



# CERTIFICATE

of Product Conformity (QAL1)

Certificate No.: 0000062062\_01

AMS designation: ZPA-CEMS for CO, NO, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub>

Fuji Electric France S.A.S. Manufacturer:

> 46, Rue Georges Besse, ZI du Brézet 63039 Clermont-Ferrand Cedex 2

France

TÜV Rheinland Energy GmbH **Test Laboratory:** 

> This is to certify that the AMS has been tested and found to comply with the standards EN 15267-1 (2009), EN 15267-2 (2009), EN 15267-3 (2007) and EN 14181 (2014).

Certification is awarded in respect of the conditions stated in this certificate (this certificate contains 14 pages). The present certificate replaces certificate 0000062062 of 12 June 2019.



Suitability Tested EN 15267 QAL1 Certified Regular Surveillance

www.tuv.com ID 0000062062

Publication in the German Federal Gazette (BAnz) of 24 March 2020

German Federal Environment Agency Dessau, 04 June 2020

Dr. Marcel Langner Head of Section II 4.1 This certificate will expire on:

23 March 2025

TÜV Rheinland Energy GmbH Cologne, 03 June 2020

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Test institute accredited to EN ISO/IEC 17025:2005 by DAkkS (German Accreditation Body). This accreditation is limited to the accreditation scope defined in the enclosure to certificate D-PL-11120-02-00.





**Test Report:** 936/21239789/B dated 15 May 2019

Initial certification: 26 March 2019 Expiry date: 23 March 2025

**Publication:** BAnz AT 24.03.2020 B7, chapter I number 3.3

#### Approved application

The tested AMS is suitable for use at combustion plants according to Directive 2010/75/EU, chapter III (13<sup>th</sup> BImSchV), plants in compliance with TA Luft and plants according to the 27<sup>th</sup> BImSchV. The measured ranges have been selected so as to ensure as broad a field of application as possible.

The suitability of the AMS for this application was assessed on the basis of a laboratory test and a field test at a large combustion plant (hard coal firing) for a period of more than three months.

The AMS is approved for an ambient temperature range of +5 °C to +40 °C.

The notification of suitability of the AMS, performance testing and the uncertainty calculation have been effected on the basis of the regulations applicable at the time of testing. As changes in legal provisions are possible, any potential user should ensure that this AMS is suitable for monitoring the limit values relevant to the application.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

#### Basis of the certification

This certification is based on:

- Test report 936/21239789/B dated 15 May 2019 issued by TÜV Rheinland Energy GmbH
- Suitability announced by the German Federal Environment Agency (UBA) as the relevant body
- The ongoing surveillance of the product and the manufacturing process





Publication in the German Federal Gazette: BAnz AT 24.03.2020 B7, chapter I number 3.3, UBA announcement dated 24 February 2020:

#### AMS designation:

ZPA-CEMS for CO, NO, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub>

#### Manufacturer:

Fuji Electric France S.A.S, Clermont-Ferrand, France

#### Field of application:

Modular AMS for measurement at plants according to the 13<sup>th</sup> BImSchV and TA Luft

#### Measuring ranges during performance testing:

Component	Certification range	supplementa rar	Unit	
СО	0–375	0–625 0–2 500		mg/m³
NO	0–268	0–670	0–2 680	mg/m³
SO <sub>2</sub>	0–571	0–1 428	0–5 710	mg/m³
CO <sub>2</sub>	0–20			Vol%
O <sub>2</sub> para.	0–25	0–10	<u> </u>	Vol%
O <sub>2</sub> (ZrO <sub>2</sub> )	0–25	0–10	A/4	Vol%

#### Software version:

2.02q

#### **Restrictions:**

None

#### Notes:

- 1. The maintenance interval is four weeks.
- 2. There are two alternatives for measuring oxygen: the paramagnetic oxygen sensor  $(O_2 \text{ (para)})$  or the zirconium dioxide sensor  $(O_2 \text{ (ZrO}_2).$
- 3. For measuring the components CO, NO, SO<sub>2</sub> and CO<sub>2</sub>, the interval for automatic zero point adjustment must be set to 24 h. The option for automatic span point checks has not been activated during the field test.
- 4. The measuring system may be operated with a heated sampling probe and a M&C sample gas cooler (probe type SP2000-H, cooler type ECM).
- 5. The measuring system may be operated with a heated sampling probe and a JCT sample gas cooler (probe type JES-301-C, cooler type JCS-100).
- 6. The measuring system can be operated with a heated sampling probe and a Bühler sample gas cooler (probe type GAS 222.21, cooler type RC 1.2+).





