

# **ULTRASONIC FLOWMETER TIME DELTA-C**

TYPE: FSV-2, FSS, FLYD

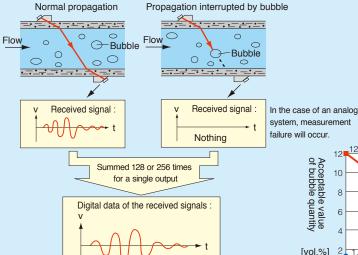


## Applicable pipe diameter is $\phi$ 13mm to $\phi$ 6000mm

- High accuracy measurement of fluid flow rate: 1.0% of rate
- Quick response: 0.2 sec. or less (quick response mode)
- Minimal Influence by the pressure of measured fluid and temperature
- Superior anti-bubble performance (Advanced AMB method \* is adopted.)

\* Advanced ABM method: anti-bubble measurement method

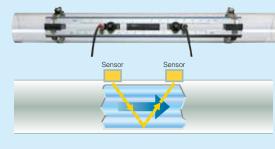
 Advanced received signal digital processing results in higher performance flow measurement

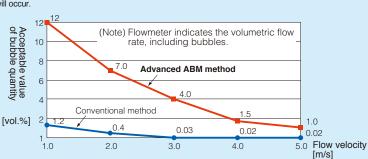


Synchronized summation of received signals

#### Measuring principle

With ultrasonic pulses propagated diagonally between the upstream and downstream sensors mounted on the exterior of the pipe, the flow rate is measured by detecting the time difference caused by the flow.





## **Explanation of the extendable rail type detector (type: FSSC)**



pipe diameter \$50 to \$300mm < V method>

# Extended on rails

pipe diameter up to  $\phi 600 mm < V method>$ 



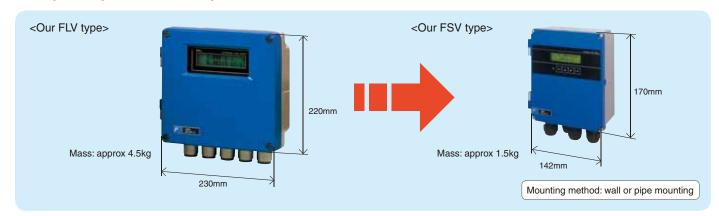
(A detector is simply attached to the exterior of the piping.)

Classification	Appearance	Detector type	Applicable pipe inner diameter (mm)	Measured fluid temperature	Mounting/structure
Extendable rail type		FSSC	$\phi$ 50 to $\phi$ 1200	-20 to 120°C	V or Z method mounting     Jet structure (equivalent to IP65)     Submersible type available
Compact type		FSSA	$\phi$ 25 to $\phi$ 225	-20 to 100°C	V method mounting     Jet structure (equivalent to IP65)
Small diameter type		FSSD	$\phi$ 13 to $\phi$ 100	-40 to 100°C	V mounting method     Watertight structure (equivalent to IP67)
High temperature type		FSSH	$\phi$ 50 to $\phi$ 400	-40 to 200°C	V or Z method mounting     Splash-proof structure (equivalent to IP52)
Large diameter type		FSSE	$\phi$ 200 to $\phi$ 6000	-40 to 80°C	V or Z method mounting     Watertight structure (equivalent to IP67)     Submersible type available

## Both the mass and volume of the flow transmitter are reduced by 2/3!

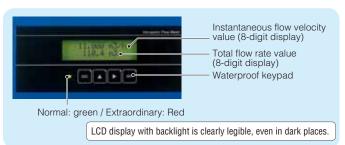
## Compact and lightweight flow transmitter (1/3 size of model FLV)

Easy to carry and install on a system



## Operation can be performed from the outside panel (In case of IP66 type)

Various settings can be made from the front side without opening the cover of the flow transmitter. (Parameter setting, input of mounted pipe data, automatic calculation of mounting dimensions and similar)



Parameter setting and data collection can be performed via optional PC communications interface.



