2)
DO7	(Alarm2)	(Alarm2)			(For span gas Ch3)
DO8	(Alarm3)	(Alarm3)			(Range identification Ch1)
DO9	(Alarm4)	(Alarm4)		(Range identification Ch1)	(Range identification Ch2)
DO10	(Alarm5)	(Alarm5)	Range identification Ch1	(Range identification Ch2)	(Range identification Ch3)
DO11			(Alarm1)	(Alarm1)	(Alarm1)
DO12			(Alarm2)	(Alarm2)	(Alarm2)
DO13			(Alarm3)	(Alarm3)	(Alarm3)
DO14			(Alarm4)	(Alarm4)	(Alarm4)
DO15			(Alarm5)	(Alarm5)	(Alarm5)

The items in the parentheses may not be available depending on the selected type on 22th digit.

The normal open side (NO) of digital output is close when the function is active without range ID.

In case of range ID, normal open (NO) side is close with Lo-range.  
The normal close (NC) side is close with Hi-range.

4-component analyzer				
22th digit →	B,E	D,F	G	H
DO1	Instrument error	Instrument error	Instrument error	Instrument error
DO2	Calibration error	Calibration error	Calibration error	Calibration error
DO3	A.cal.status		A.cal.status	A.cal.status
DO4	For zero gas		For zero gas	For zero gas
DO5	For span gas Ch1		For span gas Ch1	For span gas Ch1
DO6	For span gas Ch2		For span gas Ch2	For span gas Ch2
DO7	For span gas Ch3	Range identification Ch1	For span gas Ch3	For span gas Ch3
DO8	For span gas Ch4	Range identification Ch2	For span gas Ch4	For span gas Ch4
DO9		Range identification Ch3		Range identification Ch1
DO10		Range identification Ch4		Range identification Ch2
DO11	(Alarm1)	(Alarm1)		(Alarm1)
DO12	(Alarm2)	(Alarm2)	Range identification Ch1	(Alarm2)
DO13	(Alarm3)	(Alarm3)	Range identification Ch2	(Alarm3)
DO14	(Alarm4)	(Alarm4)	Range identification Ch3	Range identification Ch3
DO15	(Alarm5)	(Alarm5)	Range identification Ch4	Range identification Ch4

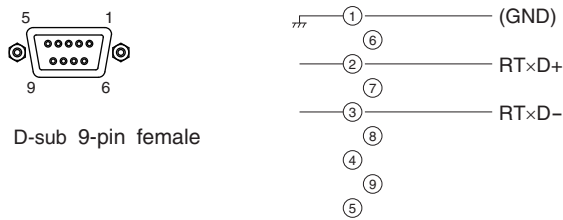
- Isolated output (from each DO and ground)

To avoid external interference, wiring of analog output signal, O<sub>2</sub> sensor input and contact input should be run separately from that of power supply and contact output.

Note) To avoid the effect of noise generated from external units, be sure to ground the analyzer main unit and use properly shielded cables.

#### (4) Communication: RS-485 connector

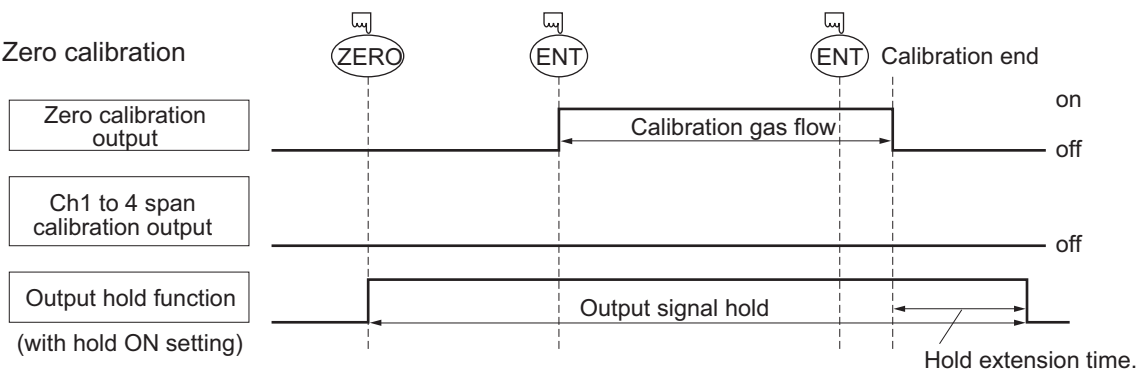
< RS-485 connector >



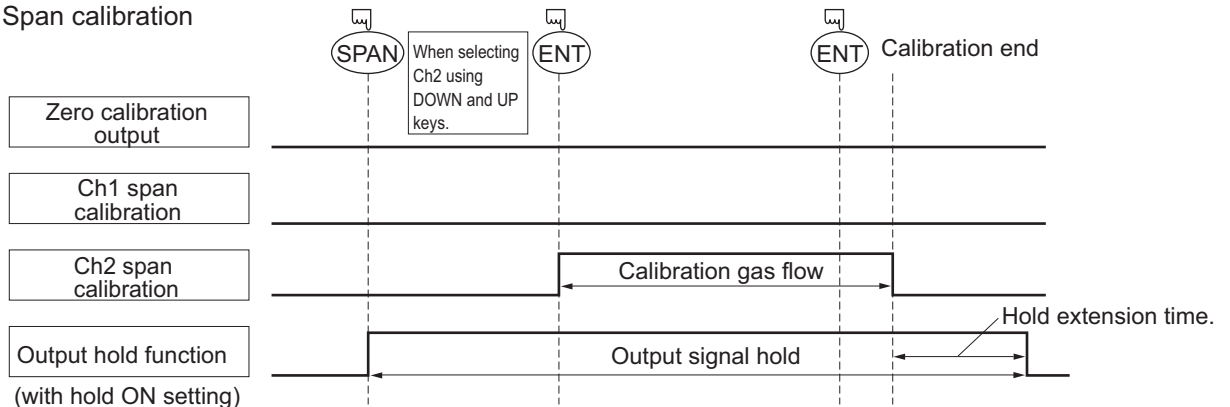
#### (5) Timing of contact output for calibration

##### 1) Manual calibration (See “Section 6.8 Calibration”.) (When the analyzer has auto calibration function.)

##### • Zero calibration



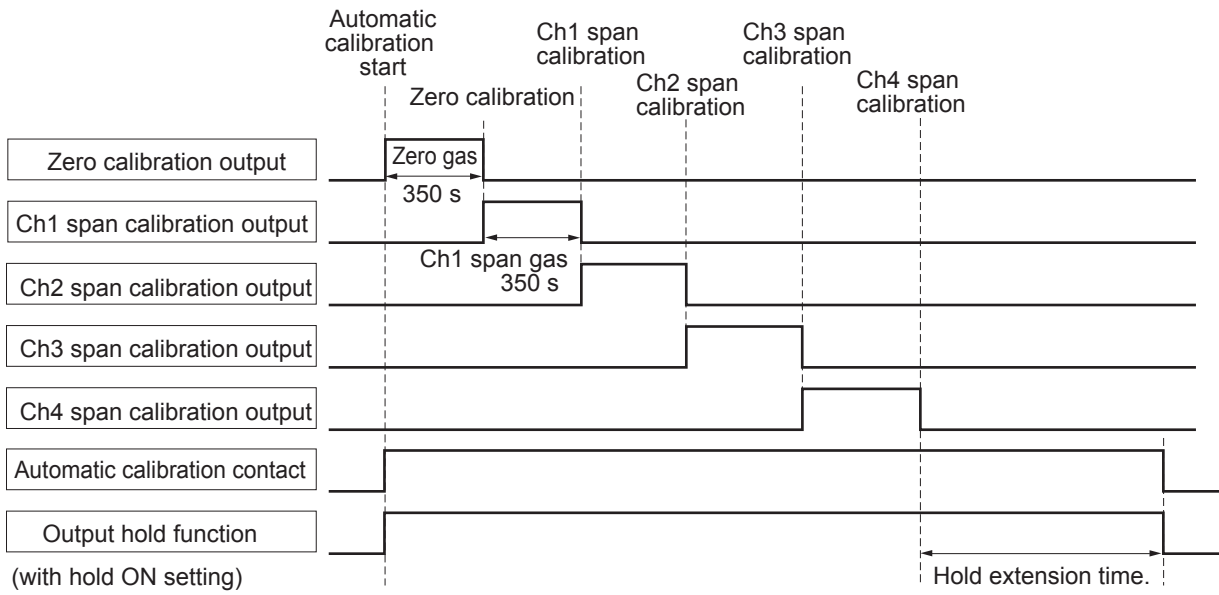
##### • Span calibration



Note) The hold extension time depends on the gas flow time of the automatic calibration settings.



**2) Automatic calibration**  
**(example shown in Section 6.4.1, Auto calibration)**



## 4. OPERATION

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### 4.1 Preparation for operation

#### (1) Tube and wiring check

Double-check if tubes of the gas sampling and exhaust ports are correctly connected.

Double-check for proper wiring.

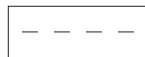
### 4.2 Warm-up operation and regular operation

#### (1) Operation procedure

- 1) Turn ON the power switch on the left side when facing the front panel of the analyzer unit.  
The measurement screen appears on the front display panel in 1 to 2 seconds.
- 2) Wait for about 2 hours until the instrument is warmed up.  
About 2 hours are required until the instrument allows accurate measurement.

**Note) During warm-up, the display indicates midline horizontal bars.**

**This is not an error.**

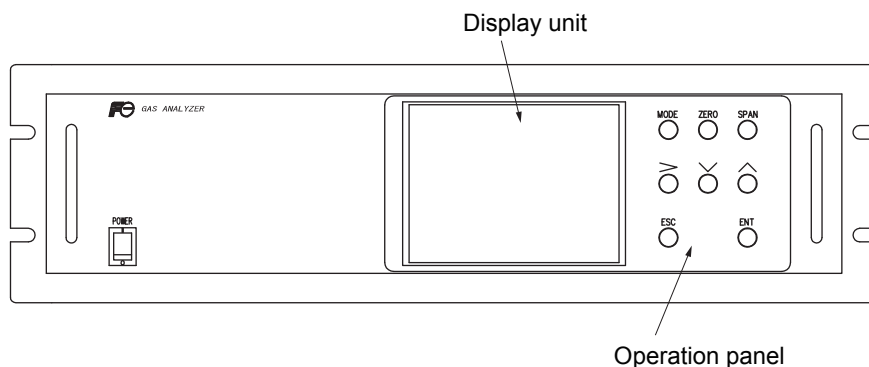


- 3) Setting of various set values  
Perform the various settings according to “Item 6. Setting and Calibration”.
- 4) Zero calibration and span calibration  
Perform zero/span calibration after warm-up operation.  
Refer to “Section 6.8 Calibration”.
- 5) Introduction and measurement of measuring gas  
Introduce the measuring gas into the analyzer unit before starting measurement.

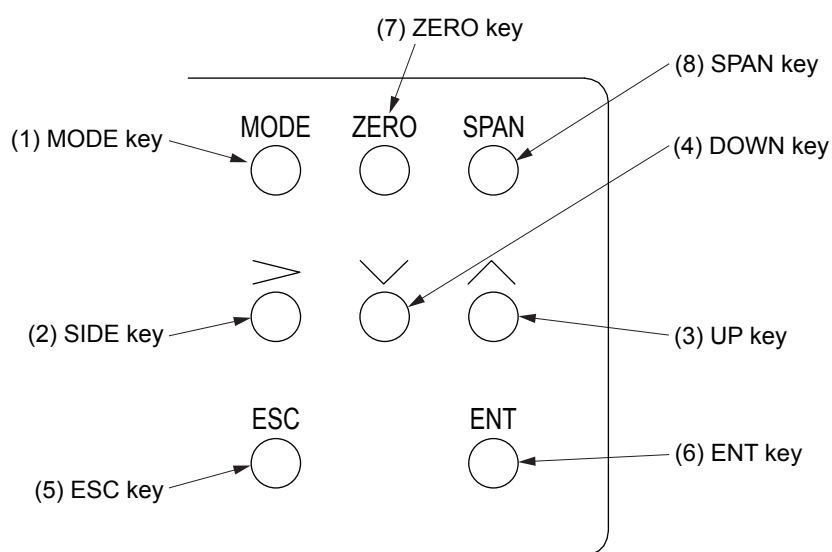
## 5. DESCRIPTION OF DISPLAY AND OPERATION PANELS

This section describes the display unit and operation panel of the analyzer unit. It also explains the name and description of function on the operation panel.

### 5.1 Name and description of operation panel

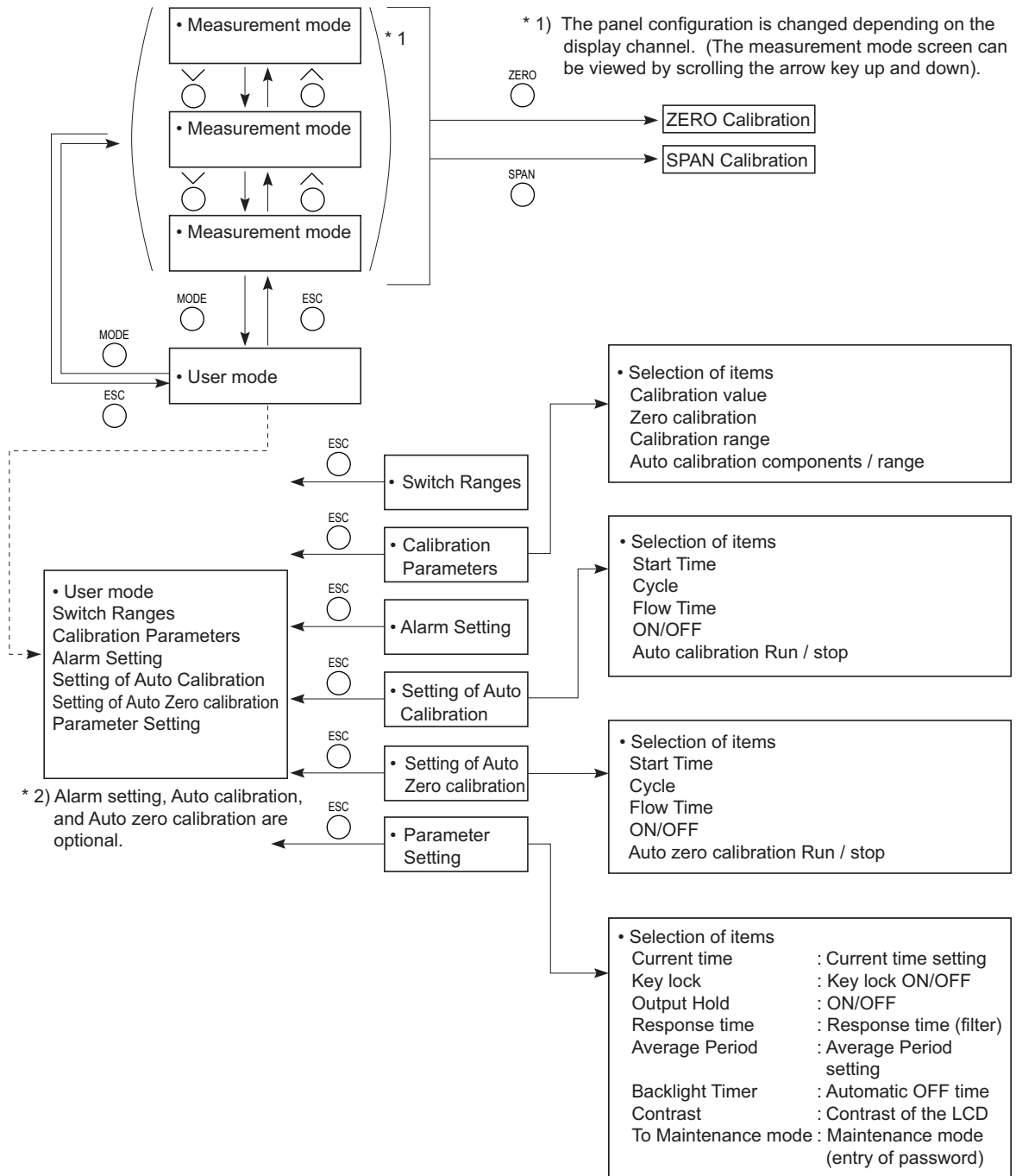


- Display unit: The measurement screen and the setting items are displayed.
- Operation panel: The configuration is as shown below.



Name	Description	Name	Description
(1) MODE key	Used to switch the mode.	(5) ESC key	Used to return to the previous screen or cancel the setting midway.
(2) SIDE key	Used to change the selected item (by moving the cursor) and the numeral digit.	(6) ENT key	Used for confirmation of selected items or values, and for execution of calibration.
(3) UP key	Used to change the selected item (by moving the cursor) and to increase the numeral value.	(7) ZERO key	Used for zero calibration.
(4) DOWN key	Used to change the selected item (by moving the cursor) and to decrease the numeral value.	(8) SPAN key	Used for span calibration.

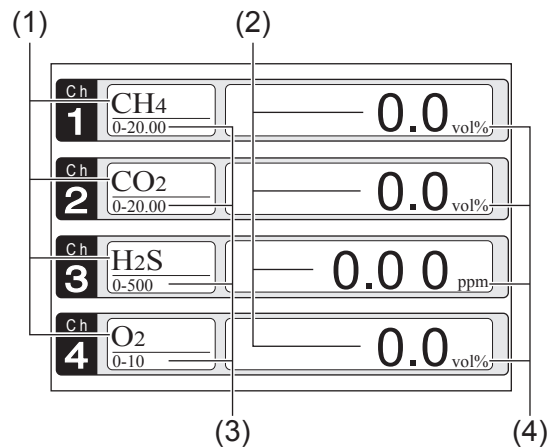
## 5.2 Overview of display and operation panels





## 5.3 Outline of display screen

### (1) Measurement mode screen (appears when the power is turned ON)

The measurement screen varies depending on the number of components. The following screen configuration is shown as an example for CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>O, and O<sub>2</sub> (output: 4 channels).



\* For outputs of more than 5 channels, scroll the  or the  key to view.

No.	Name	Function
(1)	Component display	Displays the component.
(2)	Concentration display	Displays the measured value of concentration.
(3)	Range display	Displays the range values.
(4)	Unit display	Displays the unit with ppm or mg/m <sup>3</sup> and vol%.