7. The measuring system can be distributed with various combinations of measurement channels. The following table lists the AMS designation which indicates the relevant scope of measured components:

	Designation		Combination
Without O <sub>2</sub> measurement	With O <sub>2</sub> measurement (ZrO <sub>2</sub> )	With O <sub>2</sub> measurement (para)	Combination of IR components
	ZPA-Yz	ZPA-Yp	$O_2$
ZPA-B	ZPA-Bz	ZPA-Bp	CO
ZPA-Z	ZPA-Zz	ZPA-Zp	CO + SO <sub>2</sub>
ZPA-P	ZPA-Pz	ZPA-Pp	NO
ZPA-F	ZPA-Fz	ZPA-Fp	NO + SO <sub>2</sub>
ZPA-D	ZPA-Dz	ZPA-Dp	CO <sub>2</sub>
ZPA-G	ZPA-Gz	ZPA-Gp	CO + NO
ZPA-J	ZPA-Jz	ZPA-Jp	CO + CO <sub>2</sub>
ZPA-N	ZPA-Nz	ZPA-Np	CO + NO + SO <sub>2</sub>
ZPA-W	ZPA-Wz	ZPA-Wp	CO + NO + CO <sub>2</sub>
ZPA-Q	ZPA-Qz	ZPA-Qp	$CO + NO + SO_2 + CO_2$

8. Supplementary test (for the purpose of approving additional gas conditioning parts) as regards Federal Environment Agency notice of 27 February 2019 (BAnz AT 26.03.2019 B7, chapter I number 2.1).

#### **Test Report:**

TÜV Rheinland Energy GmbH, Cologne

Report no.: 936/21239789/B dated 15 May 2019





#### **Certified product**

This certification applies to automated measurement systems conforming to the following description:

The modular ZPA-CEMS measuring system is an extractive system and comprises the following components:

Measuring cabinet

Manufacturer:

Schneider Electric,

Type:

SPACIAL SF NSYSF20860P

Dimensions:

1900 x 600 x 600 mm (without air conditioning)

Material: Air conditioning: Painted steel + insulation Air conditioner with 1000 W

Sample probe

Manufacturer:

M&C TechGroup Germany GmbH

Type:

SP2000-H with ceramic filter, heated to 180°C

Manufacturer: (optional) JCT Analysentechnik GmbH

Type:

JES-301-C with ceramic filter, heated to 180°C

Manufacturer: (optional) Bühler Technologies GmbH

Type:

GAS 222.21 with ceramic filter, heated to 180°C

Heated sample gas line

Temperature:

180°C

Length:

21m in the laboratory test for both tested instruments

21 m for system 1 and 26 m for system 2 in the field (given

the specific set-up).

Material:

PTFE

Compressor cooler

Manufacturer:

M&C TechGroup Germany GmbH

Type:

ECM, due point 5°C

Condensate discharge: via a peristaltic pump

Manufacturer: (optional) JCT Analysentechnik GmbH

Type:

JCS-100, due point 5°C

Condensate discharge: via a peristaltic pump

Manufacturer: (optional) Bühler Technologies GmbH RC 1.2+, due point 5°C

Type:

Condensate discharge: via a peristaltic pump

Sample gas pump and

analyser modules.





The ZPA analyser itself measures the components CO, NO,  $SO_2$  and  $CO_2$  using NDIR. There are two alternatives for measuring  $O_2$ : either a paramagnetic measuring cell (sensor is installed in the enclosure of the ZPA analyser downstream of the optical benches) or a ZFK-7 zirconium dioxide sensor (sensor is installed upstream of the ZPA analyser enclosure).