#### Signal and process interfaces are designed with functionality as priority.



#### Fully equipped with extensive functions

Zero adjustment	one-touch adjustment while the flow is stopped		
Damping	Used to reduce the fluctuation of the measured value. Setting range: 0 to 100 sec. (setting per 0.1 sec.)		
Low flow rate cut  Output may be cut when the flow rate is low. Setting range: 0 to 5m/s (setting in 0.01m/s unit)			
Alarm contact output Contact output at condition of hardware and process faults			
Output burnout When measurement cannot be made because the pipe is empty or bubbles are entrained in the fluid, contact of activated while analog output is held.			
Forward and backward ranges	Ranges may be set arbitrarily. The digital output of the operation range is available.		
Auto 2-range	2 forward ranges are independently configurable. Digital output of operation is available.		
Flow switch	Contact output is made when the upper or lower limit values of the instantaneous flow rate are reached		
Total value switch	Contact output is made when the upper limit value of the total flow rate (forward) exceeds the setting value.		
Display of various units	Unit may be set in m/s, L/s, L/min, L/h, L/d, KL/d, ML/d, m³/s, m³/min, m³/h, m³/d, Km³/d, Mm³/d		
Multilingual display	The display language may be selected from 5 choices, including Japanese (Katakana), English, French, Spanish and German.		

#### Related products

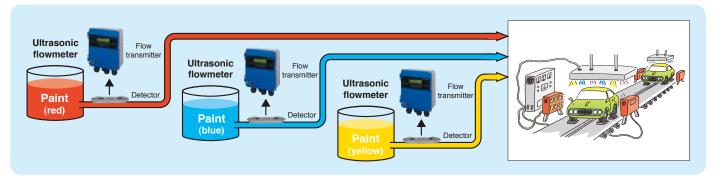
Our product lineup includes such models as: consumed energy calculation, simultaneous measurement of 2 pipes, dual-path measurement. (Refer to the catalog No. 21A1-E-0024)

## **Application example**

The ultrasonic flowmeter is a liquid flowmeter used in various applications.

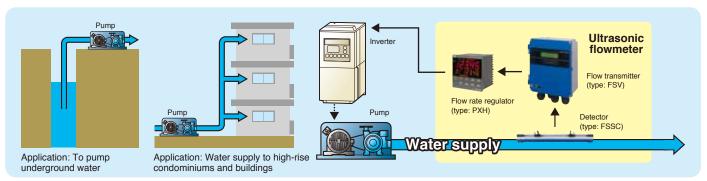
#### 1. Measuring system for the paint flow rate

The flow rate of thick paint is measured by a detector mounted on the pipe already constructed.



#### 2. An energy-saving system for measuring and controlling the flow rate of a pump

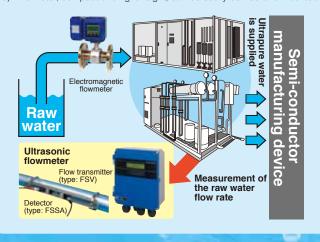
A detector is attached to the already constructed pipe to measure the flow rate at the pump outlet, and a regulator is used to implement inverter control of the pump.



## 3. Flow rate measurement in a water purifying system for semi-conductors

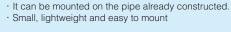
Advantages of using an ultrasonic flowmeter for the system

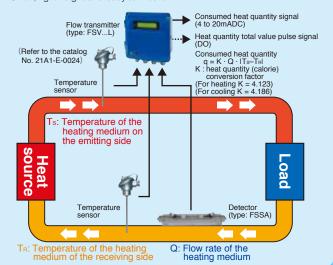
- It can be easily mounted on the exterior of a pipe, helping reduce mounting cost.
- As a sensor, it can operate without coming into contact with fluid, so the fluid is not affected by metallic ions.
- 3) This meter, compact and lightweight, can be easily carried and mounted.



#### 4. Consumed energy calculation function

Calculates the thermal energy received and sent with liquid (water) in cooling and heating.