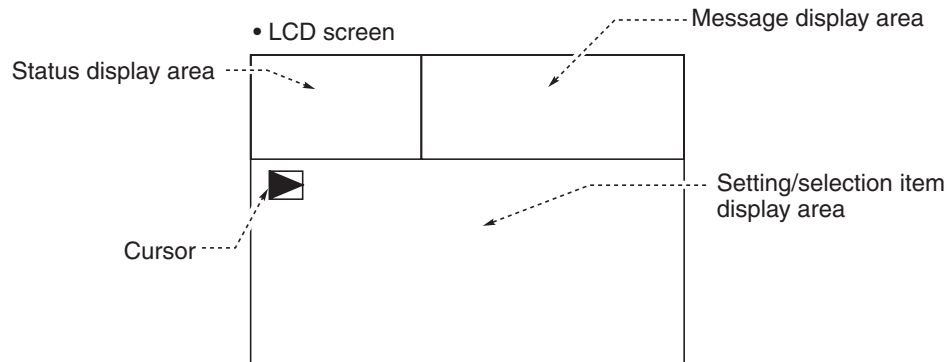
- **Instantaneous value and concentration value:**

The concentration display of Ch (component) where sampling components such as “CH<sub>4</sub>”, “CO<sub>2</sub>” and “O<sub>2</sub>” are displayed in the component display, indicates current concentration values of the measured components contained in gas that is now under measurement.

## (2) Setting/selection screen

The setting/selection screen is configured as shown below:

- In the status display area, the current display item is displayed.
- In the message display area, messages associated with operation are displayed.
- In the setting item and selection item display area, items or values to be set are displayed, as required. To work on the area, move the cursor to any item by using UP, DOWN and SIDE keys.





## (3) Contents of measured channel (Ch)

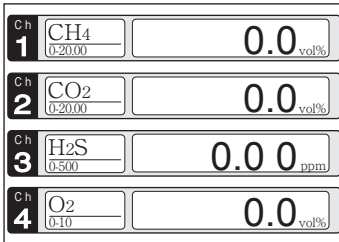
The following table gives measurement channels and their contents according to the symbols.





Code		Display and output
6th	7th	
Y	6	Ch1: H <sub>2</sub> S
Y	7	Ch1: H <sub>2</sub> S, Ch2: O <sub>2</sub>
D	6	Ch1: CO <sub>2</sub> , Ch2: H <sub>2</sub> S
D	7	Ch1: CO <sub>2</sub> , Ch2: H <sub>2</sub> S, Ch3: O <sub>2</sub>
E	6	Ch1: CH <sub>4</sub> , Ch2: H <sub>2</sub> S
E	7	Ch1: CH <sub>4</sub> , Ch2: H <sub>2</sub> S, Ch3: O <sub>2</sub>
L	6	Ch1: CH <sub>4</sub> , Ch2: CO <sub>2</sub> , Ch3: H <sub>2</sub> S
L	7	Ch1: CH <sub>4</sub> , Ch2: CO <sub>2</sub> , Ch3: H <sub>2</sub> S, Ch4: O <sub>2</sub>




## 5.4 Basic operation

### • Measurement mode

The measurement mode can display up to 4 channels in a single screen. If 5 channels or more are to be displayed in a single screen, press the  or the  key to scroll the channels one by one.






   
 Zero calibration See 6.8.1.   
 Span calibration See 6.8.2.   


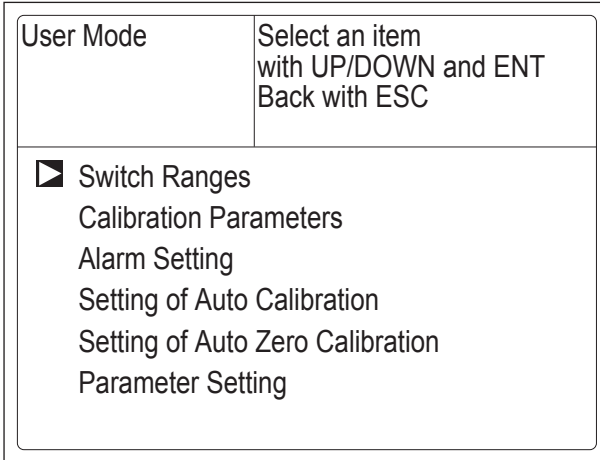
   





### • User mode displays

- Switch Ranges
- Calibration Parameters
- Alarm Setting
- Setting of Auto Calibration
- Setting of Auto Zero Calibration
- Parameter Setting.

Press the  or the  key and move the cursor preceding the each display item.

Each display item is displayed by pressing the  key.



For the setting contents, refer to “Chapter 6. Setting and calibration”.









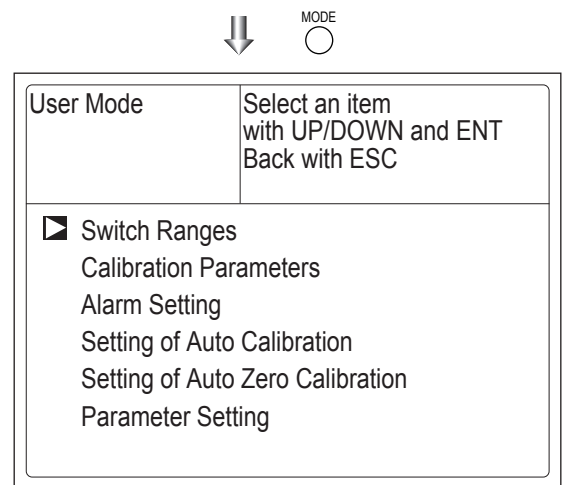
## 6. SETTING AND CALIBRATION

### 6.1 Switch of range



#### 6.1.1 Setting of range switch mode

Set the range switch mode as follows.

- (1) Press the  key in measurement mode to display the User mode screen.
- (2) Move the cursor to “Switch Ranges” and press the  key.
- (3) In the “Channel Selection” screen that appears, move the  cursor by pressing the  or the  key, and select Ch (component).
- (4) Then press the  key.

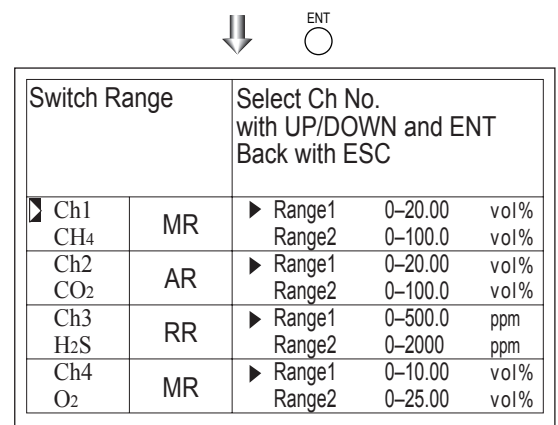


- (5) Selected range switch mode is highlighted.

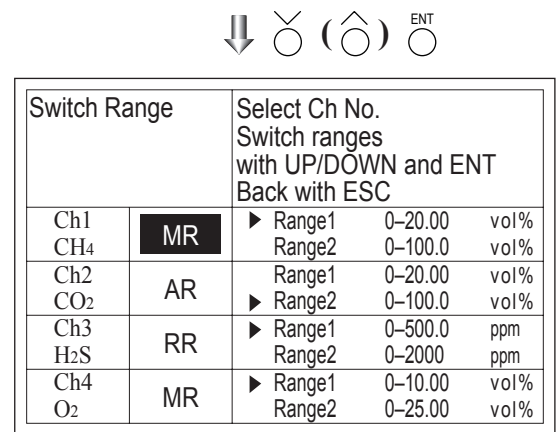
Press the  or the  key to select a desired switch mode.


#### Description of setting

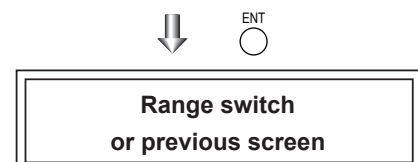
- MR: Select a desired range on this screen.
  - RR: Select a desired range according to the remote range switch contact input.
  - AR: Automatically switched from Range 1 to Range 2 when the measured concentration exceeds 90% of Range 1. Automatically switched from Range 2 to Range 1 when the measured concentration becomes less than 80% of Range 1.
- \* Operation set for each Ch only can be performed.



- (5) Selected range switch mode is highlighted.




- (6) Then press the  key to confirm the selection.  
If “MR” is selected, the cursor moves to “Range Switch.”









## 6.1.2 Manual range switch


The range of the measured component can be switched manually as follows.

- (1) Select “MR” as range switch mode, and then press the  key.

Switch Range		Select Ch No. Switch ranges with UP/DOWN and ENT Back with ESC		
Ch1 CH4	MR	▶ Range1	0–20.00	vol%
		Range2	0–100.0	vol%
Ch2 CO2	AR	▶ Range1	0–20.00	vol%
		▶ Range2	0–100.0	vol%
Ch3 H2S	RR	▶ Range1	0–500.0	ppm
		Range2	0–2000	ppm
Ch4 O2	MR	▶ Range1	0–10.00	vol%
		Range2	0–25.00	vol%



- (2) Move the highlight of the cursor to range selection, and then select a desired range by pressing the  or the  key. (The  mark indicates the currently selected range.)
- (3) Then press the  key, and the measurement is carried out in the selected range.

Switch Range		Select Ch No. with UP/DOWN and ENT Back with ESC		
Ch1 CH4	MR	 Range1	0–20.00	vol%
		Range2	0–100.0	vol%
Ch2 CO2	AR	▶ Range1	0–20.00	vol%
		▶ Range2	0–100.0	vol%
Ch3 H2S	RR	▶ Range1	0–500.0	ppm
		Range2	0–2000	ppm
Ch4 O2	MR	▶ Range1	0–10.00	vol%
		Range2	0–25.00	vol%




**Note)** If “RR” or “AR” is selected as range switch mode, this operation cannot be performed.

The ranges for O<sub>2</sub> correction value, O<sub>2</sub> correction average value, and O<sub>2</sub> average value are automatically switched according to the instantaneous value range switch settings. (Same as for “RR” or “AR”.)

End of Range Switch

### To close the setting

Press the  key to end the setting of range switch mode or range switch operation or stop the operation in the middle. The setting operation is made invalid and the previous screen appears.

### Range identification contact operation

The range identification contact output corresponding to each Ch (component) is closed when Range 1 is active, and open when Range 2 is active, no matter. If the measurement value is held by remote contact input or during calibration routine and range switch conditions are met, the contact will change position only after the hold condition is removed.

## 6.2 Calibration setting

This mode is used to set calibration concentration and actions. The calibration setting involves calibration concentration, zero calibration, calibration range and auto calibration component/range.

In the “Calibration Parameters” screen that appears, the data shown at right is illustrated.

### 6.2.1 Setting of calibration concentration

It allows you to set concentrations of the standard gas (zero and span) of each Ch used for calibration.

- (1) Select < User mode > → < Calibration parameters > → < Calibration value >. “Calibration Value Settings” screen appears as shown at right.
- (2) Select the Ch you want to change by pressing the  $\hat{\circ}$  or the  $\check{\circ}$  key. Press the  $\overset{\text{ENT}}{\circ}$  key and cursor moves preceding the value.
- (3) Select the concentration item you want to set by pressing the  $\hat{\circ}$ ,  $\check{\circ}$  key or the  $\bar{\circ}$  key (movable within the selected Ch). Then press the  $\overset{\text{ENT}}{\circ}$  key, and the selected value is highlighted.

Cal. Parameters	Select an item with UP/DOWN and ENT Back with ESC
<input checked="" type="checkbox"/> Calibration Value About ZERO Calibration About Calibration Range About Calibration Components / Range	



Cal. Settings Cal. Value	Select Ch No. for Setting calibration value		
CH	RANGE	ZERO	SPAN
Ch1	0-20.00vol%	+0000.0	<input checked="" type="checkbox"/> 0020.00
CH4	0-100.0vol%	+00000	01000.0
Ch2	0-20.00vol%	+0000.0	0020.00
CO <sub>2</sub>	0-100.0vol%	+00000	01000.0
Ch3	0-500.0ppm	+000.00	0500.00
H <sub>2</sub> S	0-2000ppm	+000.00	2000.00
Ch4	0-10.00vol%	+0000.0	0010.00
O <sub>2</sub>	0-25.00vol%	+00000	0025.00



(4) Then, enter calibration gas concentration values (zero and span). For value entry, press the  $\hat{\circ}$  or the  $\check{\circ}$  key, and a 1-digit value increases or decreases. By pressing the  $\check{\circ}$  key, the digit moves. After setting, save the entry by pressing the  $\overset{\text{ENT}}{\circ}$  key. The saved value becomes valid from the next calibration process.

**Note) Enter settings that correspond to each range. If zirconia type is used as O<sub>2</sub> sensor, select 21.00 for the field of Zero (when ambient air is used), and select the concentration listed on the cylinder as required.**

$\Downarrow$   $\check{\circ}$  ( $\hat{\circ}$ )  $\overset{\text{ENT}}{\circ}$

Cursor for setting value

Cal. Settings		Set calibration value	
CH	RANGE	ZERO	SPAN
Ch1	0-20.00vol%	+0000.0	0021.00
CH4	0-100.0vol%	+00000	0100.00
Ch2	0-20.00vol%	+0000.0	0020.00
CO2	0-100.0vol%	+00000	01000.0
Ch3	0-500.0ppm	+000.00	0500.00
H2S	0-2000ppm	+000.00	2000.00
Ch4	0-10.00vol%	+0000.0	0010.00
O2	0-25.00vol%	+00000	0025.00

$\Downarrow$   $\check{\circ}$   $\hat{\circ}$   $\overset{\text{ENT}}{\circ}$

**End of Calibration  
Concentration Setting**

**To close the setting**

To close the calibration concentration value setting process or cancel this mode midway, press the  $\overset{\text{ESC}}{\circ}$  key. A previous screen will return.







**Setting range of values**

CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>S Span gas: 1 to 105% of full scale (Full scale (FS) is the same as each range value.)

**The setting cannot be performed beyond the range.**

## 6.2.2 Setting of manual zero calibration

When zero calibration is made manually, set if all measurement components should be calibrated simultaneously one by one.


- (1) Select < User mode > → < Calibration parameters > → < Zero calibration >. “Zero Calibration” screen appears as shown at right.
- (2) Select the Ch you want to change by pressing the  or the  key. Press the  key and the setting content is highlighted.
- (3) Select “at once” or “each” by pressing the  or  key.
  - When selecting “at once”, the Ch (components) to be set can be zero-calibrated at the same time.
  - When selecting “each”, the individual Ch (component) as shown at right is selected and zero-calibrated.
 Press the  key after the setting, and the specified calibration is performed.

Cell. Settings ZERO Call.		Set each or both Ch at ZERO Calibration	
Ch1	Range1	0-20.00 vol%	<b>at once</b>
CH4	Range2	0-100.0 vol%	
Ch2	Range1	0-20.00 vol%	at once
CO2	Range2	0-100.0 vol%	
Ch3	Range1	0-500.0 ppm	at once
H2S	Range2	0-2000 ppm	
Ch4	Range1	0-10.00 vol%	at once
O2	Range2	0-25.00 vol%	



**End of  
Manual Zero Calibration Setting**

### To close the setting

To close the manual zero calibration setting or to cancel this mode midway, press the  key. A previous screen will return.

### Example

Whether “each” or “at once” can be determined for each Ch (component).

#### •Setting “each”

Select the Ch (component) on the manual zero calibration screen and then perform the zero calibration.

#### •Setting “at once”

At a manual zero calibration, Ch (components) for which “at once” was selected can simultaneously be zero-calibrated.

Manual Calibration screen

Σ When setting all components to “each”:

ZERO Call.		ENT : Go on Calibration of selected Ch ESC : Not calibration		
Ch1	▶ Range1	0-20.00 vol%	▣	-2.1
CH4	Range2	0-100.0 vol%		
Ch2	▶ Range1	0-20.00 vol%		-0.5
CO2	Range2	0-100.0 vol%		
Ch3	▶ Range1	0-500.0 ppm		0.00
H2S	Range2	0-2000 ppm		
Ch4	▶ Range1	0-10.00 vol%		0.0
O2	Range2	0-25.00 vol%		

A single cursor will appear.

Σ When setting all components to “at once”:

ZERO Call.		ENT : Go on Calibration of selected Ch ESC : Not calibration		
Ch1	▶ Range1	0-20.00 vol%	▣	0.0
CH4	Range2	0-100.0 vol%		
Ch2	▶ Range1	0-20.00 vol%	▣	0.3
CO2	Range2	0-100.0 vol%		
Ch3	▶ Range1	0-500.0 ppm	▣	0.00
H2S	Range2	0-2000 ppm		
Ch4	▶ Range1	0-10.00 vol%	▣	-0.1
O2	Range2	0-25.00 vol%		

Cursors will appear at all components where “at once” is set.

### 6.2.3 Setting of calibration range

This mode is used to set if the range of each Ch (component) at the zero or span calibration (manual or auto calibration) should be calibrated with a single range or 2 ranges.

- (1) Select < User mode > → < Calibration parameters > → < Calibration range >. “Calibration Range” screen appears as shown at right.
- (2) Select the Ch you want to change by pressing the or the key. Press the key and the setting contents is highlighted.
- (3) Select “both” or “current” by pressing the or the key.
  - If “both” is selected, zero or span calibration is performed with Range 1 and Range 2 of the selected Ch interlocked when calibration is performed.
  - If “current” is selected, zero or span calibration is performed only for the range displayed when calibration is performed.
 Press the key after the selection, and the specified calibration is performed.

Cell. Settings		Set calibration range	
Cell. Range		current or both range	
Ch1	Range1	0-20.00 vol%	both
CH4	Range2	0-100.0 vol%	
Ch2	Range1	0-20.00 vol%	current
CO2	Range2	0-100.0 vol%	
Ch3	Range1	0-500.0 ppm	current
H2S	Range2	0-2000 ppm	
Ch4	Range1	0-10.00 vol%	both
O2	Range2	0-25.00 vol%	



**End of Calibration Range Setting**

To close “Setting of Calibration Range”

To close “Setting of Calibration Range” or to cancel this mode midway, press the key. A previous screen will return.