Module configurations:

nodalo comigarationo.			
	Designation		Combination of IR
Without O <sub>2</sub> meas-	With O <sub>2</sub> meas-	With O <sub>2</sub> meas-	
urement	ement urement (ZrO <sub>2</sub> ) urement (para)		components
	ZPA-Yz	ZPA-Yp	$O_2$
ZPA-B	ZPA-Bz	ZPA-Bp	CO
ZPA-Z	ZPA-Zz	ZPA-Zp	CO + SO <sub>2</sub>
ZPA-P	ZPA-Pz	ZPA-Pp	NO
ZPA-F	ZPA-Fz	ZPA-Fp	NO + SO <sub>2</sub>
ZPA-D	ZPA-Dz	ZPA-Dp	CO <sub>2</sub>
ZPA-G	ZPA-Gz	ZPA-Gp	CO + NO
ZPA-J	ZPA-Jz	ZPA-Jp	CO + CO <sub>2</sub>
ZPA-N	ZPA-Nz	ZPA-Np	CO + NO + SO <sub>2</sub>
ZPA-W	ZPA-Wz	ZPA-Wp	CO + NO + CO <sub>2</sub>
ZPA-Q	ZPA-Qz	ZPA-Qp	$CO + NO + SO_2 + CO_2$

The ZFK-7 sensor (ZrO<sub>2</sub>) is connected to the ZPA analyser module such that the ZPA analyser module is used entirely for measured value output, operation and parameterisation of the ZFK-7.

Measured value output of the measuring system refers to dry gas under normal conditions.

The measuring system provides an option for automatic zero and span check and adjustment. This can be effected directly using (static) test gas application or via a probe when (dynamically) applying test gas.

Zero point adjustment during performance testing was performed every 24 h (6 min. purging duration) for the measured NDIR components. Synthetic air from a pressurised gas cylinder served as zero gas; it is also possible to use nitrogen or dry, clean compressed air/instrument air. Zero gas was provided to the measuring system via (static) application.





#### **General remarks**

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacturing process for the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energy GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate.

This document as well as the certification mark remains property of TÜV Rheinland Energy GmbH. Upon revocation of the publication the certificate loses its validity. After the expiration of the certificate and on request of TÜV Rheinland Energy GmbH this document shall be returned and the certificate mark must no longer be used.

The relevant version of this certificate and its expiration date are also accessible on the internet at **qal1.de**.

#### **Document history**

Certification of the ZPA-CEMS measuring system is based on the documents listed below and the regular, continuous surveillance of the manufacturer's quality management system:

#### Initial certification according to EN 15267

Certificate no. 0000062062\_00: 12 June 2019 Expiry date: 25 March 2024

Test Report: 936/21239789/A dated 21 September 2018

TÜV Rheinland Energy GmbH, Cologne

Publication: BAnz AT 26.03.2019 B7, chapter I number 2.1

UBA announcement dated 27 February 2019

#### Supplementary testing according to EN 15267

Certificate no. 0000062062\_01: 04 June 2020 Expiry date of the certificate: 23 March 2025 Test report: 936/21239789/B dated 15 May 2019

TÜV Rheinland Energy GmbH, Cologne

Publication: BAnz AT 24.03.2020 B7, chapter I number 3.3

UBA announcement dated 24 February 2020





Measuring system						
Manufacturer	Fuji Electric					
AMS designation	ZPA-CEMS					
Serial number of units under test	N7CO387 / N4C1455T					
Measuring principle	NDIF	?				
Test report	936/2	21239789	/A			
Test laboratory	ΤÜV	Rheinland	t			
Date of report	2018	-09-21				
Measured component	СО					
Certification range	0 -	375	mg/m³			
Evaluation of the cross-sensitivity (CS)						
(system with largest CS)						
Sum of positive CS at zero point		0.00	mg/m³			
Sum of negative CS at zero point		0.00	mg/m³			
Sum of postive CS at span point		4.10	mg/m³			
Sum of negative CS at span point		-2.40	mg/m³			
Maximum sum of cross-sensitivities		4.10	mg/m³			
Uncertainty of cross-sensitivity	u <sub>i</sub>	2.367	mg/m³			
Calculation of the combined standard uncertainty						
Tested parameter				U <sup>2</sup>		
Standard deviation from paired measurements under field conditions *	$u_D$		mg/m³	3.901	$(mg/m^3)^2$	
Lack of fit	U <sub>Inf</sub>	-1.169		1.367	$(mg/m^3)^2$	
Zero drift from field test	$u_{d.z}$		mg/m³	2.522	$(mg/m^3)^2$	
Span drift from field test	$u_{d.s}$		mg/m³	5.331	$(mg/m^3)^2$	
Influence of ambient temperature at span	$\mathbf{U}_{t}$		mg/m³	1.960	(mg/m³)²	
Influence of supply voltage	$\mathbf{u}_{v}$		mg/m³	2.042	(mg/m³)²	
Cross-sensitivity (interference)	U <sub>i</sub>		mg/m³	5.603	(mg/m³)²	
Influence of sample gas flow	U <sub>n</sub>	-0.992	mg/m³	0.984	$(mg/m^3)^2$	
Uncertainty of reference material at 70% of certification range	$u_{rm}$	3.031	mg/m³	9.188	$(mg/m^3)^2$	
* The larger value is used : "Repeatability standard deviation at set point" or						
"Standard deviation from paired measurements under field conditions"						
Combined standard uncertainty (u <sub>C</sub> )	$u_c =$	$\sqrt{\sum (u_m)}$	ax. i )2	5.74	mg/m³	
Total expanded uncertainty		$J_c * k = U$		11.24	mg/m³	
Relative total expanded uncertainty	U in	% of the	ELV 150 mg/m <sup>3</sup>		7.49	
Requirement of 2010/75/EU			ELV 150 mg/m <sup>3</sup>		10.00	
Requirement of EN 15267-3			ELV 150 mg/m <sup>3</sup>		7.50	