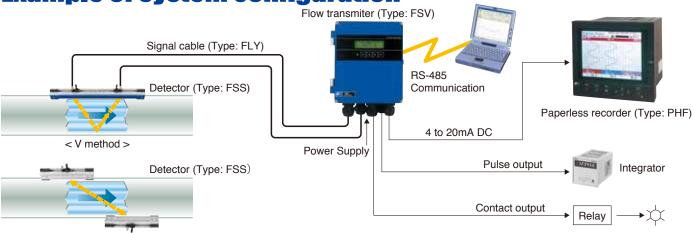


#### Major applications



- Backup for the already constructed flowmeter
- Water supply and sewage systems ......leakage investigation of water pipe and investigation of the flow direction in the water distribution pipe
  - Power plant ......flow rate measurement of the boiler water supply, condenser circulating pump and turbine oil
  - Various plants ......flow rate measurement of cooling water, plating solution and corrosive liquid
- Food manufacturing plan.....flow rate measurement of raw material and washing water
- Semiconductor manufacturing plant.......flow rate measurement of pure water
- Air-conditioning equipment.......flow rate measurement of hot water and chilled water in heating and cooling
- Hot spring ...... Measurement of suction quantity

**Example of system configuration** 



## **CODE SYMBOL**

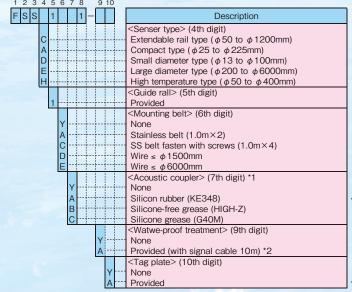
< Z method >

#### Flow transmitter

(IP66)	(IP67)

1 2 3 4 5 6 7 8	9 1011	1213		(IP66) (IP67)
FSV Y 2	Υ			Description
				(Language) (4th digits)
E	<del>   </del>			Standard
				(Communication) (5th digit)
Υ	<del>   </del>			None
D	<del></del>			RS 485
				(6th digit)
Υ				Single measuring path
				(Power supply) (7th digit)
1	† <del> </del>	<del>   </del>		100 to 240VAC 50/65Hz
4				20 to 30VDC
				(Case structure) (9th digit)
	S			IP66
	H			IP67
				(Wire connection port) (10th digit)
	Υ			Weatherproof gland provided
	Α			Union (for plica) with gland [G1/2 female
			_	screw] (when "H" is specified 9th digit)
				(Combination with an explosion-proof detector) (11th digit)  None
	Υ		_	(Parameter setting) (12th digit)
		γ		None
		A		Setting provided
		В		Setting provided + tag
		C	ļ	Tag
				(Mounting method) (13th digit)
		A		Pipe mount (if the 9th digit is S)
		В		Wall mount
		C		Pipe mount (if the 9th digit is H)
		J		

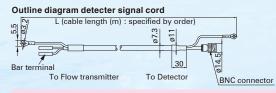
#### Detector



#### Signal cable

	_					
1 2 3		5	6	7	8	
FLY	1				1	Description
						<type detector="" of=""> (4th digit)</type>
	D					For FSSA, FSSC, FSSD, FSSH, FSSE (Note)
						<cable length:="" m=""> (5,6,7digits)</cable>
		0	0	5		5m
		0	1	0		10m
		0	1	5		15m
		_	2			20m
			2			25m
		0	3	0		30m
			3			35m
			4			40m
			4			45m
			5			50m
			5			55m
			6			60m
			6			65m
			7			70m
			7			75m
		_	8			80m
			8			85m
			9			90m
			9			95m
			0			100m
			1			110m
			2			120m
			3			130m
		1	4	0		140m
			5			150m
		_	Z	_		Others (Contact us)
						to a ECCA leageth of signal colds is an to COm

Note) When detector is FSSA,length of signal cable is up to 60m.



#### **SCOPE OF DELIVERY**

- Flow transmitter (provided with U-bolt and nuts for pipe mount)
- Detector
- (provided with mounting fixture and acoustic coupler)
- Signal cable
- CD-ROM (contains instruction manual, loader software)
- \*1) Normally select silicone rubber as acoustic coupler. Silicone rubber in tube (100g) is furnished. If you place an order for several units, 1 tube may suffice for every 5

Select silicone-free grease for semiconductor manufacturing equipment or the like that is vulnerable to silicone. The silicone-free grease is water-soluble and, therefore, cannot be used in environment exposed to water or on piping subjected to a condensation. Since the grease does not set, a periodic maintenance (cleaning, refilling every about 6 months at normal temperature) is necessary. \*2) It is selectable only for FSSC type and FSSE type.