**Example**

Ch1	Range 1: 0 to 20 vol%	both
CH4	Range 2: 0 to 100 vol%	
Ch2	Range 1: 0 to 20 vol%	current
CO2	Range 2: 0 to 100 vol%	

Ch1: Range 1 and Range 2 are calibrated together.  
Ch2: Only currently displayed range is calibrated.

**Note**

Zero point for O<sub>2</sub> measurement is calibrated to 21% at zero calibration, because this gas analyzer uses air as zero gas.

**Manual Calibration screen**

When setting CH<sub>4</sub> and O<sub>2</sub> to “both”

ZERO Call.		ENT : Go on Calibration of selected Ch		ESC : Not calibration	
Ch1	▶ Range1	0-20.00 vol%	▶	-0.6	
CH4	Range2	0-100.0 vol%	▶		
Ch2	▶ Range1	0-20.00 vol%	▶	0.4	
CO2	Range2	0-100.0 vol%	▶		
Ch3	▶ Range1	0-500.0 ppm	▶	0.00	
H2S	Range2	0-2000 ppm	▶		
Ch4	▶ Range1	0-10.00 vol%	▶	-0.1	
O2	Range2	0-25.00 vol%	▶		

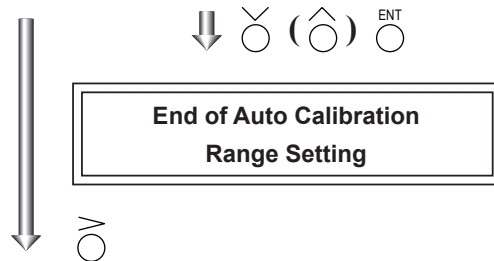
Two cursors will appear in both ranges (Ch1 and Ch4).

### 6.2.4 Setting of auto calibration component/range

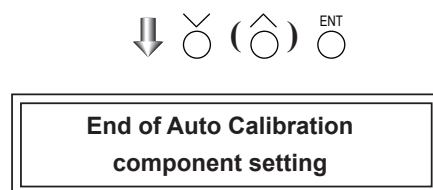
Select the Ch (component) and the range for which auto calibration is to be performed. The Ch for which “AR” has been selected as range switch mode is calibrated in the range set here. Auto calibration and the manual calibration of the component for which “AR” has been selected as range switch mode are performed in the range selected here.

- (1) Select < User mode > → < Calibration parameters > → < Auto calibration component/range >. “Auto Calibration Component Range” setting screen appears as shown at right.
- (2) Select the Ch you want to change by pressing the or the key. Press the key and the selected cursor is highlighted.
- (3) Select the range to be calibrated mainly by pressing the or the key.
- (4) Then press the key, and calibration is performed in the selected range when auto calibration or auto zero calibration is performed.

Cell. Settings Auto Cal.		Select a range for auto calibration	
Ch1	▶ Range1	0-20.00 vol%	enable
CH4	Range2	0-100.0 vol%	
Ch2	▶ Range1	0-20.00 vol%	enable
CO2	Range2	0-100.0 vol%	
Ch3	▶ Range1	0-500.0 ppm	enable
H2S	Range2	0-2000 ppm	
Ch4	▶ Range1	0-10.00 vol%	enable
O2	Range2	0-25.00 vol%	



Cell. Settings Auto Cal.		Set enable or disable for auto calibration	
▶ Ch1	Range1	0-20.00 vol%	enable
CH4	Range2	0-100.0 vol%	
Ch2	Range1	0-20.00 vol%	enable
CO2	Range2	0-100.0 vol%	
Ch3	Range1	0-500.0 ppm	enable
H2S	Range2	0-2000 ppm	
Ch4	Range1	0-10.00 vol%	enable
O2	Range2	0-25.00 vol%	



**“Auto Calibration Component/range” setting**

Auto calibration and the manual calibration of the component for which “AR” has been selected as range switch mode are performed in the range selected here. In this case, once the calibration is started, the range is automatically switched, and on completion of the calibration, the original range is resumed.

The range identification contact is interlocked with the range after the switch. However, if the hold setting is set to “ON,” the contact status before calibration is maintained.

- (5) Press the key in the state described in (3), and the highlight is switched between “enable” and “disable” auto calibration.
- (6) Select “enable” of “disable” by pressing the or the key.
- (7) Then press the key.

---

#### To close the setting

Press the  key to exit automatic calibration component/range setting, and the previous screen appears.

#### Operation by setting

Auto calibration is performed under the following rules.

1. Zero calibration is performed at the same time, for the Ch (component) in which “enable” is selected at the time of auto calibration and auto zero calibration.
2. Span calibration is performed in the order from smallest Ch No., for the Ch (component) for which “enable” is selected at the time of auto calibration.

#### Note

**ZERO calibration on auto calibration and auto zero calibration of the component for which “enable” is selected are performed in batch irrespective of the description in “6.2.2 Setting of manual zero calibration.”**



## 6.3 Alarm setting

### 6.3.1 Setting of alarm values

The High/Low limit alarm output setting for the measured concentration setting can be made. 5 different alarm contact outputs can be used.

To change alarm setting, set the alarm ON/OFF setting to OFF, and then change the value.

- (1) Enter the "Setting of Alarm No." screen from the user mode, and the display shown at right appears. Point the cursor to the Alarm No. or hysteresis you want to set by pressing  $\hat{\circ}$  or the  $\check{\circ}$  key. Press the  $\text{ENT}$  key.

Alarm Setting	Select Alarm No. or Hysteresis setting
<input checked="" type="checkbox"/> Alarm-1 <input type="checkbox"/> Alarm-2 <input type="checkbox"/> Alarm-3 <input type="checkbox"/> Alarm-4 <input type="checkbox"/> Alarm-5	
Hysteresis	00 %FS



- (2) Select the alarm 1 to 5 to display the screen shown at right. Operate the  $\hat{\circ}$  or the  $\check{\circ}$  key until the cursor is aligned with a desired item and press the  $\text{ENT}$  key.

Alarm Setting Alarm-1	Select an item with UP/DOWN and ENT Back with ESC
<input checked="" type="checkbox"/> Channel H-Limit Range 1 Range 2 L-Limit Range 1 Range 2 Kind of Alarm ON / OFF	Ch1 50.00 ppm 500.0 ppm 000.0 ppm 0000 ppm High OFF



#### Note

Set the values so that H-limit value > L-limit value and that (H-limit value - L-limit value) > hysteresis.

When "0" is set, the alarm operation is not performed.

- (3) After setting, the alarm setting is now completed by pressing the  $\text{ENT}$  key.

#### To close the "Alarm Setting"

To close the "Alarm Setting" or to cancel this mode midway, press the  $\text{ESC}$  key. A previous screen will return.

#### Setting range

0% to 100% FS (Settable in each range).

Cursor for setting value

Alarm Setting Alarm-1	Select an item with UP/DOWN and ENT Back with ESC
<input checked="" type="checkbox"/> Channel H-Limit Range 1 Range 2 L-Limit Range 1 Range 2 Kind of Alarm ON / OFF	Ch1 50.00 ppm 500.0 ppm 000.0 ppm 0000 ppm High OFF



End of Alarm Setting

## Description of setting items

The alarm contact assigned the same number as the alarm is operated accordingly.

**Channel:** Channel setting targeted for issuance of alarm.  
 One Ch No. can be selected for multiple alarms.

**H-Limit value:** Sets the high limit value (concentration) of alarm.

**L-Limit value:** Sets the low limit value (concentration) of alarm.

**Kind of Alarm:** Selects one of High limit alarm, Low limit alarm, and High limit or Low limit alarm, HH limit alarm, and LL limit alarm.  
 High, HH ..... Alarm contact closes when above H-limit alarm.  
 Low, LL ..... Alarm contact closes when below L-limit alarm.  
 High or Low... Alarm contact closes when above H-limit value or below lower limit value.

**ON/OFF:** Enables the alarm function if set at ON, or disables it if set at OFF.

\* The H-limit value cannot be set below the L-limit value, and the L-limit value cannot be set above the H-limit value.

If it is desired to set the H-limit value below the L-limit value already stored in the memory, reduce the L-limit value beforehand, and vice versa.

## Typical on-screen display when an alarm occurs

When an H-limit alarm occurs, the “H-alarm” message comes on in the field of relevant Ch (component). (“L-alarm” for L-limit alarm, “HH-alarm” for HH limit alarm, and “LL-alarm” for LL limit alarm)

H-alarm		vol%
Ch 2	CO <sub>2</sub> (0-20)	0.0 vol%
Ch 3	H <sub>2</sub> S (0-500)	0.003 ppm
Ch 4	O <sub>2</sub> (0-10)	0.0 vol%

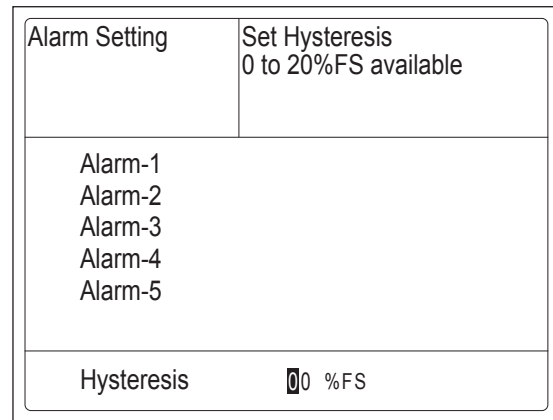
## Note

After turning on power, the alarm logic trigger is inactive for 10 minutes.

### 6.3.2 Hysteresis setting

To prevent chattering of an alarm output near the alarm setting values, adjust the value of hysteresis.

- (1) In the "Alarm Setting" screen that appears, point the cursor to "Hysteresis" by pressing the  $\hat{\circ}$  or the  $\checkmark$  key. Press the  $\text{ENT}$  key to display the screen shown at right.
- (2) Then, enter hysteresis values.  
For the value entry, 1-digit value is increased or decreased by pressing the  $\hat{\circ}$  or the  $\checkmark$  key, and pressing the  $\text{ENT}$  key moves the digit. After setting, press the  $\text{ENT}$  key to make the "Hysteresis" valid.



**End of Hysteresis Setting**

**To close "Hysteresis Setting"**

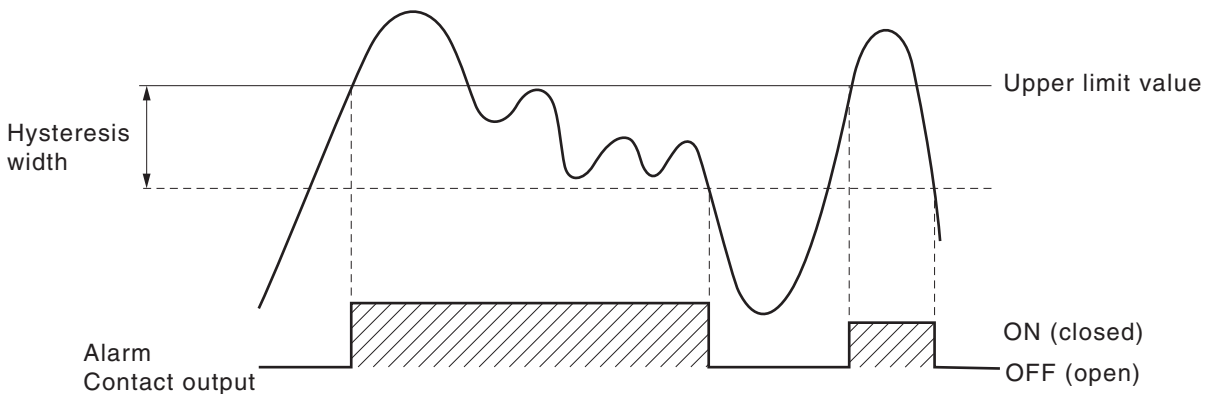
To close the "Hysteresis Setting" or cancel the mode midway, press the  $\text{ESC}$  key. A previous screen will return.

**Setting range**

0 to 20% of full scale  
[% full scale (% FS)] represents the percentage with the width of the component measurement range regarded as 100%.

#### Hysteresis (In case of upper limit alarm)

An alarm output is turned ON if measurement value exceeds the upper limit value as shown below. Once the alarm output has been turned ON, it is not turned OFF as long as the indication does not fall below the hysteresis width from the upper limit value.



## 6.4 Setting of auto calibration

### 6.4.1 Auto calibration

Auto calibration is automatically carried out at the time when zero span calibration are set. Before changing the setting of auto calibration, set the ON/OFF to OFF.

- (1) Enter the "Setting of Auto Calibration" screen from the user mode, and the display shown at right appears. Operate the  $\hat{\circ}$  or the  $\check{\circ}$  key until the cursor is aligned with a desired item and press the  $\overset{\text{ENT}}{\circ}$  key.

- (2) In the "Setting of Auto Calibration" screen that appears, perform the value entry or the setting. For the value entry or setting change, use the  $\hat{\circ}$  or the  $\check{\circ}$  key, and the  $\overset{\text{ENT}}{\circ}$  key to move the cursor to the right.

After setting, press the  $\overset{\text{ENT}}{\circ}$  key, and auto calibration is carried out by the entered setting value.

#### Description of setting items

- Start Time : Setting at the first calibration (day of the week, hour, minute)
- Cycle : A period between the start time of one calibration and the next (unit : hour/day)
- Flow Time : The time required for replacement by calibration gas  
Time required for replacement of sample gas after the calibration is completed (Set by calibration gas. See the next page.)
- ON/OFF : ON/OFF of auto calibration

#### To close "Setting of Auto calibration"

To close the "Setting of Auto calibration" or cancel this mode midway, press the  $\overset{\text{ESC}}{\circ}$  key. A previous screen will return.

Set Auto Cal.	Select setting item
Start Time	SUN 12:00
Cycle	07 day
Flow Time	
ON / OFF	OFF
Time : MON 12:34	
Auto Calibration Run	












Set Auto Cal.	Set Start Time
Start Time	SUN 12:00
Cycle	07 day
Flow Time	
ON / OFF	OFF
Time : MON 12:34	
Auto Calibration Run	


Press the  $\hat{\circ}$  or the  $\check{\circ}$  key, and date and time are displayed alternately.



**End of Auto Calibration Setting**

<Gas flow time> setting

- (1) Press the  key in a state where the cursor is placed preceding "Flow Time," and the flow time setting screen appears.
- (2) Move the cursor to the gas you want to change by pressing the  or the  key, and then press the  key.
- (3) The highlighted value can be changed. Change the value by pressing the  or the  key, and then move the cursor to the right by pressing the  key.
- (4) After changing the value, press the  key.
- (5) Press the  key to return to the automatic calibration setting screen.

Set Auto Cal.	Set flow item of calibration gas 60 to 900 sec
ZERO	 50 sec.
Ch1 Span	350 sec.
Ch2 Span	350 sec.
Ch3 Span	350 sec.
Ch4 Span	300 sec.
Ch5 Span	300 sec.
Ex. time	300 sec.



**Note) Only the Chs used are displayed on this screen. The Ex. time is the output signal hold extension time after the completion of calibration. It is valid only when the hold setting is set to "ON." The Ex. time set here is also the hold extension time at the time of manual calibration.**

**Note**

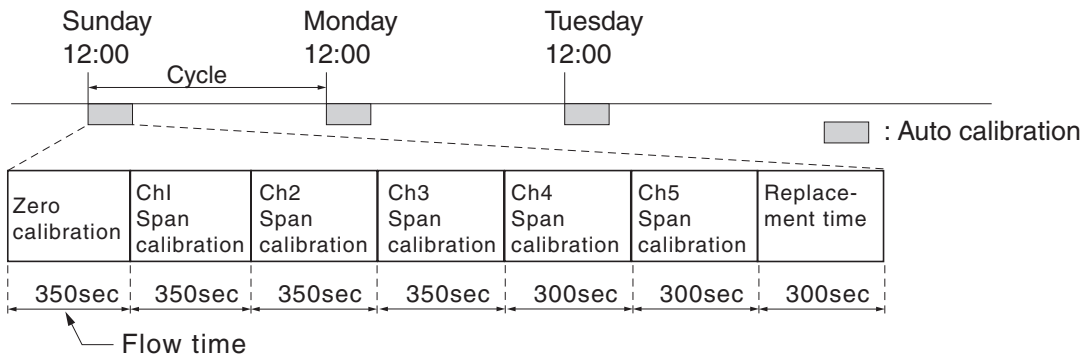
The gas flow for H<sub>2</sub>S measurement should be at least 5 minutes but not longer than 10 minutes. Sensing element may be deteriorated if you keep the gas flow for longer than 10 minutes.

Auto calibration status contact output is closed during auto calibration (NO side), and is open in other cases.

**Example**

Start Time	SUN	12:00
Cycle	1	day
Flow Time	Zero	350 sec
	Ch1 Span	350 sec
	Ch2 Span	350 sec
	Ch3 Span	350 sec
	Ch4 Span	300 sec
	Ch5 Span	300 sec
	EX. time	300 sec
ON/OFF	ON	

In case where auto calibration is carried out at the above setting.



(An example of “Ch1: through Ch5: enable”, as given in Section 6.2.4 “Auto Calibration Components/range”)

**Setting range**

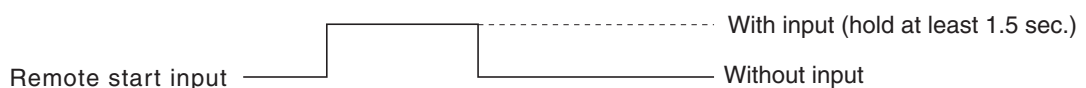
Cycle : 1 to 99 hours or 1 to 40 days (initial value 7 days)  
 Flow time : 60 to 900 sec (initial value 300 sec)

**Caution**

- When an auto calibration starts, the measurement screen appears automatically.
- Any operation other than “Stop Auto Calibration” (see Section 6.4.2) is not permitted during auto calibration. “Stop Auto Calibration” cannot be performed with the key lock to ON. To cancel auto calibration forcedly, set the key lock to OFF and then execute “Stop Auto Calibration”.
- Turn on the power again after it is turned off (including the case of power failure) at the time set as the next start time in auto calibration, and then repeat it in the set cycle.