Measuring system  Manufacturer  AMS designation  Serial number of units under test	Fuji Electric ZPA-CEMS N7CO387 / N4C1455T				
Measuring principle	NDIF				
Test report Test laboratory Date of report	936/21239789/A TÜV Rheinland 2018-09-21				
Measured component	СО				
Certification range	0 -	250	mg/m³		
Evaluation of the cross-sensitivity (CS) (system with largest CS)					
Sum of positive CS at zero point		0.00	mg/m³		
Sum of negative CS at zero point		0.00	O .		
Sum of postive CS at span point		4.10	0		
Sum of negative CS at span point		-2.40	U		
Maximum sum of cross-sensitivities		4.10	mg/m³		
Uncertainty of cross-sensitivity	u <sub>i</sub>	2.367	mg/m³		
Calculation of the combined standard uncertainty Tested parameter				u²	
Standard deviation from paired measurements under field conditions *	$u_D$	1.975	mg/m³	3.901	$(mg/m^3)^2$
Lack of fit	U <sub>lof</sub>	0.577	mg/m³	0.333	$(mg/m^3)^2$
Zero drift from field test	$u_{d.z}$	1.588		2.522	$(mg/m^3)^2$
Span drift from field test	$u_{d.s}$	2.309		5.331	(mg/m³)²
Influence of ambient temperature at span	Ut	1.400	O .	1.960	(mg/m³) <sup>2</sup>
Influence of supply voltage	$\mathbf{u}_{v}$	1.429	•	2.042	(mg/m³)²
Cross-sensitivity (interference)	ui	2.367	•	5.603	(mg/m³)²
Influence of sample gas flow	$\mathbf{u}_{D}$	-0.992	mg/m³	0.984	$(mg/m^3)^2$
Uncertainty of reference material at 70% of certification range  * The larger value is used:  "Repeatability standard deviation at set point" or  "Standard deviation from paired measurements under field conditions"	u <sub>rm</sub>	2.021	mg/m³	4.083	(mg/m³)²
Combined standard uncertainty (u <sub>C</sub> )	u	$\sqrt{\sum \left(u_{m}\right)}$	)2	5.17	mg/m³
Total expanded uncertainty		$J_c * k = U$		10.14	0
ALM ALA					
Relative total expanded uncertainty	U in	% of the	ELV 100 mg/m <sup>3</sup>		10.1
Requirement of 2010/75/EU			ELV 100 mg/m <sup>3</sup>		10.0
Requirement of EN 15267-3	U in '	% of the l	ELV 100 mg/m <sup>3</sup>		7.5