## **Specifications**

## ■ Applicable subjects and operation environment

- Applicable c	ubjects and of	, o. a o							
Applicable fluid	Homogeneous liquids capable of ultrasonic wave propagation								
	Bubble quantity: 0 to 12Vol% (reference diameter 50A, water and flow velocity of 1m/s)								
	Turbidity of fluid: 10000 degrees (mg/L) or less								
	Straight pipe length: upstream side 10D or more, downstream 5D or more (D: pipe inner diameter)								
	State of flow: fully developed turbulent or laminar flow in round pipe filled with fluid								
Applicable piping and fluid temperature	Classifi cation	Detector type	Pipe size (inner diameter) φ (mm)	Mounting method	Fluid temperature range (°C) (Note 2)	Applicable pipe material (Note 1)			
nuid temperature	Compact type	FSSA	25 to 50	V method	-20 to +100	Plastic (PVC, Others)			
	Compact type	1 33A	50 to 225	v metriod	-20 to +100				
	Extendable rail type	FSSC	50 to 600	V method	-40 to +120	Plastic (PVC, Others)			
	Exterioable rail type	1 330	300 to 1200	Z method	-40 (0 + 120	Flastic (FVC, Others)			
	Small diameter type	FSSD	13 to 100	V method	-40 to +100	Metal pipe (Stainless			
	Large diameter type	FSSE	200 to 1000	V method	-40 to +80	steel, Carbon steel,			
	Large diameter type	I JOL	500 to 6000	Z method	-40 10 +60	Copper, Aluminum, Others)			
	High temperature type	FSSH	50 to 200	V method	-40 to +200	Others)			
	r light temperature type	1 3311	150 to 400	Z method	-40 10 +200				
	Note 1) Please select the FSSC type and FSSE type if following condition.  - When pipe material is PP and pipe wall thickness is 15mm or more  - When pipe material is PVDF and pipe wall thickness is 9mm or more"  - When pipe material is cast iron pipe, lining pipe, old steel pipe or others through which the ultrasonic signal could not be transmitted easily. Lining material: Tar epoxy, mortar, rubber, etc.  * If the lining is not properly glued to a pipe, the measurement may be impossible.  Note 2) If silicone-free grease is used as an acoustic couplant, the fl uid temperature range is 0 to 60°C, regardless of the detector.  Note 3) Please order a guide rail separately for Z method mounting. Order number: ZZP*TK4J5917C3								
Flow velocity range	0 to ±0.3 ···· ±32m/s								
Power supply voltage	100 to 240VAC 50/60Hz	or 20 to 30VD	С						
Power consumption	15VA or less (AC power supply), 6W or less (DC power supply)								
Signal cable (between the detector and converter)	Coaxial cable (60m max. for compact type detector (FSSA), 300m max. for others) Heat resistance: 80°C								
Installation environment	Non-explosive area not exposed to direct sunlight, corrosive gas or heat radiation								
Ambient temperature	Flow transmitter: -20 to 55°C								
	Detector: -20 to 60°C								
Ambient moisture	90% RH max.								
Grounding	Class D (100Ω)								
Arrester	Provided as standard at the power supply								