**Remote start**






Whether the auto calibration is set at ON or OFF, an auto calibration is available by remote start input.



## 6.4.2 Forced run/stop of auto calibration

Auto calibration can be performed just once or forcibly stopped while the calibration is performed.






### 6.4.2.1 Execution of auto calibration (only once)

- (1) In the “Setting of Auto Calibration” screen that appears, point the cursor to “Auto Calibration Run” by pressing the  or the  key. Press the  key.
- (2) “Run” is highlighted, displaying a message to confirm the execution of auto calibration. Press the  key to execute the auto calibration, and press the  key to cancel.

Set Auto Cal.	Auto Cal. Run ENT : Run / Stop ESC : Cancel
Start Time	SUN 12:00
Cycle	07 day
Flow Time	
ON / OFF	OFF
	Time : MON 12:34
Auto Calibration <b>Run</b>	

### 6.4.2.2 Forced stop of auto calibration

This mode is used to stop the auto calibration forcibly.

- (1) In the “Setting of Auto Calibration” screen that appears, point the cursor to “Auto Calibration Stop” by pressing the  or the  key. Press the  key. (“Auto Calibration Stop” appears when the screen is selected while auto calibration is performed.)
- (2) “Stop” is highlighted, displaying a message to confirm the stop of auto calibration. Press the  key to stop the auto calibration, and press the  key to cancel (not stopped).

Set Auto Cal.	Auto Cal. Run ENT : Run / Stop ESC : Cancel
Start Time	SUN 12:00
Cycle	07 day
Flow Time	300 sec.
ON / OFF	OFF
	Time : MON 12:34
Auto Calibration <b>Stop</b>	

## “Auto Calibration” screen

### Example

In case where setting the auto calibration components (see Section 6.2.4) to “Ch1: enable” and “Ch2: enable”

- Zero calibration

A message, “Zero cal.” blinks at Ch1 and Ch2.

Ch 1	ZERO cal.	0.5	vol%
Ch 2	ZERO cal.	0.3	vol%
Ch 3	H <sub>2</sub> S 0-500	0.000	ppm
Ch 4	O <sub>2</sub> 0-10	0.0	vol%

- Ch1 span calibration

A message, “Span cal.” blinks at Ch1.

Ch 1	SPAN cal.	90.8	vol%
Ch 2	CO <sub>2</sub> 0-20	0.0	vol%
Ch 3	H <sub>2</sub> S 0-500	0.00	ppm
Ch 4	O <sub>2</sub> 0-10	0.0	vol%

- Ch2 span calibration

A message, “Span cal.” blinks at Ch2.

Ch 1	CH <sub>4</sub> 0-20	0.0	vol%
Ch 2	SPAN cal.	95.0	vol%
Ch 3	H <sub>2</sub> S 0-500	0.00	ppm
Ch 4	O <sub>2</sub> 0-10	0.0	vol%

### Caution

During auto calibration, any key operation is not permitted other than operations such as key lock ON/OFF and “Auto Calibration Stop.”

When the key lock is set at ON, even the “Auto Calibration Stop” cannot be used.

To stop “Auto Calibration” forcedly, set the key lock to OFF and then execute “Auto Calibration Stop.”



## 6.5 Setting of auto zero calibration

### 6.5.1 Auto zero calibration

Auto zero calibration is automatically carried out at the time when zero calibration is set. Components for which a calibration is to be made are determined by setting of auto calibration component in Item 6.2.4.

Before changing the setting of auto zero calibration, set the ON/OFF to OFF.

- (1) Enter the "Setting of Auto Zero Calibration" screen from the user mode, and the display shown at right appears. Operate the  $\hat{\circ}$  or the  $\check{\circ}$  key until the cursor is aligned with a desired item and press the  $\overset{\text{ENT}}{\circ}$  key.
- (2) In the "Setting of Auto Zero Calibration" screen that appears, perform the value entry or the setting. For the value entry or setting change, use the  $\hat{\circ}$  or the  $\check{\circ}$  key and the  $\overset{\text{ENT}}{\circ}$  key to move the cursor to the right.

After setting, press the  $\overset{\text{ENT}}{\circ}$  key, and auto zero calibration is carried out by the entered setting value.

#### Description of setting items

- Start Time : Setting at the first calibration (day of the week, hour, minute)
- Cycle : A period between the start time of one calibration and the next (unit : hour/day)
- Flow Time : The time required for the calibration gas to be replaced in the sampling cell
- ON/OFF : ON/OFF of auto zero calibration

#### To close "setting of Auto Zero Calibration"

To close the "Setting of Auto Zero Calibration" or cancel this mode midway, press the  $\overset{\text{ESC}}{\circ}$  key. A previous screen will return.

Set Auto Zero Cal.	Select setting item
Start Time      SUN 12:00 Cycle            07    day Flow Time       300   sec. ON / OFF        OFF	Time : MON 12:34
Auto Zero Calibration Run	



Set Auto Zero Cal.	Set Start Time
Start Time <b>SUN</b> 12:00 Cycle            07    day Flow Time       300   sec. ON / OFF        OFF	Press the $\hat{\circ}$ or the $\check{\circ}$ key, and date and time are displayed alternately.
Time : MON 12:34	
Auto Zero Calibration Run	



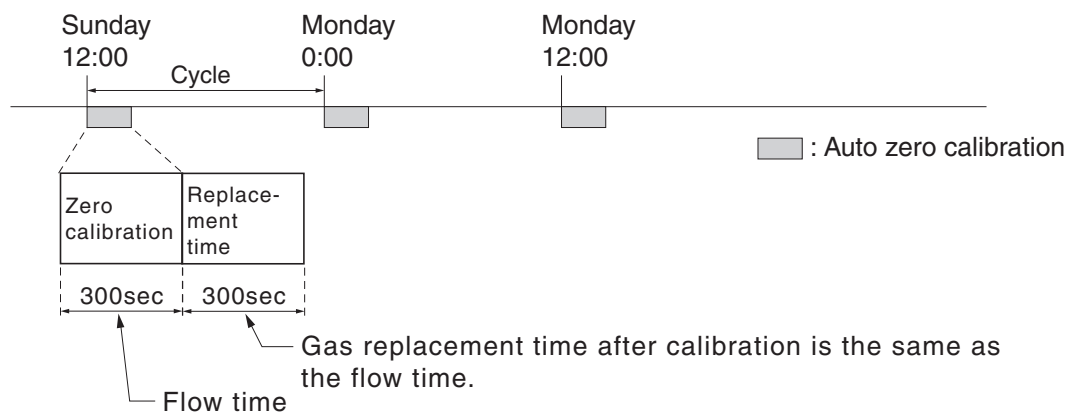
End of Auto Zero Calibration Setting

Auto calibration status contact output is closed during auto zero calibration (NO side), and is open in other cases.

### Example

Start time	SUN	12:00
Cycle	12	hour
Flow time	300	sec
ON/OFF	ON	

In case where auto zero calibration is carried out at the above setting.



(An example of “Ch1: through Ch5: enable,” as given in Item 6.2.4 “Setting of auto calibration components/range”)

### Setting range

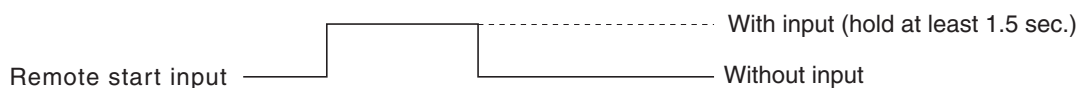
Cycle : 1 to 99 hours or 1 to 40 days (initial value 7 days)  
 Flow time : 60 to 900 sec (initial value 300 sec)

### Caution

- When an auto zero calibration starts, the measurement screen automatically appears.
- Any operation other than “Auto Zero Calibration Stop” (see Section 6.5.2) is not permitted during auto zero calibration. “Auto Zero Calibration Stop” cannot be performed with the key lock set to ON. To cancel auto zero calibration forcibly, set the key lock to OFF and then execute “Auto Zero CalibrationStop”.
- If the auto calibration period and auto zero calibration period have overlapped, the auto calibration is retained, ignoring the auto zero calibration of that period.
- When the hold setting is set to ON, the hold time of auto calibration contact and measurement value output signal is extended after calibration for gas replacement time.

### Remote start






Whether the auto zero calibration is set at ON or OFF, an auto zero calibration is available by remote start input.



## 6.5.2 Forced run/stop of auto zero calibration

Auto zero calibration can be performed just once, or auto zero calibration can be forcibly stopped during calibration.






### 6.5.2.1 Execution of auto zero calibration (only once)

- (1) In the “Setting of Auto Zero Calibration” screen that appears, point the cursor to “Run” by pressing the  or the  key. Press the  key.
- (2) “Run” is highlighted, displaying a message to confirm execution of auto zero calibration. Press the  key to execute the calibration, and press the  key to cancel.

Set Auto Zero Cal.	Auto zero Run ENT : Run / Stop ESC : Cansel
Start Time	SUN 12:00
Cycle	07 day
Flow Time	300 sec.
ON / OFF	OFF
	Time : MON 12:34
Auto Zero Calibration <b>Run</b>	

### 6.5.2.2 Forced stop of auto zero calibration

This mode is used to cancel the auto zero calibration forcibly.

- (1) In the “Setting of Auto Zero Calibration” screen that appears, point the cursor to “Stop” by pressing the  or the  key. Press the  key.  
(“Auto Zero Calibration Stop” appears when the screen is selected while auto zero calibration is performed.)
- (2) “Stop” is highlighted, displaying a message to confirm the stop of auto zero calibration. Press the  key to stop the auto zero calibration and the  key to cancel (not stopped).

Set Auto Zero Cal.	Auto zero Stop ENT : Run / Stop ESC : Cansel
Start Time	SUN 12:00
Cycle	07 day
Flow Time	300 sec.
ON / OFF	OFF
	Time : MON 10:56
Auto Zero Calibration <b>Stop</b>	

“Auto Zero Calibration” screen

**Example**

In case where setting the auto calibration components (see Section 6.2.4) to “Ch1: enable” and “Ch2: enable”

- Zero calibration

A message, “Zero cal.” blinks at Ch1 and Ch2.

Ch 1	ZERO cal.	0.5	vol%
Ch 2	ZERO cal.	0.3	vol%
Ch 3	H <sub>2</sub> S 0-500	0.00	ppm
Ch 4	O <sub>2</sub> 0-10	0.0	vol%

**Caution**

During auto zero calibration, any key operation is not permitted other than operations such as key lock ON/OFF and “Auto Zero Calibration Stop.”

When the key lock is set at ON, even the “Auto Zero Calibration Stop” cannot be used.

To stop “auto zero calibration” forcedly, set the key lock to OFF and then execute “Auto Zero Calibration Stop.”

## 6.6 Parameter setting




It allows you to carry out the parameter setting such as time, key lock, etc., as required.


Items to be set are as follows:

### Description of setting items




- Current Time : Current year, month, date, day of the week, hour, and minute setting  
(The display appears in this order.)  
Note) The clock backup time is 2 days. If power is turned on after it is kept off for 2 days or longer, check the time setting again.
- Key Lock : Invalidates any key operation except canceling the key lock.
- Output Hold : Sets whether Calibration Output is held or not, and the holding value setting.
- Response time : Sets the response time of electrical system.
- Average Period : Sets the moving average time.
- Backlight Timer : Sets automatic OFF of the backlight of display unit and the time until backlight out.
- Contrast : Adjusts contrast of the LCD.
- Maintenance mode : Enters passwords to switch to the Maintenance mode.

\* For the maintenance mode, see Section 6.7.

- (1) Enter the “Parameter setting” screen from the user mode, and the display shown at right appears. Operate the  or the  key until the cursor is aligned with a desired item and press the  key.

Parameter	Select setting item
 Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	OFF Current
Response Time	
Average Period	
Backlight Timer	ON 5 min
Contrast	
To Maintenance Mode	0000




- (2) In the “Parameter Setting” screen that appears, perform the value entry or the setting. For the value entry or setting change, use the  or the  key, and the  key move the cursor to the right.

Parameter	Set day of week
Current Time	12/01/11 <b>WED</b> 13:50
Key Lock	OFF
Output Hold	OFF Current
Response Time	
Average Period	
Backlight Timer	ON 5 min
Contrast	
To Maintenance Mode	0000



### To close Parameter Setting screen

To close the “Parameter Setting” screen or cancel this mode midway, press the  key. A previous screen will return.

**End of Parameter Setting**

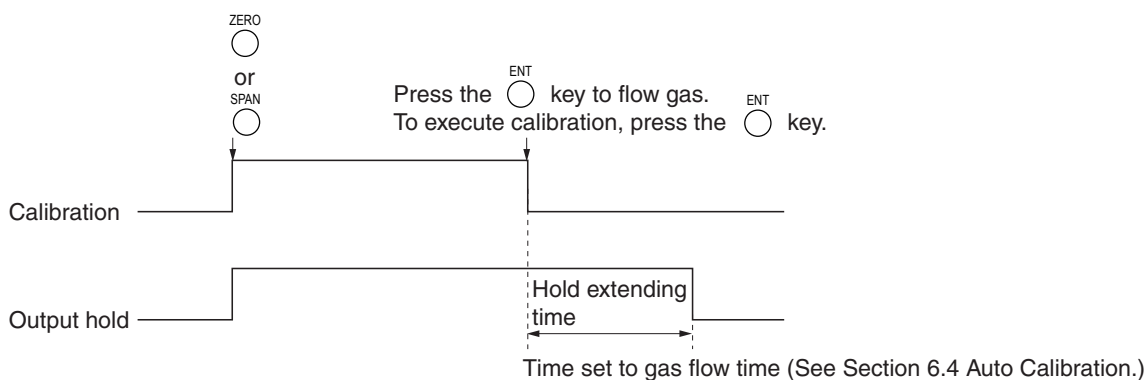
### Setting Range

- Hold setting : 0 to 100% FS
- Response time : 1 to 60 sec. (Initial value: 15 sec)
- Average period : 1 to 59 min or 1 to 4 hours (Initial value: 1 hour)  
1 to 59 minutes when the unit is set to minute and 1 to 4 hours when it is set to hour.
- Backlight Timer : 1 to 60 min (Initial value: 5 min)
- Maintenance mode : 0000 to 9999 (Initial value: 0000)

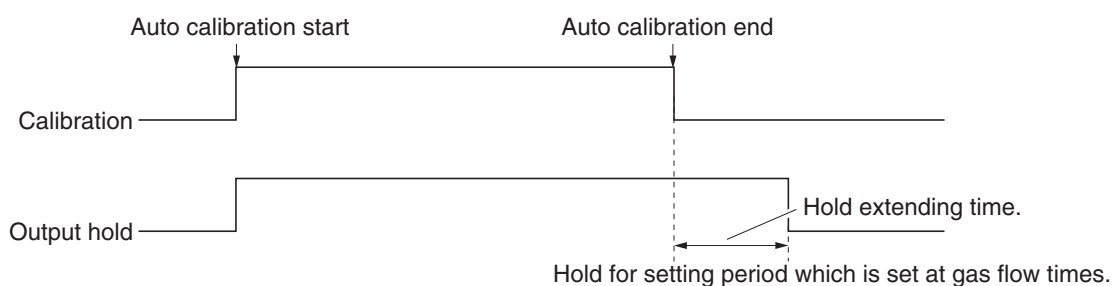
### Output Hold

By setting an output hold to ON, an output signal of each channel is held during the manual/auto calibration and for the gas flow time (refer to Section 6.4, Setting of Auto Calibration). Regardless of Hold ON/OFF setting, an output signal can be held via an external input.

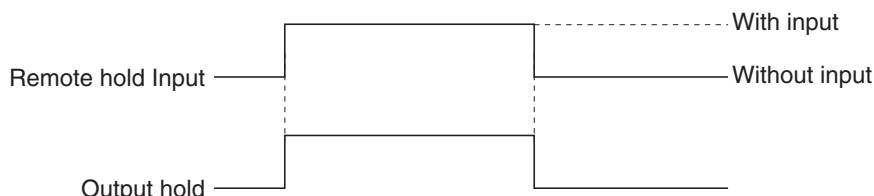
#### a. Manual calibration



#### b. Auto calibration



#### c. Remote hold



#### d. Screen display during Holding





The “Hold ON” message blinks on the measuring screen.

Since the screen displays the process of calibration during the manual calibration, “Hold ON” is not displayed even if the output signal is held, but the screen is displayed with the hold extending time.

- e. If calibration is cancelled after the calibration gas is supplied regardless of manual or auto operation, the holding extending time will be performed.
- f. You can select the value for hold from the value immediately before entering output hold, “current,” and arbitrary value, “setting.”




Follow the procedures shown below to set.



- (1) In the “Parameter setting” screen that appears, select “Output Hold”.

“ON” or “OFF” is highlighted by pressing the  key. Press the  or the  key to select ON/OFF. Press the  key to return to (1).

Parameter	Select Hold ON or OFF
Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	<b>ON</b> Current
Response Time	
Average Period	
Backlight Timer	ON 5 min
Contrast	
To Maintenance Mode	0000




- (2) Where ON/OFF is highlighted, press the  key. “Current” or “Setting” is highlighted. Select “Current” or “Setting” by pressing the  or the  key.




- (3) Press the  key while “Current” is selected to return to (1). Press the  key while “Setting” is selected to go to the parameter hold screen.


“Current”: Holds the value immediately before the hold.

“Setting”: Holds the value arbitrarily set.




Parameter	Select Hold setting
Current Time	12/01/11 WED 13:50
Key Lock	OFF
 Output Hold	ON <b>Setting</b>
Response Time	
Average Period	
Backlight Timer	ON 5 min
Contrast	
To Maintenance Mode	0000




- (4) On the parameter hold screen that appears, move the cursor next to the Ch (component) you want to hold by pressing the  or the  key, and then press the  key.

Parameter Hold	Select Ch No.
 Ch1	CH4 010 %FS
Ch2	CO <sub>2</sub> 020 %FS
Ch3	H <sub>2</sub> S 015 %FS
Ch4	O <sub>2</sub> 012 %FS




(5) The value is highlighted, indicating that the value can be changed. Change the value by pressing the  or the  key, and then move the cursor to the right digit by pressing the  key.

(6) After the value is changed, press the  key.