Measuring system  Manufacturer  AMS designation  Serial number of units under test  Measuring principle  Test report  Test laboratory	Fuji E ZPA- N7C0 NDIF 936/2 TÜV				
Date of report		-09-21			
Measured component Certification range	NO 0 -	268	mg/m³		
Evaluation of the cross-sensitivity (CS) (system with largest CS)					
Sum of positive CS at zero point Sum of negative CS at zero point Sum of postive CS at span point Sum of negative CS at span point Sum of negative CS at span point Maximum sum of cross-sensitivities Uncertainty of cross-sensitivity	<b>U</b> i	2.63 0.00 2.63 -1.69 2.63 1.516	mg/m³ mg/m³ mg/m³		
Calculation of the combined standard uncertainty Tested parameter	31			u²	
Standard deviation from paired measurements under field conditions * Lack of fit Zero drift from field test	U <sub>D</sub> U <sub>lof</sub> U <sub>d z</sub>	2.153 0.573 -1.393	mg/m³	4.635 0.328 1.940	(mg/m³)² (mg/m³)² (mg/m³)²
Span drift from field test Influence of ambient temperature at span Influence of supply voltage	U <sub>d.s</sub> U <sub>t</sub> U <sub>v</sub>	2.166 2.343 1.164	mg/m³ mg/m³ mg/m³	4.692 5.490 1.355	$(mg/m^3)^2$ $(mg/m^3)^2$ $(mg/m^3)^2$
Cross-sensitivity (interference) Influence of sample gas flow Uncertainty of reference material at 70% of certification range	u <sub>i</sub> u <sub>p</sub> u <sub>rm</sub>	1.516 -0.484 2.166	0	2.298 0.234 4.693	(mg/m³)² (mg/m³)² (mg/m³)²
* The larger value is used :  "Repeatability standard deviation at set point" or  "Standard deviation from paired measurements under field conditions"					
Combined standard uncertainty (u <sub>c</sub> ) Total expanded uncertainty		$\sqrt{\sum_{c} (u_{m})}$ $u_{c} * k = u$		5.07 9.93	J
Relative total expanded uncertainty		ng/m³	9.3		
Requirement of 2010/75/EU Requirement of EN 15267-3			<b>ELV 107.2 n</b> ELV 107.2 m	•	<b>20.0</b> 15.0





Measuring system  Manufacturer  AMS designation  Serial number of units under test  Measuring principle  Test report	Fuji I ZPA- N7C0 NDIF				
Test laboratory Date of report		Rheinland 3-09-21			
Measured component Certification range	SO <sub>2</sub>	571	mg/m³		
Evaluation of the cross-sensitivity (CS) (system with largest CS)					
Sum of positive CS at zero point Sum of negative CS at zero point Sum of postive CS at span point Sum of negative CS at span point Maximum sum of cross-sensitivities Uncertainty of cross-sensitivity	<b>U</b> i	8.11 -5.14 3.71 -16.90 -16.90 -9.758	mg/m³ mg/m³		
Calculation of the combined standard uncertainty Tested parameter				u²	
Standard deviation from paired measurements under field conditions * Lack of fit Zero drift from field test	u <sub>D</sub> u <sub>lof</sub> u <sub>d z</sub>	4.538 0.593 -3.956	mg/m³	20.593 0.352 15.650	(mg/m³)² (mg/m³)² (mg/m³)²
Span drift from field test Influence of ambient temperature at span Influence of supply voltage	u <sub>d.s</sub> u <sub>t</sub> u <sub>v</sub>	3.297 5.009 2.031	mg/m³ mg/m³	10.870 25.090 4.125	$(mg/m^3)^2$ $(mg/m^3)^2$ $(mg/m^3)^2$
Cross-sensitivity (interference) Influence of sample gas flow Uncertainty of reference material at 70% of certification range  * The larger value is used:  "Repeatability standard deviation at set point" or  "Standard deviation from paired measurements under field conditions"	u <sub>i</sub> u <sub>p</sub> u <sub>rm</sub>	-9.758 -2.953 4.615	mg/m³ mg/m³ mg/m³	95.219 8.720 21.301	(mg/m³)² (mg/m³)² (mg/m³)²
Combined standard uncertainty (u <sub>c</sub> ) Total expanded uncertainty		$\sqrt{\sum_{u_c} \left( u_m \right)}$		14.21 27.85	mg/m³ mg/m³
Relative total expanded uncertainty Requirement of 2010/75/EU	U in	12.2 20.0			
Requirement of EN 15267-3			<b>ELV 228.4</b> ELV 228.4 n	•	15.0