#### Performance specifications

Accuracy	Classifi cation		Detector type Pipe size (inner diameter)	Flow velocity	Accuracy		
rating				$\phi$ (mm)	(m/s)	Plastic pipe	Metal pipe
	Compact		FSSA	25 to 50	3 to 32	±2.0% of rate	-
	type				0 to 2	±0.04m/s	-
				50 to 225	2 to 32	±1.0% of rate	±2.0% of rate
					0 to 2	±0.02m/s	±0.04m/s
	Extendable		FSSC	50 to 200	2 to 32	±1.5% of rate	
	rail type	4			0 to 2	±0.03m/s	
				200 to 1200	2 to 32	±1.0% of rate	
					0 to 2	±0.02m/s	
	Small diameter type	FSSD	13 to 50	2 to 32	±1.5% to ±2.5% of rate		
				0 to 2	±0.03 to ±0.05m/s		
			50 to 100	2 to 32	±1.5% of rate		
					0 to 2	±0.03m/s	
	Large		FSSE	200 to 300	2 to 32	±1.5% of rate	
	diameter type				0 to 2	±0.03m/s	
				300 to 1200	0.75 to 32	±1.5% of rate	
				0 to 0.75	±0.0113m/s		
			1200 to 6000	1 to 32	±1.0% of rate		
				0 to 1	±0.02m/s		
	High	1 1	FSSH	50 to 200	2 to 32	±1.0% of rate	
	temperature type	1 1			0 to 2	±0.02m/s	
	(j) (i)			150 to 400	0.75 to 32	±1.0% of rate	
					0 to 0.75	±0.0075m/s	
Response time	0.5 sec. (standard mode), 0.2 sec. depending on setting (quick response mode)						

## Functional specifications

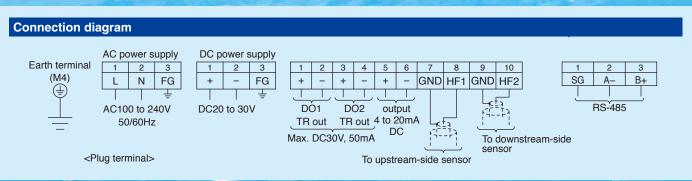
	4 to 20m A DC (1 point) Load resistance: 600.0 may					
Analog signal	4 to 20mA DC (1 point), Load resistance: 600 Ω max.					
Digital output	Forward total, reverse total, alarm, acting range, flow switch, total switch assignable arbitrarily					
	Transistor contact (isolated, open collector)					
	· Output: 2 points					
	· Normal: ON/OFF selectable					
	· Contact capacity: 30VDC, 50mA					
	· Output frequency: 100P/s max. (pulse width: 5, 10, 50, 100, 200, 500, 1000ms)					
Serial communication	RS-485(MODBUS), isolated					
RS-485	Connectable quantity: 31 units Stop bits: 1 or 2 bits selectable					
(option)	Baud rate: 9600, 19200, 38400bps Cable length: 1km max.					
	Parity: None/Odd/Even selectable Data: Flow velocity, flow rate, forward total, reverse total, status, etc.					
Display device	2-color LED (Normal: green, Abnormal: red), LCD display (2 lines of 16 digits, back light provided)					
Indication language	Japanese (Katakana), English, French, German, Spanish (switchable)					
Flow velocity /	Instantaneous flow velocity / instantaneous flow rate indication (minus indication for reverse flow)					
flow rate indication	Numerals: 8 digits (decimal point is counted as 1 digit) English and metric units selectable.					
	Metric system Inch system					
	Unit: Velocity m/s ft/s					
	Flow rate L/s, L/min, L/h, L/d, kL/d, ML/d, m³/s, m³/min, m³/d, km³/d, gal/s, gal/min, gal/h, gal/d, kgal/d, Mgal/d, ft³/s, ft²/min, ft²/d, Kft³/min, ft²/d, Kft²/d, BBL/s, BBL/min, BBL/h, BBL/d, kBBL/d, MBBL/d, MBB					
Total indication	Forward or reverse total value indication (negative indication for reverse direction)					
rotal iraioation	Numerals: 8 digits (decimal point is counted as 1 digit) English and metric units selectable.					
	Metric system Inch system					
	Unit: Total mL, L, m³, km³, mBBL, BBL, KBBL gal, kgal, ft³, kft², Mft³, mBBL, BBL, kBBL, ACRE-ft					
Setting function	Setting available with 4 keys (ESC, $\triangle$ , $\triangleright$ , ENT) on the flowmeter front					
Zero adjustment	Set zero/Clear available					
Damping	0 to 100s (setting per 0.1 sec.) for analog output and flow velocity/flow rate indication					
Low flow rate cutoff	0 to 5m/s in terms of flow velocity					
Alarm	Digital output available for Hardware fault or Process fault					
Burnout	•					
Durnout	Analog output: Hold /Over-scale/Under-scale/zero (selectable)					
	Flow rate total: Hold/Count (selectable)					
Di alian atian al anno a	Burnout timer: 0 to 100s (every 1s)					
Bi-directional range	Forward and reverse ranges configurable independently / Hysteresis: 0 to 20% of working range / Working range applicable to digital output					
Auto 2-range	2 forward ranges configurable independently / Hysteresis: 0 to 10% of working range / Working range applicable to digital output					
Flow switch	Lower limit, upper limit configurable independently (Digital output available for status at actuated point)					
Total switch	Upper limit of the forward total settable (Digital output available when actuated)					
External total preset	Preset total settable upon contact input setting					
Backup of power failure	backup by non-volatile memory					