#### Meaning of setting

The setting is expressed as 1/1 full scale range for both respective ranges. When 0 to 1000 ppm is selected as the range, and 10% FS is selected as hold setting, the output equivalent to 100 ppm is held irrespective of the measurement value at that time.

(7) Press the  key to return to the parameter setting screen.

↓ ENT

Parameter Hold	Set Hold value 0 to 100%FS		
Ch1	CH4	<b>010</b>	%FS
Ch2	CO2	020	%FS
Ch3	H2S	015	%FS
Ch4	O2	012	%FS

↓ ENT

**End of Hold Setting**

↓ ESC

**Parameter Setting screen**

#### Description of setting

- Instantaneous measurement value that is displayed cannot be held. (Output only can be held.)
- Optional modbus communications “Measurement concentration” register values are held.
- Range identification contact output cannot be switched even if the range is switched during the hold.


#### Response time

The response time of the electrical system can be changed.

Setting is available by components.

**Note) It does not provide exact seconds for the setting time, but it gives a guide of the setting time.**

**The setting value can be modified as requested by the customer.**





Parameter Response Time	Select Ch No.		
 Ch1	CH4	10	Sec.
Ch2	CO2	20	Sec.
Ch3	H2S	15	Sec.
Ch4	O2	12	Sec.



## Backlight Timer

Automatic OFF setting of the backlight of the LCD unit can be made.




When the specified time elapses during the measurement screen display, the backlight is automatically turned off. Press any key to reset backlight OFF.


Only when ON is selected, the time until auto OFF is displayed. Press the  key in this state, and the time setting can be changed by pressing the  or the  key. Press the  key to confirm the selection.

If OFF is selected, the backlight is not turned off.


Parameter	Select ON or OFF
Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	ON Previous value
Response Time	
Average Period	
Backlight Timer	<input checked="" type="checkbox"/> ON 5 min
Contrast	
To Maintenance Mode	0000

## Contrast

Contrast of the LCD can be adjusted. The contrast changes by pressing the  or the  key. Adjust to the best contrast and save it by the  key.




Parameter	Select ON or OFF
Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	ON Previous value
Response Time	
Average Period	
Backlight Timer	ON 5 min
Contrast	
To Maintenance Mode	0000

## Maintenance mode


Enter the password and then press the  key to enter the maintenance mode. The password can be set by the password setting in maintenance mode. Default password setting at the time of delivery from the factory is "0000." You can enter the maintenance mode with this value before the password is changed.

## 6.7 Maintenance mode

This mode is used to check sensor input values, display of error log files or setting of passwords, etc. First, enter a password and then use it from the next operation. This mode is displayed by selecting the Maintenance Mode from “Section 6.6 Parameter Setting.”

- (1) Select the Maintenance Mode from the Parameter Setting screen to display the Password Setting screen.
- (2) Enter the password, and the Maintenance Mode item selection screen will be displayed. Point the cursor to the item you want to set by pressing the  or the  key and press the  key.
- (3) Next, each Maintenance screen is displayed.

**Note) “To Factory Mode” is used for our service engineers only.**

- (4) Press the  key to return to the Maintenance Mode item selection screen from each screen.

Maintenance Mode	Select operating item
<input checked="" type="checkbox"/> 1. Sensor Input Value 2. Error Log 3. Cal. Log 4. Output Adj. 5. Other Parameter 6. To Factory Mode	



Each “Maintenance” screen

### • Sensor Input Value screen


Description of Sensor Input Value screen

- Input 1 to 4 : NDIR sensor or H<sub>2</sub>S sensor digital value
- Input 5 : O<sub>2</sub> sensor digital value

Maintenance Sensor Input	
Input 1	100821
Input 2	96118
Input 3	102241
Input 4	82856
Input 5	11050
<input checked="" type="checkbox"/> GAS Sample	

### • Error Log screen

Description of Error Log screen


Error history. 14 newest errors are logged.  
 For error number, date and time (year, month, day, period) of occurrence, channel and other details of error, refer to Section 8 Error message.  
 Select Clear Error Log and press the  key, and the error log is cleared completely.

Maintenance Mode Error Log	ENT : Clear Error Log ESC : Back					
Error No.	Y	M	D	H	M	Ch
No. 4	12	2	11	18	10	5
No. 1	12	1	10	12	2	1
No. 6	11	12	1	10	10	2
No. 9	11	12	1	10	10	2
No. 5	11	12	1	0	0	2
No. 9	11	12	1	0	0	2
Next page						Page1
<input checked="" type="checkbox"/> Clear Error Log						

• **Calibration Log screen**

**Description of Calibration Log screen**

Past calibration history is displayed.  
 Sensor input value, concentration value, and the date when zero/span calibration is performed are logged. The 10 newest calibration data are logged by each component.

Move the cursor to Clear Calibration Log and press the  key, and the calibration log is cleared completely.

- Z1 : Zero calibration (Z) of Range 1
- S1 : Span calibration (S) of Range 1
- Cnt : Value of measuring detector at the time of calibration
- Con : Concentration value displayed before calibration

Maintenance Cal. Log	Select Ch No.
<input checked="" type="checkbox"/> Ch1 CH4 <input type="checkbox"/> Ch2 CO2 <input type="checkbox"/> Ch3 H2S <input type="checkbox"/> Ch4 O2	
Clear Error Log	










Maintenance Cal. Log Ch1 CH4			
R	Cnt	Con	YDHM
Z1	485231	-0.27	12111810
S1	441764	51.38	12111810


• **Output adjustment screen**

**Description of output adjustment screen**

Analog output adjustment screen.  
Connect the digital multi meter to the output terminal corresponding to the number of OUT to be adjusted, and adjust the value so that 4mA or 0V is output at zero and 20mA or 1V is output at span.

Move the cursor using the , , or the  key to the output (OUT No. and zero/span) to be adjusted, and then press the  key.

The selected value is highlighted. Adjust the value, while watching the output, by pressing the  or the  key. Press the  key to select the next digit.

On completion of the adjustment, press the  key.

Maintenance Mode Output Adj.			Adjust OUTPUT ZERO and SPAN		
OUT	Zero	Span	OUT	Zero	Span
1	00600	03700	7	00600	03700
2	00600	03700	8	00600	03700
3	00600	03700	9	00600	03700
4	00600	03700	10	00600	03700
5	00600	03700	11	00600	03700
6	00600	03700	12	00600	03700





Maintenance Mode Output Adj.			Zero / Span adjustment		
OUT	Zero	Span	OUT	Zero	Span
1	00600	03700	7	00600	03700
2	00600	03700	8	00600	03700
3	00600	03700	9	00600	03700
4	00600	03700	10	00600	03700
5	00600	03700	11	00600	03700
6	00600	03700	12	00600	03700

• **Other parameter**




Description of each setting screen

- Password Set** : Set the password used to move from the parameter setting screen to the maintenance mode. Arbitrary 4-digit number can be selected.
- Station No.** : Set the station No. for MODBUS communication. Settable in the range from 00 to 32.
- Range setting** : Moves to the screen on which measuring range is changed.
- Set H<sub>2</sub>S purge** : Moves to the screen to configure the parameters for H<sub>2</sub>S purge.

Maintenance Mode setting	Select an item
Password Set <b>2465</b> O <sub>2</sub> ref. Value 12% O <sub>2</sub> limit 20% O <sub>2</sub> Station No. 01 Range setting Set H <sub>2</sub> S purge	

Press the  or the  key to move the cursor to the item whose setting is to be changed.




The values for password, oxygen correction, limit, and station No. are highlighted.




Press the  or the  key to change the value to desired one, and then press the  key.




**Note:** Pay attention not to forget the password. Otherwise you cannot enter the maintenance mode.

<How to set/change the range>

The measuring range can be arbitrarily selected in the minimum and the maximum range specified at the time of purchase. The range to be used can be selected 1 or 2.

- (1) Move the cursor to the item to be set by pressing the  or the  key, and then press the  key.






- (2) Move the cursor to the Ch (component) whose setting is to be changed by pressing the  or the  key, and then press the  key.

- (3) Move the cursor to the item whose setting is to be changed by pressing the  or the  key, and then press the  key.

Settable range

The value for range 1 and range 2 must fall within the range from the MIN and the MAX range (including the MIN and the MAX range), and at the same time range 1 must be smaller than range 2.

The number of ranges is 1 or 2.

- (4) Press the  or the  key to change the value. Press the  key to select the next digit. The unit cannot be changed. In a state where the decimal point is highlighted, press the  or the  key, and the decimal point position can be changed.

- (5) When necessary change is made, press the  key.

Maintenance Mode setting	Select an item
Password set            2465 O <sub>2</sub> ref. Value 12% O <sub>2</sub> limit 20% O <sub>2</sub> Station No. 01 <input checked="" type="checkbox"/> Range setting Set H <sub>2</sub> S purge	



Maintenance Mode Range set	Select Ch No.
<input checked="" type="checkbox"/> Ch1 CH <sub>4</sub> Ch2 CO <sub>2</sub> Ch3 H <sub>2</sub> S Ch4 O <sub>2</sub>	



Maintenance Mode Range set Ch1 CH <sub>4</sub>	Select range or range num.
MIN range            20.00 vol% Range 1              20.00 vol% Range 2              100.0 vol% <input checked="" type="checkbox"/> MAX range            100.0 vol% Range num.            2	



Maintenance Mode Range set Ch1 CH <sub>4</sub>	Set range
MIN range            20.00 vol% Range 1              20.00 vol% Range 2              100.0 vol% MAX range            100.0 vol% Range num.            2	

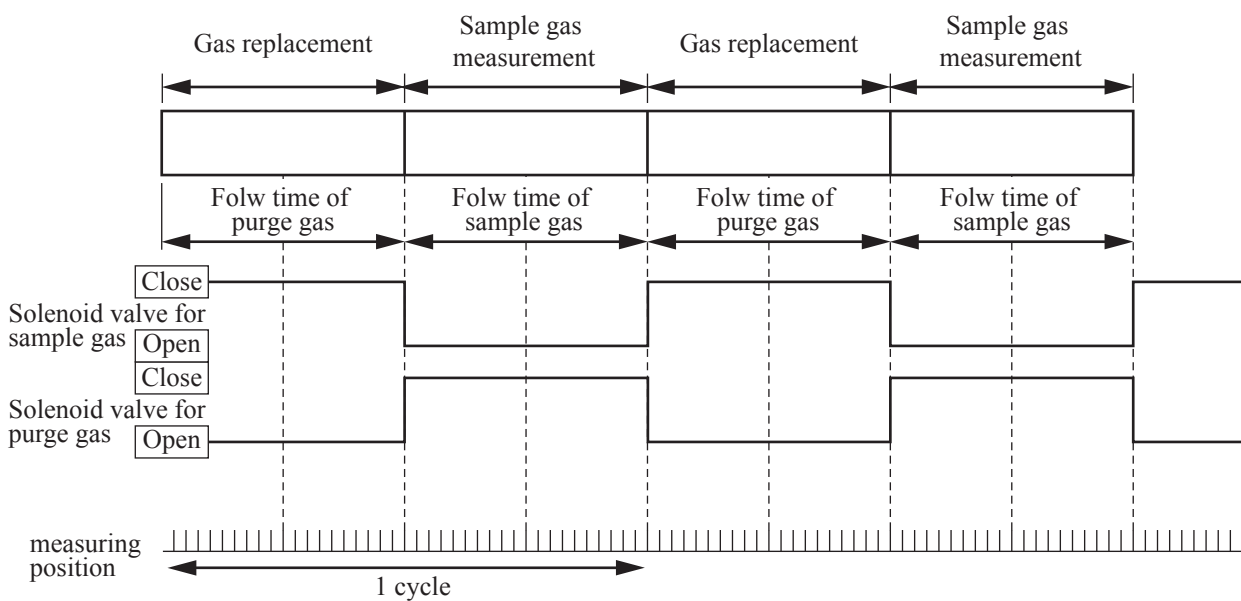
## 6.7.1 H<sub>2</sub>S purge setting

### Note

Changing the setting for H<sub>2</sub>S purge should be performed by those who have adequate knowledge and skills on gas analyzers. Do not change the default setting. If you change it, the specified performance may not be obtained.

### 6.7.1.1 Explanation of H<sub>2</sub>S purge

In H<sub>2</sub>S measurement, flow time of purge gas (air) and sample gas are switched at the following timing.




Switching time of purge gas : 1 to 999s (Initial value: 60s)




Measuring time of sample gas : 1 to 999s (Initial value: 60s)

## 6.8 Calibration

### 6.8.1 Zero calibration


It is used for zero point adjustment. Proper zero gas, suitable for the application, should be used. Refer to Section 3.4 “Sampling”.

- Press the  key on the Measurement screen to display the Manual Zero Calibration screen.

- Select the Ch (component) to be calibrated by pressing the  or the  key. After selection, press the  key, and zero gas will be supplied.

#### Note


For the Ch (components) in which “both” is set in the calibration range setting (see Section 6.2.3) - zero calibration is carried out on both ranges.

- Wait until the indication is stabilized with the zero gas supplied. After the indication has been stabilized, press the  key. Zero calibration in range selected by the cursor is carried out.





**Note1: For the Ch (component) for which “AR” is selected in “Section 6.1.1 Setting range switch mode,” the cursor automatically moves to the next range selected in “Setting of auto calibration component/range” (Section 6.2.4), and calibration is carried out within that range.**

**Note2: Zero point for O<sub>2</sub> measurement is calibrated to 21% at zero calibration, because this gas analyzer uses air as zero gas.**





To close "Zero Calibration"

To close the “Zero Calibration” or cancel this mode midway, press the  key. A previous screen will return.







ZERO Cal.		Select Ch No. with UP / DOWN and ENT Back with ESC	
 Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
 Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
 Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm		0.00
 Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%		0.0



ZERO Cal.		Select Ch No. with UP / DOWN and ENT Back with ESC	
 Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
 Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
 Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm		0.00
 Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%		0.0



ZERO Cal.		ENT : Go on calibration of selected Ch. ESC : Not calibration	
Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.9
Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm		0.34
Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%		1.1







To Measurement screen after  
executing Manual Zero Calibration




## 6.8.2 Span calibration

It is used to perform a span point adjustment. Supply calibration gas with concentration set to the span value to perform the span calibration. For the span calibration gas for the CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>S measurement, use the standard gas with a concentration of 90 to 100% of its measuring range value. For the span calibration gas for the O<sub>2</sub> measurement, use the standard gas with a concentration of 90 to 100% of its measuring range value when measuring with the built-in O<sub>2</sub> sensor.

- (1) Press the  key on the Measurement screen to display the Manual Span Calibration screen.
- (2) Select Ch (component) to be calibrated by pressing the  or the  key and press the  key. The calibration gas is supplied.

### Note

For the Ch (components) in which “both” is set in the calibration range setting (Refer to Section 6.2.3) - span calibration is completed for both ranges.


- (3) Wait until the indication is stable. After the indication has been stabilized, press the  key. Span calibration of Range selected by the cursor is performed.

### Note

The indication of span gas changes a few minutes after you start flowing the span gas. Keep flowing the gas approximate 10 minutes until the indication is stabilized, and then carry out the calibration.

**Note: For the Ch (component) for which “AR” is selected in “6.1.1 Setting range switch mode,” the cursor automatically moves to the range selected in “Setting of auto calibration component/range” (6.2.4), and calibration is carried out within that range.**

To close "Span Calibration"

To close the “Span Calibration” or cancel this mode midway, press the  key. A previous screen will return.



SPAN Cal.		Select Ch No. with UP / DOWN and ENT Back with ESC	
<input checked="" type="checkbox"/> Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm		0.00
Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%		0.0



SPAN Cal.		Select Ch No. with UP / DOWN and ENT Back with ESC	
Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
<input checked="" type="checkbox"/> Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%		0.0
Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm		0.00
Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%		0.0



SPAN Cal.		ENT : Go on calibration of selected Ch. ESC : Not calibration	
Ch1 CH <sub>4</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%	<input checked="" type="checkbox"/>	0.0
Ch2 CO <sub>2</sub>	▶ Range 1 0-20.00 vol% Range 2 0-100.0 vol%	<input checked="" type="checkbox"/>	0.9
Ch3 H <sub>2</sub> S	▶ Range 1 0-500.0 ppm Range 2 0-2000 ppm	<input checked="" type="checkbox"/>	0.34
Ch4 O <sub>2</sub>	▶ Range 1 0-10.00 vol% Range 2 0-25.00 vol%	<input checked="" type="checkbox"/>	1.1



To Measurement screen after executing Manual Span Calibration

## 7. MAINTENANCE

### 7.1 Daily check

#### (1) Zero calibration and span calibration

- (1) Perform zero calibration. For the calibration procedures, refer to “section 6.8.1 Zero calibration.”
- (2) Then, perform span calibration. For the calibration procedures, refer to “section 6.8.2 Span calibration.”
- (3) Zero/span calibration should be carried out once a week, or as required.

#### (2) Flow rate check

- (1) Sampling gas flow and purge gas flow are as follows:
  - Sampling gas flow : 0.5L/min ± 0.1L/min
  - Purge gas flow : About 1L/min
- (2) Check and maintenance should be carried out every day, as required.

### 7.2 Daily check and maintenance procedures

Table 7.1 Maintenance and check table

	Items to be checked	Symptom	Cause	Remedy
Daily check	Indication value	Indication values are too low. Indication values are too high.	(1) Dust contamination in sampling cell.	(1) Clean the sampling cell. In addition, check sampling devices, especially gas filter.
			(2) Air is absorbed midway in the sampling piping.	(2) Find out cause of leak and repair.
	Sampling gas flow rate (Purge gas flow is included when purging).	Deviation from regulated flow rate (0.4L/min to 0.6L/min).	_____	Adjust by needle valve of flow rater.
Weekly check	Zero point of gas analyzer	Deviation from zero point.	_____	Zero adjustment
	Span point of gas analyzer	Deviation from span point.	_____	Span adjustment
Yearly check	Gas analyzer	_____	_____	Overhaul

---

## 7.3 Long term maintenance

Create a long-term maintenance component procurement plan based on the “Gas analyzer annual inspection plan” indicated below.

### Gas analyzer annual inspection plan

The recommended replacement period of components varies depending on the installation conditions.