Measuring system					
Manufacturer	Fuji E	Electric			
AMS designation	•	CEMS			
Serial number of units under test	N7C	0387 / N4			
Measuring principle	NDIF	{			
9,000					
Test report	936/2	21239789			
Test laboratory	TÜV	Rheinland	1		
Date of report		-09-21	1		
Duto of roport	2010	00 2.			
Measured component	CO <sub>2</sub>				
Certification range	0 -	20	Vol%		
Evaluation of the cross-sensitivity (CS)					
(system with largest CS)					
Sum of positive CS at zero point		0.00	Vol%		
Sum of negative CS at zero point		0.00	Vol%		
Sum of postive CS at span point		0.00	Vol%		
Sum of negative CS at span point		-0.20	Vol%		
Maximum sum of cross-sensitivities		-0.20	Vol%		
Uncertainty of cross-sensitivity	u <sub>i</sub>		Vol%		
	ωį				
Calculation of the combined standard uncertainty					
Tested parameter				u <sup>2</sup>	
Standard deviation from paired measurements under field conditions *	$u_D$	0.102	Vol%	0.010	(Vol%) <sup>2</sup>
Lack of fit	U <sub>lof</sub>	0.087	Vol%	0.008	(Vol%) <sup>2</sup>
Zero drift from field test	U <sub>d.z</sub>	-0.058	Vol%	0.003	(Vol%) <sup>2</sup>
Span drift from field test	$u_{d.s}$	0.300	Vol%	0.090	(Vol%) <sup>2</sup>
Influence of ambient temperature at span	U <sub>t</sub>	0.058	Vol%	0.003	(Vol%) <sup>2</sup>
Influence of supply voltage	u <sub>v</sub>	0.047	Vol%	0.002	(Vol%) <sup>2</sup>
Cross-sensitivity (interference)	ui	-0.115	Vol%		(Vol%) <sup>2</sup>
Influence of sample gas flow	u <sub>n</sub>	-0.077	Vol%		(Vol%) <sup>2</sup>
Uncertainty of reference material at 70% of certification range	U <sub>rm</sub>	0.162	Vol%		(Vol%) <sup>2</sup>
* The larger value is used :	- 1111				` '
"Repeatability standard deviation at set point" or					
"Standard deviation from paired measurements under field conditions"					
		\\ \( \sigma_1 \)	\2		
Combined standard uncertainty (u <sub>C</sub> )	$u_c =$	$\sqrt{\sum (u_m)}$	ax, j )		Vol%
Total expanded uncertainty	U = ι	$J_c * k = U$	ı <sub>c</sub> * 1.96	0.79	Vol%
Relative total expanded uncertainty			range 20 V		3.9
Requirement of 2010/75/EU			range 20 V		10.0 **
Requirement of EN 15267-3	U in	7.5			

<sup>\*\*</sup> The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component. A value of 10.0 % was used for this.





Measuring system						
Manufacturer	Fuji Electric					
AMS designation	ZPA-CEMS					
Serial number of units under test	N7CO387 / N4C1455T					
Measuring principle	parar	nagnetic				
Test report	936/21239789/A					
Test laboratory	TÜV Rheinland 2018-09-21					
Date of report						
Measured component	O <sub>2</sub> (P	ara)				
Certification range	0 -	25	Vol%			
Evaluation of the cross-sensitivity (CS)						
(system with largest CS)						
Sum of positive CS at zero point		0.00	Vol%			
Sum of negative CS at zero point		0.00	Vol%			
Sum of postive CS at span point		0.00	Vol%			
Sum of negative CS at span point		0.00	Vol%			
Maximum sum of cross-sensitivities		0.00	Vol%			
Uncertainty of cross-sensitivity	ui	0.000	Vol%			
Calculation of the combined standard uncertainty						
Tested parameter				U <sup>2</sup>		
Standard deviation from paired measurements under field conditions *	$u_D$	0.056	Vol%	0.003	(Vol%) <sup>2</sup>	
Lack of fit	U <sub>lof</sub>	0.058	Vol%	0.003	(Vol%) <sup>2</sup>	
Zero drift from field test	$u_{d,z}$	0.092	Vol%	0.008	(Vol%) <sup>2</sup>	
Span drift from field test	$u_{d.s}$	-0.098	Vol%	0.010	(Vol%) <sup>2</sup>	
Influence of ambient temperature at span	Ut	0.015	Vol%	0.000	(Vol%) <sup>2</sup>	
Influence of supply voltage	$U_{v}$	0.026	Vol%	0.001	(Vol%) <sup>2</sup>	
Cross-sensitivity (interference)	u <sub>i</sub>	0.000	Vol%	0.000	(Vol%) <sup>2</sup>	
Influence of sample gas flow	U <sub>D</sub>	-0.058	Vol%	0.003	(Vol%) <sup>2</sup>	
Uncertainty of reference material at 70% of certification range	$u_{rm}$	0.202	Vol%	0.041	(Vol%) <sup>2</sup>	
* The larger value is used :						
"Repeatability standard deviation at set point" or						
"Standard deviation from paired measurements under field conditions"						
Combined standard uncertainty (u <sub>C</sub> )	u <sub>c</sub> =	$\sqrt{\sum (u_m)}$	ax i)2	0.26	Vol%	
Total expanded uncertainty	U = u	ι <sub>c</sub> * k = ι	ı. * 1.96		Vol%	
o parisas and and				0.02	70 70	
Relative total expanded uncertainty	U in	% of the	range 25 V	ol%	2.1	
Requirement of 2010/75/EU			range 25 V		10.0 **	+
Requirement of EN 15267-3			range 25 Vo		7.5	