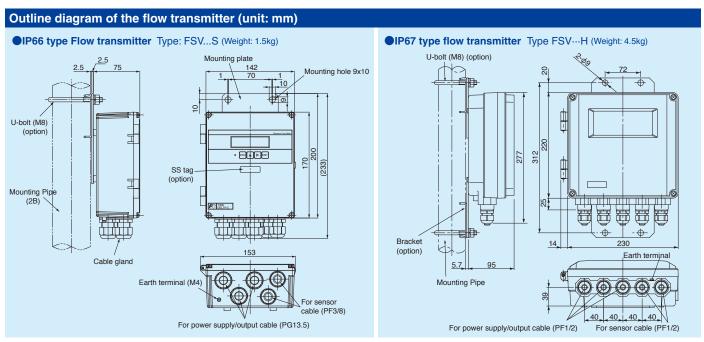
## ■Physical specifications

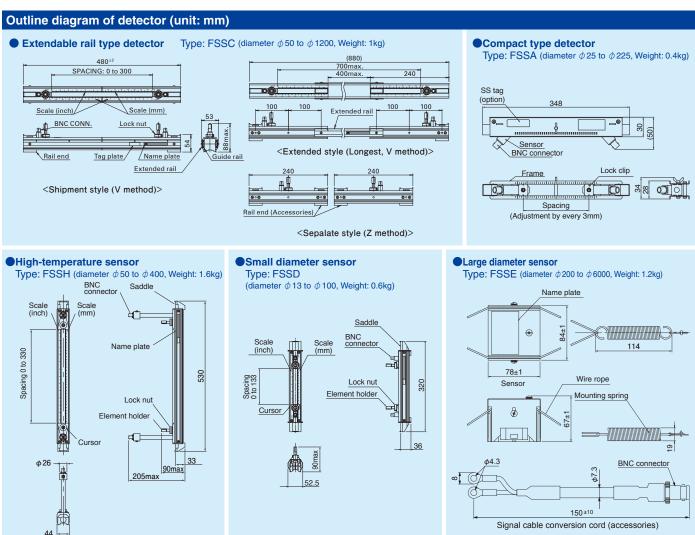
•									
Type of enclosure	Flow transmitter: IP66 or IP67								
Mounting method	Mounted on wall or	Mounted on wall or by 2B pipe / Detector: Clamped on existing piping.							
Acoustic couplant	Silicone rubber, silicone grease or silicone-free grease								
Note: The acoustic couplant	Туре	Silicone rubber (type:KE-348W)	Silicone grease (type:G40M)	Silicone-free grease (type:HIGH Z)	Grease for high temperature (type:KS62M)				
is a medium that eliminates	Fluid temperature	-40 to +150°C	-30 to +150°C	0 to +60°C	-30 to +250°C				
the gap between detector and pipe.	Teflon piping	Not usable	Good	Good	Good				
Outer dimensions, mass	See outline diagram	IS.							

## Loader software (standard accessory)

Compatible PC model	PC/AT compatible instrument			
Main function	Software for setting/change of the main unit parameters and for collection of the measured data on PC			
OS	Windows 2000/XP/7/8			
Memory requirement	125MB min.			
Hard disk capacity	Minimum free space of 52MB or more			







#### ▲ Caution on Safety

\* Before using products in this catalog, be sure to read their instruction manuals in advance.

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