- 1) The recommended replacement period is a recommended standard criterion, and varies depending on the environment of the field, conditions of measuring gas and other factors.
- 2) The recommended replacement period is not the warranty period. It is provided as a preventative maintenance program baseline schedule.
- 3) The recommended replacement period of H<sub>2</sub>S sensor is one year under an average ambient temperature of 35°C. If the sensor is continuously used in the ambient temperature above 35°C, the sensor life may be shortened. Also please note that the H<sub>2</sub>S sensor originally included in the analyzer may have shorter life expectancy than one year.

- Installation conditions

- 1) Ambient temperature: 5°C to +40°C (When the 6th code is “Y”: 15°C to 40°C)
- 2) Humidity: 90%RH or less
- 3) Corrosive gases: None
- 4) No radiated heat, direct sunlight or rain/wind
- 5) Dust: No more than local environmental standards permit
- 6) Vibration: None

- Sample gas conditions

- 1) Temperature: +60°C to +800°C
- 2) Pressure: -3 to +3 kPa
- 3) Moisture content: 30% or less
- 4) Dust: 0.1 g/Nm<sup>3</sup> or less
- 5) Components: 0 to 500 ppm H<sub>2</sub>S, 0 to 20% CH<sub>4</sub>, 0% to 20% CO<sub>2</sub>, 0% to 25% O<sub>2</sub>, balance N<sub>2</sub>

Please consult with us regarding gas analyzer maintenance service requirements.

We may assist in providing access and support via a qualified service network.

\*Depending on models

No.	Component name	Q'ty	Recommended replacement period (year)	Year										
				Delivered year	1st year	2nd year	3rd year	4th year	5th year	6th year	7th year	8th year	9th year	10th year
1	Galvanic fuel cell O <sub>2</sub> analyzer	1*	2			○		○		○		○		○
2	Infrared light source	1*	8									○		
3	Sector motor	1*	5						○					○
4	O-ring for sampling cell	1*	2			○		○		○		○		○
5	Detector	1 or 2*	8									○		
6	LCD	1	3				○			○			○	
7	Solenoid Valve	2	3				○			○			○	
8	Main power supply unit	1	5						○					○
9	SSW power supply unit	1	5						○					○
10	Main power PCB	1	5						○					○
11	Light source power PCB	1	5						○					○
12	Constant-potential electrolytic H <sub>2</sub> S sensor	1	1		○	○	○	○	○	○	○	○	○	○
13	H <sub>2</sub> S sensor O-ring	1	1		○	○	○	○	○	○	○	○	○	○
14	H <sub>2</sub> S sensor measurement cell	1	3				○			○			○	

## 7.4 Cleaning of sampling cell

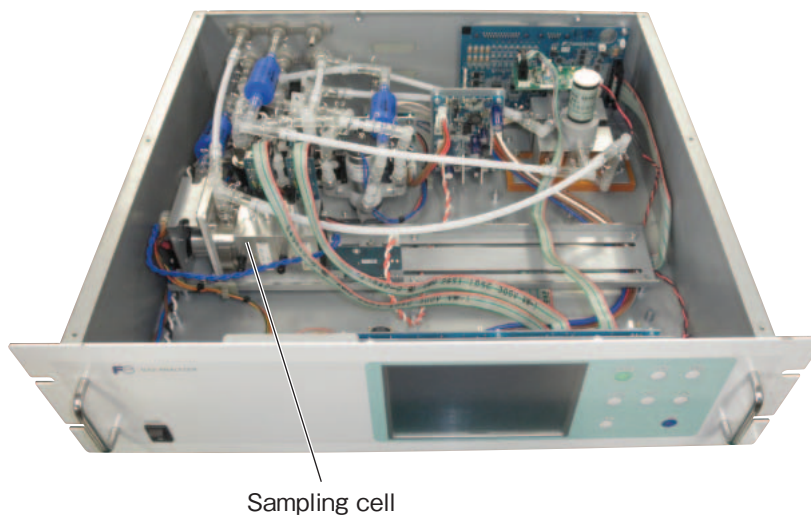
Entry of dust or water drops in the sampling cell contaminates the interior of the cell, thus resulting in a drift. Clean the inside if dirty. Then, check the sampling device, especially the filter, to prevent the cell from being contaminated by dust or mist.

### Caution

Maintenance actions should only be accomplished by properly trained and qualified personnel. Notwithstanding these maintenance steps, local facility and organizational safety program requirements must be followed.

### 7.4.1 Disassembly and assembly of sampling cell

To clean the sampling cell, disassemble it according to the steps below. (Block cells, length 4 mm or 8 mm)



---

**a. How to remove block cell (See Fig. 7-1)**

- 1) Stop flowing sample gas. If it includes toxic component, purge the pipe cell thoroughly with zero gas.
- 2) Turn off the power.
- 3) Remove the screws on the top cover to detach the cover.
- 4) Disconnect the pipe from the block cell.
- 5) Disconnect and remove detector output cables from detector output circuit board (No.12). Applying identification mark on top of removed cable connector will ensure proper pin assignment later.
- 6) Unscrew the two screws (No. 10) that hold the detector to the light source unit to remove the detector from the measuring unit. The block cell can be removed together with the detector.
- 7) To remove the block cell, unscrew the two screws (No. 6) holding the block cell to the detector. The infrared transmission window (No. 8) is just sandwiched (not fixed) between the detector and block cell. Keep the detector facing up, when removing this window.
- 8) For assembly, reverse the disassembly procedures.

**Note) The O-ring (No. 9) is placed between the window holder and block cell. Take care about the O-ring position. With 2-component analyzer, install 2-component detector last. Take care so that no space is left between the 1-component and 2-component detectors. When inserting the detector output cable connector into the PCB, be careful to attach the connector with proper pin assignment (top/bottom).**

No.	Name
1	Screw (for fixing the light source unit)
2	Filter
3	Screw (for fixing the detector)
4	Base plate
5	Light source unit
6	Screw (for fixing the block cell)
7	Block cell
8	Infrared transmission window (window holder)
9	O-ring
10	Screw (for fixing the measuring unit)
11	Gas filter
12	Detector
13	Light source power board

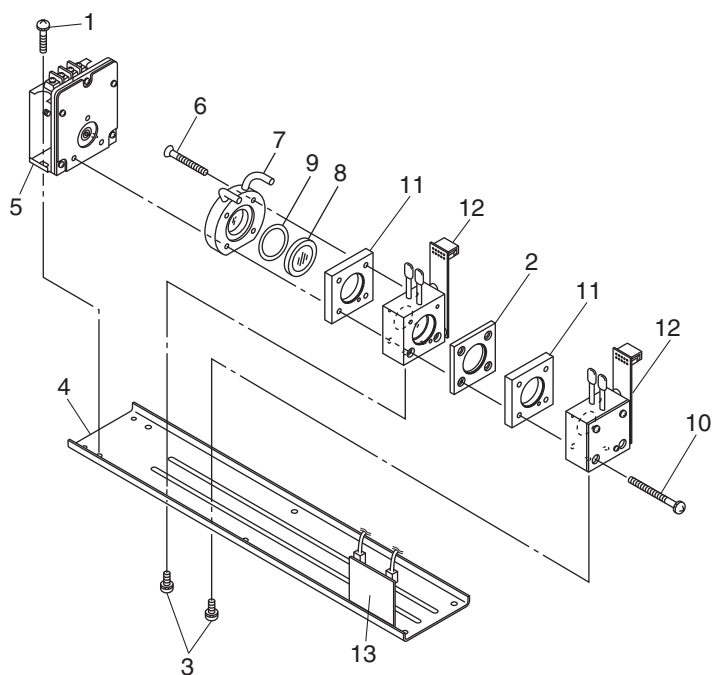


Fig. 7-1 Configuration of measuring unit (block cell)

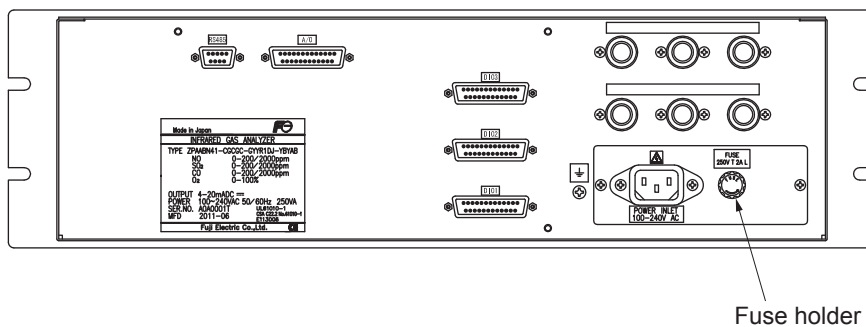
## 7.4.2 How to clean sampling cell

- 1) To clean the sampling cell inside or infrared ray transmission window, first clear large dirt of it with a soft brush and then wipe lightly with soft cloth.  
Do not use abrasive or paper cloth.

**Note) Handle the fragile window with care. Use care not to rub off the dirt from the window roughly.**

- 2) If the window or the sampling cell interior is very dirty, use a soft lint-free cloth moistened with absolute alcohol.
- 3) If the window is corroded, rub off the scale from the window lightly with a soft cloth to which chrome oxide powder is applied. If it is excessively corroded, it should be replaced with new one.
- 4) When the sampling cell or window cleaning is completed, assemble according to the sampling cell disassembly and assembly procedures. Assemble the pipe carefully. If it becomes bent or damaged, replace it with a new part.
- 5) Do not wash the sample cell components with water.

## 7.5 Replacement of fuse



Rear view

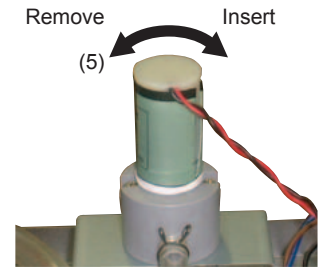
**Note) Prior to the following work, be sure to repair blown down fuse (short, etc), if any.**

- (1) Turn "OFF" the main power supply switch to the analyzer.
- (2) Turn the fuse holder cap (shown in the figure above) counterclockwise and pull it out, and the cap will be removed. Remove a fuse out of the holder. Replace it with a new one. (250VAC/2A, Time-lag type).
- (3) Reinstall the fuse holder cap, turn ON the power supply switch. The work will be completed if the analyzer starts up normally.

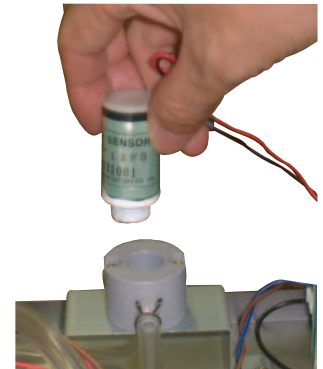
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## 7.6 Replacing galvanic O<sub>2</sub> sensor

- (1) Remove the screws (M3 × 6 pcs.) on the top of the main unit.
- (2) Remove the cover.
- (3) Remove the O<sub>2</sub> sensor connector.  
(Control printed board CN16)
- (4) You can see the O<sub>2</sub> sensor fastened to the mounting rack.
- (5) Turn the O<sub>2</sub> sensor counterclockwise to remove it.



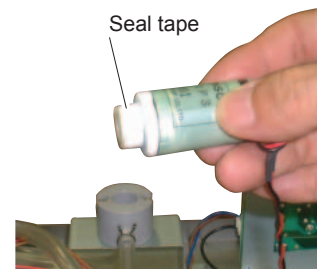
- (6) Wrap seal tape around the screw of the replacement sensor to assure air-tightness.
- (7) Reverse the procedure from (1) to (5) to assemble the sensor.
- (8) Perform zero/span calibration.



Replacement has now been completed.

### Caution on handling

- Avoid having impact on the sensor. Otherwise damage may result.

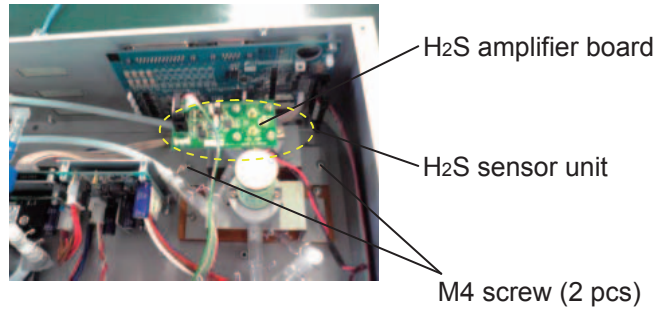




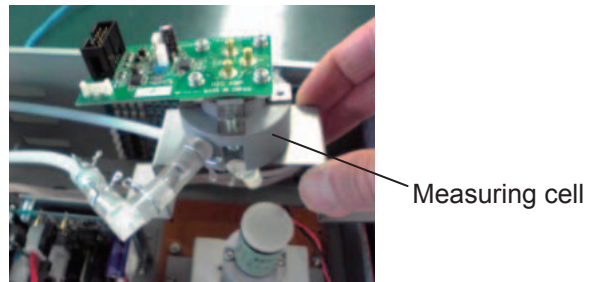
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## 7.7 Replacing constant-potential electrolytic H<sub>2</sub>S sensor (0 to 2000 ppm)

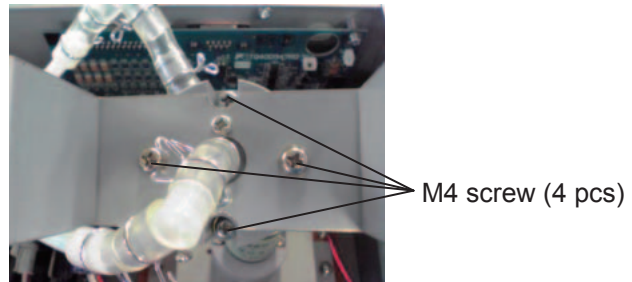
- (1) Remove the two fixing screws from the H<sub>2</sub>S sensor unit.



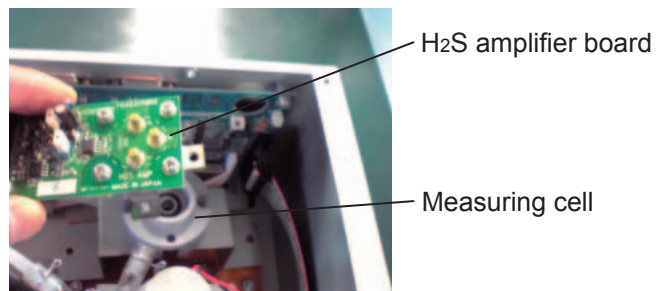
- (2) Lift up the H<sub>2</sub>S sensor unit.



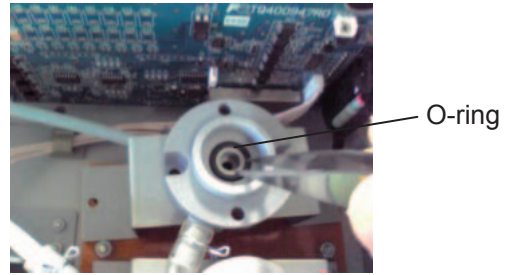
- (3) Remove the screws (M4 × 4 pcs) on the rear side.



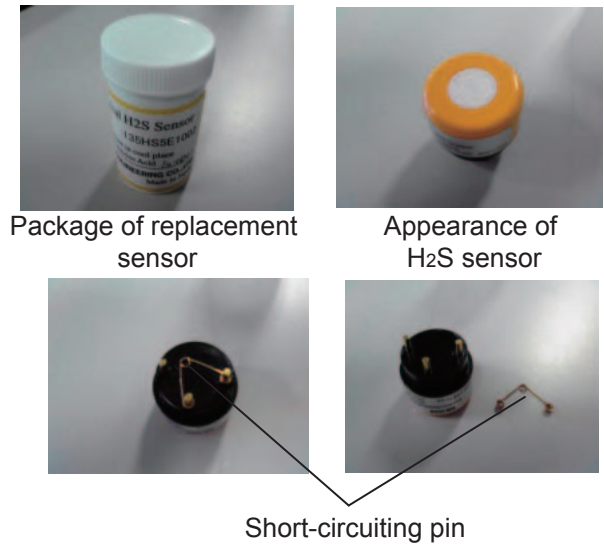
- (4) Detach the H<sub>2</sub>S amplifier board from the measuring cell.



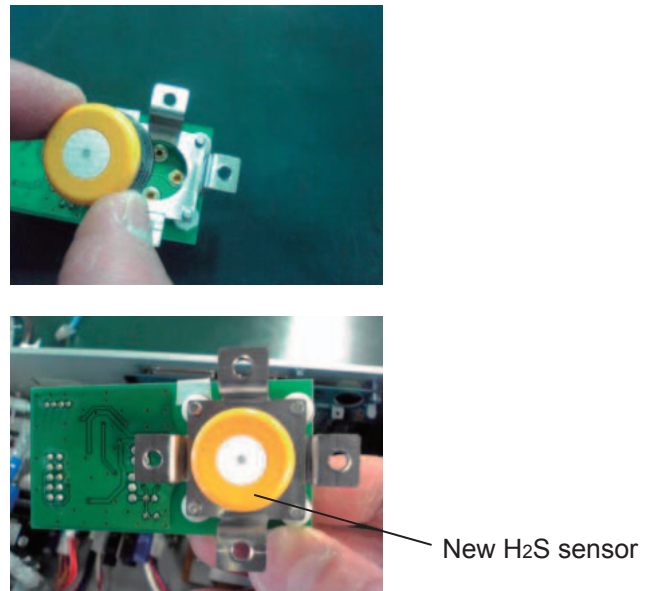
- (5) When you need to replace the O-ring, pick it up with tweezers or the like.



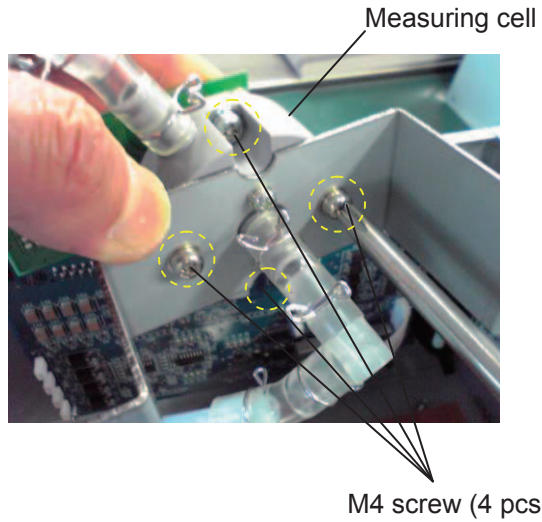
- (6) The sensor for replacement is packed in a plastic case as shown in the right picture. Open the package to take out the sensor. You can see a short-circuiting pin attached on the electrodes. Remove the pin before you install the sensor to the main unit.