<sup>\*\*</sup> The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component. A value of 10.0 % was used for this.





Measuring system					
Manufacturer	Fuii E	Electric			
AMS designation		CEMS			
Serial number of units under test	N4C	13450+N	0758		
Measuring principle	ZrO2				
measuring prints pro					
Test report	936/2	21239789			
Test laboratory	TÜV	Rheinland	d		
Date of report	2018	-09-21			
Measured component	O <sub>2</sub> (Z	rO <sub>2</sub> )			
Certification range	0 -	25	Vol%		
Evaluation of the cross-sensitivity (CS)					
(system with largest CS)					
Sum of positive CS at zero point		0.00	Vol%		
Sum of negative CS at zero point			Vol%		
Sum of postive CS at span point			Vol%		
Sum of negative CS at span point			Vol%		
Maximum sum of cross-sensitivities			Vol%		
Uncertainty of cross-sensitivity	U <sub>i</sub>		Vol%		
Oncortainty of cross scristivity	ui	0.100	V OI. 70		
Calculation of the combined standard uncertainty					
Tested parameter				u <sup>2</sup>	
Standard deviation from paired measurements under field conditions *	$u_D$	0.034	Vol%	0.001	(Vol%) <sup>2</sup>
Lack of fit	Ulof	0.058	Vol%	0.003	(Vol%) <sup>2</sup>
Zero drift from field test	U <sub>d.z</sub>		Vol%	0.000	(Vol%) <sup>2</sup>
Span drift from field test	U <sub>d.s</sub>	0.115	Vol%		(Vol%) <sup>2</sup>
Influence of ambient temperature at span	Ut	0.046	Vol%		(Vol%) <sup>2</sup>
Influence of supply voltage	u <sub>v</sub>	0.010	Vol%		(Vol%) <sup>2</sup>
Cross-sensitivity (interference)	u <sub>i</sub>	0.139	Vol%	0.019	(Vol%) <sup>2</sup>
Influence of sample gas flow	U <sub>n</sub>	0.057	Vol%	0.003	• •
Uncertainty of reference material at 70% of certification range	U <sub>rm</sub>	0.202	Vol%	0.041	(Vol%) <sup>2</sup>
<ul> <li>* The larger value is used:</li> <li>"Repeatability standard deviation at set point" or</li> <li>"Standard deviation from paired measurements under field conditions"</li> </ul>					
Combined standard uncontaints (s. )		$\sqrt{\sum (u_m)}$	)2	0.00	Val. 0/
Combined standard uncertainty (u <sub>C</sub> )					Vol%
Total expanded uncertainty	U = 1	$u_c * k = \iota$	ı <sub>c</sub> 1.96	0.57	Vol%
Relative total expanded uncertainty	U in	% of the	range 25 Vo	ol%	2.3
Requirement of 2010/75/EU	U in	% of the	range 25 Vo	ol%	10.0 **
Requirement of EN 15267-3	U in	% of the	range 25 Vol.	-%	7.5
					-

<sup>\*\*</sup> The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component. A value of 10.0 % was used for this.