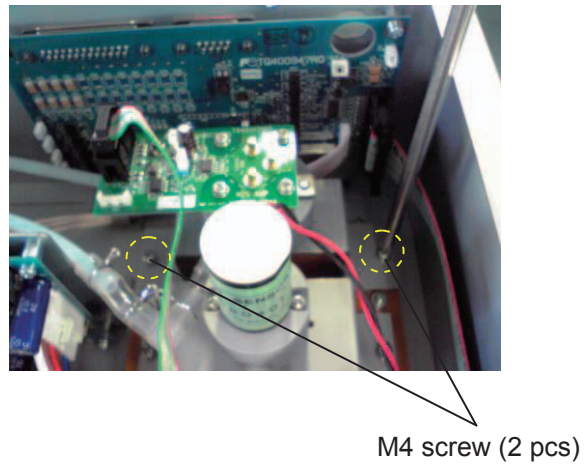
- (7) Remove the old sensor, and then plug the new sensor into the socket of the printed board.



- (8) Attach the amplifier board onto the measuring cell, and fix it with screws (M4 × 4 pcs).



- (9) Mount the H<sub>2</sub>S sensor unit on the analyzer main unit, and fix it with screws (M4 × 2 pcs).

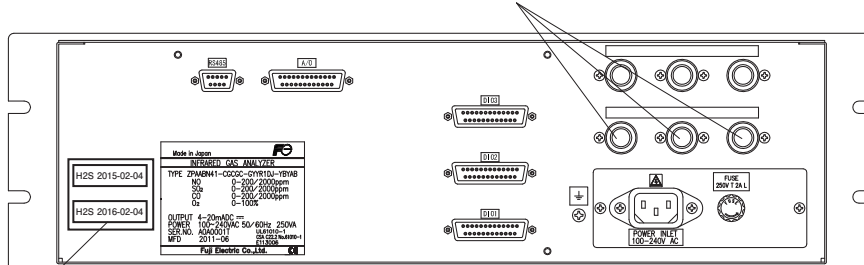


- (10) When you finish replacing the sensor, carry out the airtight test on pipes.

Apply an air pressure of 10 Kpa on H<sub>2</sub>S inlet/outlet and air inlet, and measure the pressure drop for three minutes.

Criteria: 0.08 Kpa or less/3 min.

Apply an air pressure of 10 Kpa for 3 minutes, and check the airtightness.



Sensor maintenance labels

Shipped date	Sensor shipment date H2S 2015-02-04	After replacement, put the label on the unit so that you know when to replace the sensor next time.
Replaced date	Sensor exchange date H2S 2016-02-04	

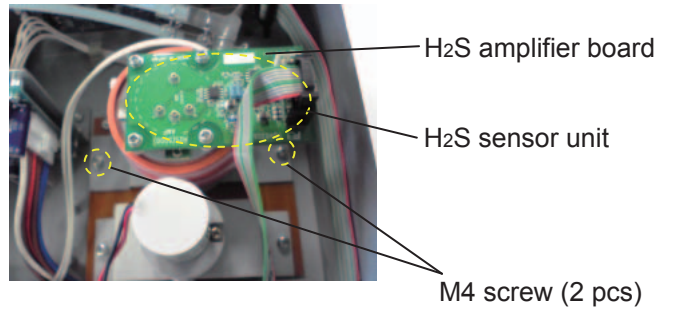
Write the replaced date with permanent marker.

Sensor maintenance

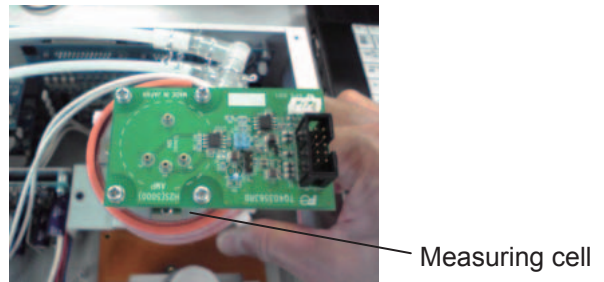
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## 7.8 Replacing constant-potential electrolytic H<sub>2</sub>S sensor (0 to 5000 ppm)

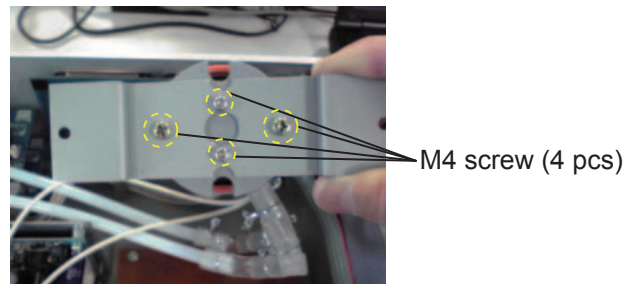
- (1) Remove the two fixing screws from the H<sub>2</sub>S sensor unit.



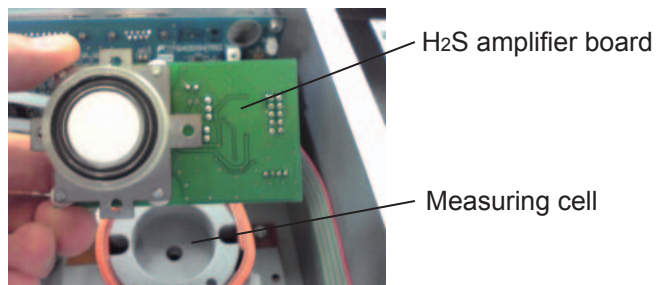
- (2) Lift up the H<sub>2</sub>S sensor unit.



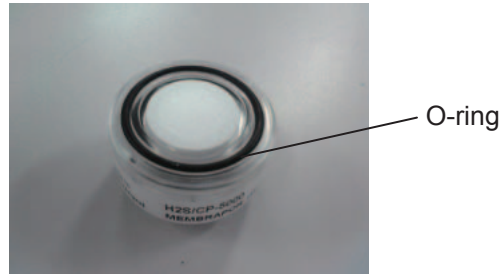
- (3) Remove the screws (M4 × 4 pcs) on the rear side.



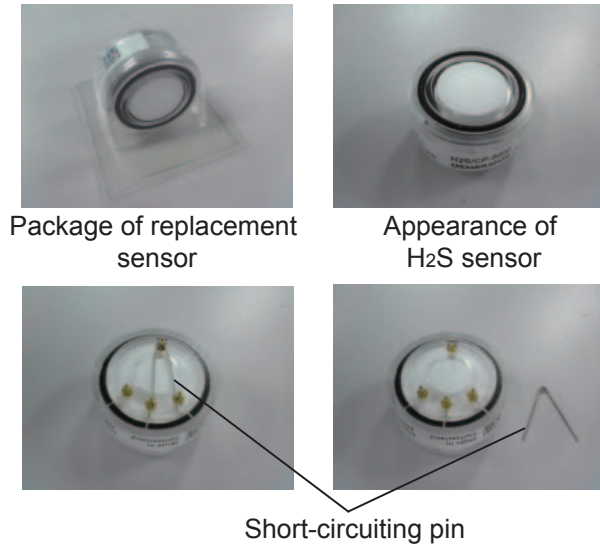
- (4) Detach the H<sub>2</sub>S amplifier board from the measuring cell.



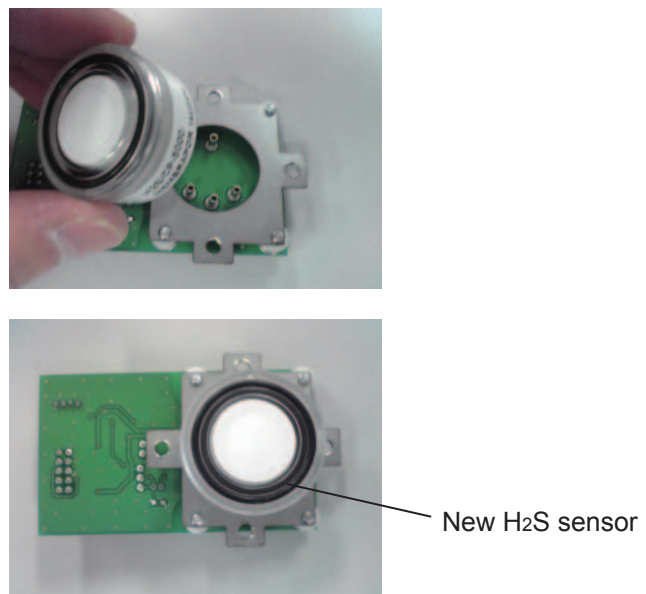
- 
- (5) When you need to replace the O-ring, pick it up with tweezers or the like.



- (6) The sensor for replacement is packed in a plastic case as shown in the right picture. Open the package to take out the sensor. You can see a short-circuiting pin attached on the electrodes. Remove the pin before you install the sensor to the main unit.

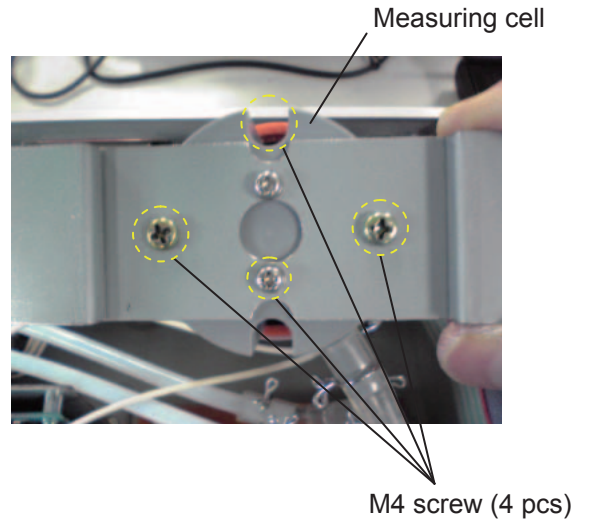


- (7) Remove the old sensor, and then plug the new sensor into the socket of the printed board.

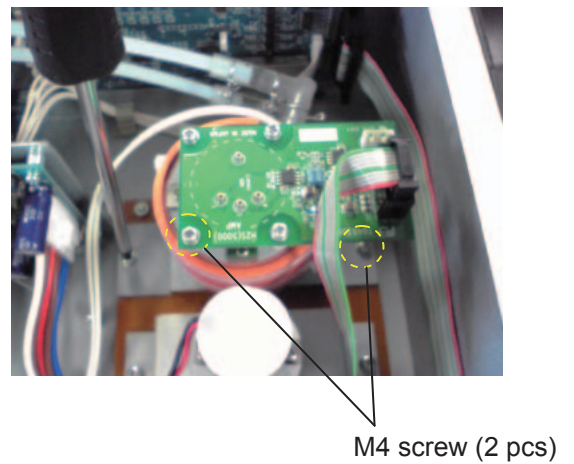




- (8) Attach the amplifier board onto the measuring cell, and fix it with screws (M4 × 4 pcs).



- (9) Mount the H<sub>2</sub>S sensor unit on the analyzer main unit, and fix it with screws (M4 × 2 pcs).

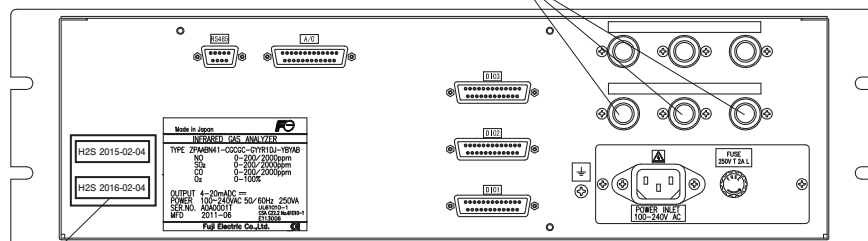


- (10) When you finish replacing the sensor, carry out the airtight test on pipes.

Apply an air pressure of 10 Kpa on H<sub>2</sub>S inlet/outlet and air inlet, and measure the pressure drop for three minutes.

Criteria: 0.08 Kpa or less/3 min.

Apply an air pressure of 10 Kpa for 3 minutes, and check the airtightness.



Sensor maintenance labels

Shipped date	Sensor shipment date H2S 2015-02-04
Replaced date	Sensor exchange date H2S 2016-02-04

After replacement, put the label on the unit so that you know when to replace the sensor next time.

Write the replaced date with permanent marker.

Sensor maintenance

## 8. ERROR MESSAGE

If errors occur, the following contents are displayed.

Error display	Error contents	Probable causes
Error No.1	Light source/motor rotation is faulty.	<ul style="list-style-type: none"> <li>• Infrared light source is faulty.</li> <li>• Sector motor is not properly run or is stopped.</li> <li>• Amplifier circuit is faulty.</li> </ul>
Error No.2	Detector failure	<ul style="list-style-type: none"> <li>• Detector voltage circuit is faulty.</li> <li>• Detection element is broken or faulty.</li> <li>• Amplifier circuit is faulty.</li> </ul>
Error No.3	A/D error	<ul style="list-style-type: none"> <li>• A/D conversion circuit is failure.</li> </ul>
Error No.4	Zero calibration is not within.	<ul style="list-style-type: none"> <li>• Zero gas is not supplied.</li> <li>• Zero error due to dirty cell.</li> <li>• Detector is faulty.</li> </ul>
Error No.5	Amount of zero calibration (indication value) is over 50% of full scale.	
Error No.6	Span calibration is not within the allowable range.	<ul style="list-style-type: none"> <li>• Span gas is not supplied.</li> <li>• Calibrated concentration setting does not match cylinder concentration.</li> <li>• Zero calibration is not performed normally.</li> <li>• Span error due to dirty cell.</li> <li>• Detector sensitivity has deteriorated.</li> </ul>
Error No.7	Amount of span calibration (difference between indication value and calibrated concentration) is over 50% of full scale.	
Error No.8	Measured values fluctuate too much during zero and span calibration.	<ul style="list-style-type: none"> <li>• Calibration gas is not supplied.</li> <li>• Time for flowing calibration gas is short.</li> </ul>
Error No.9	Calibration is abnormal during auto calibration.	<ul style="list-style-type: none"> <li>• Error corresponding to No. 4 to No. 8 occurred during auto calibration.</li> </ul>
Error No.10	Output cable connection is improper.	<ul style="list-style-type: none"> <li>• DIO circuit is failure.</li> <li>• Internal wiring to the DIO circuit is broken.</li> </ul>

When errors No. 1 to No. 3 and No. 10 occur, analyzing block error contact output is closed.

When errors No. 4 to No. 9 occurs, calibration error contact output is closed.

<Troubleshooting at the occurrence of error>

When error No.1 occurs, remove the top cover of the analyzer and check the LED on the light source power board. If LED light is turned off, this has been caused by disconnection of the light source.

When errors No. 1 to No. 3 and No. 10 occurs, the analyzer is faulty. Contact your dealer or our sales office.

When errors No. 4 to No. 8 occurs, the calibration procedure may be incorrect.

Check the following items, and if error still occurs, contact us as shown above.

- (1) Is the calibration gas supplied in the analyzer?
- (2) Does the calibration operation match the supplied gas? (For example, zero calibration is performed while flowing the span gas.)
- (3) Does the supplied gas concentration match the gas concentration set at the calibration concentration setting?

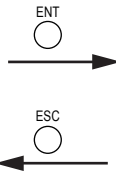
Also, when errors No. 5 and No. 7 occurs, you can perform calibration forcibly, following the procedure shown below. Use it as fault recovery when calibration fails and calibration contents are missed.

## Screen display and operation at the occurrence of error

In case of Error No. 1 to No. 4, No. 6, No. 8 to No. 10

Measurement screen

g	Error No.9	00.8	vol%
Ch	2	CO <sub>2</sub>	13.6
		(0-20)	vol%
Ch	3	H <sub>2</sub> S	0.000
		(0-500)	ppm
Ch	4	O <sub>2</sub>	0.0
		(0-10)	vol%



Display of error contents

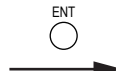
Error No. 9	Auto Cal. error ESC : Back to MEAS.
SPAN CH <sub>4</sub> Calibration error Cause	
<ul style="list-style-type: none"> <li>• Calibration gas is not flowing</li> <li>• Gas flowing time is short</li> <li>• Setting conc. is different from gas conc.</li> <li>• Dirt in sample cell</li> </ul>	

- Press the key to delete the error display.
- If the key is pressed without removing the cause of an error, the error will be displayed again.

- When more than one error occurs, pressing the key moves to another error display.

In case of Error No. 5 and No. 7

ZERO Cal.	ENT : Go on calibration of selected CH. ESC : Not calibration		
Ch1 CH <sub>4</sub>	Error No. 5	vol% vol%	3083
Ch2 CO <sub>2</sub>	Range 1 0-20.00 Range 2 0-100.0	vol% vol%	-13.6
Ch3 H <sub>2</sub> S	Range 1 0-500.0 Range 2 0-2000	ppm ppm	-0.09
Ch4 O <sub>2</sub>	Range 1 0-10.00 Range 2 0-25.00	vol% vol%	-0.09



Error No. 5	SPAN cal. error ENT : Force Cal. ESC : Stop cal. and back to MEAS.
CH <sub>4</sub> Calibration error Cause	
<ul style="list-style-type: none"> <li>• Span gas is not flowing</li> <li>• Deviation of zero point due to contamination</li> <li>• Low sensitivity of detector</li> </ul>	

- Pressing deletes the error display.



Calibrated forcedly



Calibration is continued. Unless another calibration error occurs, calibration is carried out to the end, the Measurement screen returns.

Ch	1	CH <sub>4</sub>	90.8	vol%
		(0-20)		
Ch	2	CO <sub>2</sub>	13.6	vol%
		(0-20)		
Ch	3	H <sub>2</sub> S	0.000	ppm
		(0-500)		
Ch	4	O <sub>2</sub>	0.00	vol%
		(0-10)		



## Error log file

If error occurs, the history is saved in an error log file. The error log file exists in the maintenance mode.

### Error log screen

Error No.	Y	M	D	H	M	Ch
No. 4	12	2	11	18	10	5
No. 1	12	1	10	12	2	1
No. 6	11	12	1	10	10	2
No. 9	11	12	1	10	10	2
No. 5	11	12	1	0	0	2
No. 9	11	12	1	0	0	2

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Clear Error Log

\* Up to 14 errors can be saved in the error history; the oldest error will be deleted one by one every time a new error occurs.

\* If the power supply is turned OFF, the contents in the error log file will not be lost or damaged.

### Deletion of error history

Press the  $\text{ENT}$  key on the above screen, and the “Error Log Clear” will be highlighted. Further pressing the  $\text{ENT}$  key will clear the error history.

# 9. SPECIFICATIONS

## 9.1 General specifications

### 1. Standard Specifications

Principle of measurement:

CH<sub>4</sub>, CO<sub>2</sub> ;  
Non-dispersion infrared-ray absorption method  
Single light source and single beams (single beam system)

O<sub>2</sub> ; Fuel cell O<sub>2</sub> analyzer  
H<sub>2</sub>S ; Constant-potential electrolytic method

Measurable gas components and measuring range:

	1st range	2nd range
CH <sub>4</sub>	0 - 20 vol%	0 - 100 vol%
CO <sub>2</sub>	0 - 20 vol%	0 - 100 vol%
H <sub>2</sub> S	0 - 500 ppm	0 - 2000 ppm 0 - 5000 ppm
O <sub>2</sub> (Built in fuel cell)	0 - 10 vol%	0 - 25 vol%

- Max. 4 components including O<sub>2</sub>.
- Two measurement ranges are provided for each component, and a user can switch between them.

Measured value indication:

Digital indication in 4 digits (LCD panel with LED back light)  
• Instantaneous value of each component

Analog output signals:

4 to 20mA DC or 0 to 1V DC, isolated internally from circuit and ground. Output lines are non-isolated each other.; 12 outputs max.  
Allowable load 550Ω for 4 to 20mA DC  
Allowable load 100KΩ for 0 to 1V DC

Digital output: (Option)

1c contact (24V DC/1A, resistive load) max.15 outputs  
Instrument error, calibration error, range identification, auto calibration status, solenoid valve drive for auto calibration, High/Low limit alarm contact output.

\* All relay contacts are isolated mutually and from the internal circuit.

Digital input: (Option)

Voltage contact (supply 12-24VDC (15mA Max.)) Max. 9 inputs  
Remote range change over, auto calibration remote start, remote hold, Isolated from the internal circuit with photocoupler.

Power supply: Voltage rating ; 100V to 240V AC  
Allowable range ; 85V to 264V AC  
Frequency ; 50Hz/60Hz  
Power consumption ; 100VA max.

Operation conditions:

Ambient temperature ;  
5°C to 40°C (CH<sub>4</sub>, CO, and 0-2000 ppm H<sub>2</sub>S analyzers)  
15°C to 40°C (other than the above)  
Ambient humidity ; 90% RH max., non-condensing

Storage conditions:

Ambient temperature ; -20°C to 50°C  
Ambient humidity ; 90% RH max., non-condensing

Dimensions (H × W × D):

133 x 483 x 382mm

Mass: Approx. 9 kg max.

Finish color: Front panel; Cool gray (PANTON 1C-F)

Enclosure: Steel casing, for indoor use

Material of gas-contacting parts:

Gas inlet/outlet; SUS304  
Sample cell; SUS304, chloroprene rubber  
Infrared-ray transmitting window; CaF<sub>2</sub>  
Internal piping; Toaron, Teflon, Polypropylene  
Solenoid valve: SUS316, fluororubber  
Fuel cell O<sub>2</sub> analyzer cell : ABS resin

Gas inlet/outlet: Rc1/4 or NPT1/4 internal thread

Analyzer purge gas flow rate: 1L/min (Analyzer purge with N<sub>2</sub> or air is indispensable)

Life time of fuel cell O<sub>2</sub> analyzer: 2 years

Life time of constant-potential electrolytic H<sub>2</sub>S sensor: 1 year (under an average ambient temperature of 35°C)

### 2. Standard Functions

Output signal holding:

Output signals are held unchanged during manual and auto calibrations by activation of holding (turning "ON" its setting).  
The values held are those just before start calibration mode or setting value.  
Usage is selectable.  
Indication of instantaneous values will not be held.

Switch ranges:

The switch ranges function is available in manual, auto, and remote modes. Only preset switch method is effective.

Manual: Allows range to switch by key operation.  
Auto: Automatically switched from first range to second range when the measured value exceeds 90%FS of first range.

Automatically switched from second range to first range when the measured value drops to 80% or less first range.

Remote: Voltage contact input  
Allows range to switch via an external signal when remote range switch input is received.

When the contact input terminals for each component are input voltage, the first range is selected, and it is switched to the second range when the terminals are open.

\* These switch range value are settable between the first range and second range values (low/high range values).

### 3. Optional Functions

#### Remote output holding:

Output signal is held at the last value or preset value by voltage input to the remote output holding input terminals. Holding is maintained while the voltage is input to the terminals. Indication of instantaneous values are not held.

#### Range identification signal:

The present measuring range is identified by a contact position. The contact output terminals close for each component when the first range is selected, and open when the second range is selected.

#### Auto calibration:

Auto calibration is carried out periodically at the preset cycle.

(Option)

When a standard gas cylinder for calibration and a solenoid valve for opening/closing the gas flow line are prepared externally by the customer, calibration will be carried out with the solenoid valve drive contacts for zero calibration and each span calibration turned on/off sequentially at the set auto calibration timing.

#### Auto calibration cycle setting:

Auto calibration cycle is set. Setting is variable within 1 to 99 hours (in increments of 1 hour) or 1 to 40 days (in increments of 1 day).

#### Gas flow time setting:

The time for flowing each calibration gas in auto calibration is set. Settable within 60 to 900 seconds (in increments of 1 second)

#### Auto calibration remote start:

Auto calibration starts by opening the auto calibration remote start input terminal after short circuiting for 1.5 sec or longer. Auto calibration starts when contacts open.

#### Auto zero calibration:

Auto zero calibration is carried out periodically at the preset cycle.

This cycle is independent from "Auto calibration" cycle.

When zero calibration gas and solenoid valve for opening/closing the calibration gas flow line are prepared externally by the customer, zero calibration will be carried out at the set auto zero calibration timing.

#### Auto zero calibration cycle setting:

Auto zero calibration cycle is set. Setting is variable within 1 to 99 hours (in increments of 1 hour) or 1 to 40 days (in increments of 1 day)

#### Gas flow time setting:

The timing for flowing zero gas in auto zero calibration is set. Settable within 60 to 900 seconds (in increments of 1 second)

#### High/low limit alarm:

Alarm contact output turns on when measurement value reaches the preset high or low limit alarm value.

Contacts close when the instantaneous value of each channel exceeds the high alarm limit value or falls below the low alarm limit value.

#### Instrument error contact output:

Contacts turn on at occurrence of analyzer error No. 1, 2, 3 or 10.

#### Calibration error contact output:

Contacts turn on at occurrence of manual or auto calibration error (any of errors No. 4 to 9).

#### Auto calibration status contact outputs:

Contacts turn on during auto calibration.

#### Communication function:

RS-485 (9pins D-sub connector)

Half-duplex bit serial

Start-stop synchronization

Modbus RTU™ protocol

Contents : Read/Write parameters  
Read measurement concentration and instrument status

Remark : When connecting via RS-232C interface, an RS-232C ↔ RS-485 converter should be used.

### 4. Performance

Repeatability: ±0.5% of full scale (H<sub>2</sub>S: ±2.0 %FS)

Linearity: ±1% of full scale (H<sub>2</sub>S: ±2.0 %FS)

Zero drift: ±2% of full scale/week

Span drift: ±2% of full scale/week (H<sub>2</sub>S: ±2.5 %FS)

Response time (for 90% FS response) :

1 to 15 sec electrical response. Within 10-30 seconds including replacement time of sampling gas.

\*H<sub>2</sub>S analyzer (0-2000 ppm range): within 180 s

\*H<sub>2</sub>S analyzer (0-5000 ppm range): within 300 s

### 5. EC Directive Compliance

The product conforms to the requirements of the Low Voltage Directive 2006/95/EC and EMC directive 89/336/EEC (as amended by Directive 92/31/EEC), both as amended by Directive 93/68/EEC.

It conforms to following standards for product safety and electromagnetic compatibility ;

EN61010-1:2010, EN62311:2008

Safety requirements for electrical equipment for measurement, control and laboratory use.

"Installation Category II"

"Pollution Degree 2"

EN61326-1:2006, EN61326-2-3:2006,

EN61000-3-2:2006, A1:2009, A2:2009

## 6. Requirements for Sample Gas

- Flow rate: 0.5 ±0.2L / min (including purge gas for H<sub>2</sub>S measurement)
- Temperature: 10 to 50°C
- Pressure: 10 kPa or less (Gas outlet side should be open to the atmospheric air.)
- Dust: 100 µg/Nm<sup>3</sup> or less in particle size of 0.3 µm or smaller
- Mist: Unallowable
- Moisture: Less than the content saturated at 2°C
- Corrosive component: 1 ppm or less  
(H<sub>2</sub>S scrubber is required on pipings for NDIR and O<sub>2</sub> measurement.)
- Standard gas for calibration:
- 1) Infrared-ray measurable component, standard O<sub>2</sub>  
Zero gas ; Dry air  
Span gas ; Each sample gas having concentration 90 to 100% of its measuring range (recommended).
  - 2) H<sub>2</sub>S measurement  
Zero gas: air \*  
Span gas: concentration of 90 to 100 % of its measuring range  
Purge gas: air \*  
\*Use moist air saturated at the temperature from room temperature through 2°C. Do not use air which includes H<sub>2</sub>S nor dry air saturated below 2°C or less.

## 7. Installation Requirements

- Indoor use (Select a place where the equipment does not receive direct sunlight, draft/rain or radiation from hot substances. If such a place cannot be found, a roof or cover should be prepared for protection.)
- Avoid a place where unit receives heavy vibration
- Select a place where atmospheric air is clean
- Analyzer purge with N<sub>2</sub> or air is indispensable.
- Handle H<sub>2</sub>S with great care as it is toxic, flammable, and corrosive.
- For safety, install an H<sub>2</sub>S alarm around the analyzer.

## 8. Items to be Prepared Separately

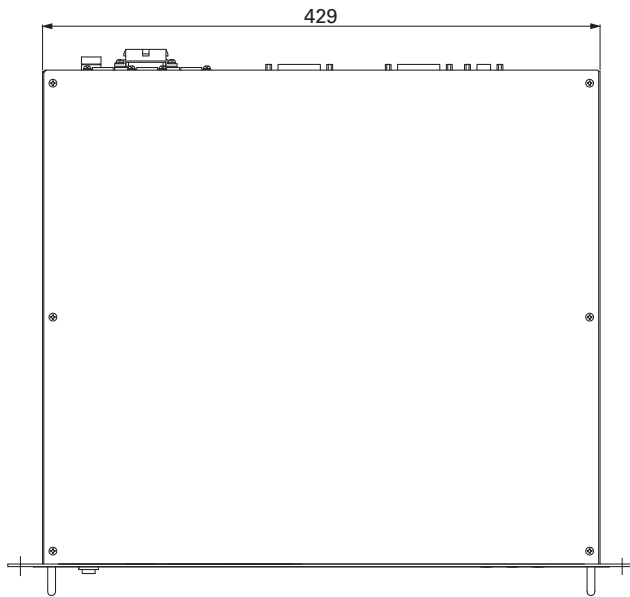
- Constant-potential electrolytic H<sub>2</sub>S sensor (for replacement): TQ503691C1
- Galvanic O<sub>2</sub> sensor (for replacement): TQ503691C2

## 9.2 Code symbols

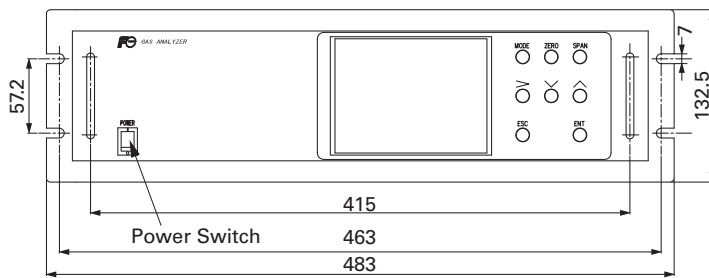
Digit	Description	Note	ZPA	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25																																														
				F	B		2	-					Y	-	Y	Y	Y				-	Y	Y	A	G																																														
4	Specification	Biomass gas		F	B																																																																		
5	Installation	19-inch rack mounting			B																																																																		
6	Measured component (CH <sub>4</sub> , CO <sub>2</sub> )	None CO <sub>2</sub> (1st component) CH <sub>4</sub> (1st component) CO <sub>2</sub> (1st component) + CH <sub>4</sub> (2nd component)				Y	D	E	L																																																														
7	Measured component (O <sub>2</sub> , H <sub>2</sub> S)	H <sub>2</sub> S O <sub>2</sub> + H <sub>2</sub> S					6	7																																																															
8	Revision code							2																																																															
9	Measuring range (1st component, 1st range)	None 0 to 20 vol. %							Y	N																																																													
10	Measuring range (1st component, 2nd range)	None 0 to 100 vol. %								Y	R																																																												
11	Measuring range (2nd component, 1st range)	None 0 to 20 vol. %									Y	N																																																											
12	Measuring range (2nd component, 2nd range)	None 0 to 100 vol. %										Y	R																																																										
13	-												Y																																																										
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15	-														Y																																																								
16	-															Y																																																							
17	Measuring range (O <sub>2</sub> , H <sub>2</sub> S)	0 to 10/25 vol. % O <sub>2</sub> 0 to 500ppm/2000ppm H <sub>2</sub> S 0 to 500ppm/5000ppm H <sub>2</sub> S C+T C+V															C	T	V	U	W																																																		
18	Gas connection	Rc1/4 NPT 1/4																1	2																																																				
19	Output signal	0 to 1V DC 4 to 20mA DC 0 to 1V DC + RS-485 communication 4 to 20mA DC + RS-485 communication																		A	B	C	D																																																
20	Language/Power cable	Japanese/cable rated 125 V (PSE) English/cable rated 125 V (UL) English/cable rated 250 V (CEE) Chinese/cable rated 250 V (CCC)																		J	E	U	C																																																
21	-																					Y																																																	
22	Optional functions (DIO)	<table border="1"> <thead> <tr> <th>FAULT</th> <th>Auto calibration</th> <th>H/L alarm</th> <th>Range ID/ Remote range</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>o</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>o</td> <td>o</td> <td>-</td> <td>-</td> </tr> <tr> <td>o</td> <td>-</td> <td>o</td> <td>-</td> </tr> <tr> <td>o</td> <td>-</td> <td>-</td> <td>o</td> </tr> <tr> <td>o</td> <td>o</td> <td>o</td> <td>-</td> </tr> <tr> <td>o</td> <td>-</td> <td>o</td> <td>o</td> </tr> <tr> <td>o</td> <td>o</td> <td>-</td> <td>o</td> </tr> <tr> <td>o</td> <td>o</td> <td>o</td> <td>o</td> </tr> </tbody> </table>	FAULT	Auto calibration	H/L alarm	Range ID/ Remote range	-	-	-	-	o	-	-	-	o	o	-	-	o	-	o	-	o	-	-	o	o	o	o	-	o	-	o	o	o	o	-	o	o	o	o	o																					Y	A	B	C	D	E	F	G	H
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24	Unit	ppm, vol. %																							A																																														
25	Adjustment	For biogas																							G																																														

Component	1st range	2nd range
CH <sub>4</sub>	0 to 20 vol. %	0 to 100 vol. %
CO <sub>2</sub>	0 to 20 vol. %	0 to 100 vol. %
H <sub>2</sub> S	0 to 500 ppm	0 to 2000 ppm 0 to 5000 ppm
O <sub>2</sub>	0 to 10 vol. %	0 to 25 vol. %

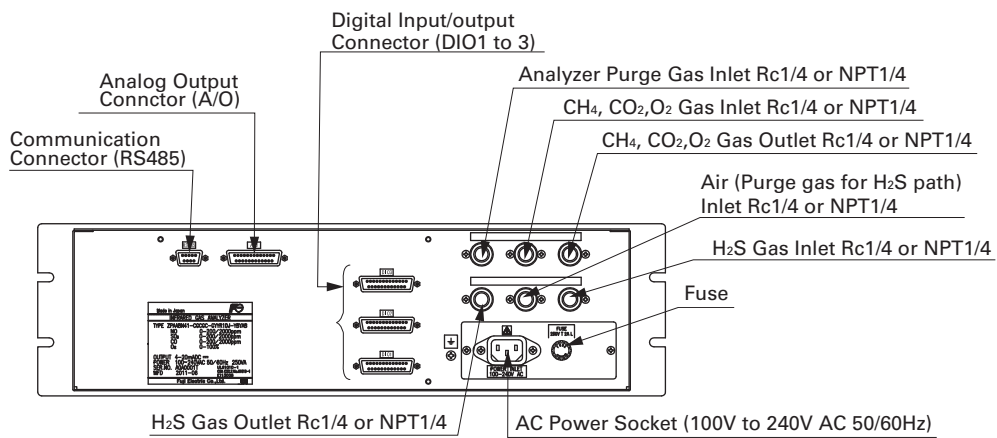
### 9.3 Outline diagram (Unit : mm)



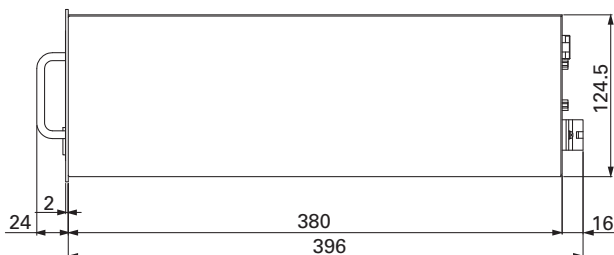
<TOP VIEW>



<FRONT VIEW>



<REAR VIEW>



<SIDE VIEW>

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